

Area

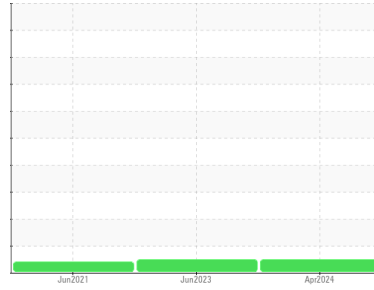
**PALASYN 45**

Machine Id

**PALATEK 20GE001288 - KOST MATERIALS**

Component

**Compressor**



**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Appearance is hazy. There is a light concentration of water present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION** method limit/base current history1 history2

Sample Number	Client Info	<b>UCS06159236</b>	UCS05879632	UCS05293128	
Sample Date	Client Info	<b>16 Apr 2024</b>	06 Jun 2023	16 Jun 2021	
Machine Age	hrs	Client Info	<b>5854</b>	4632	1855
Oil Age	hrs	Client Info	<b>1222</b>	3000	1855
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed	
Sample Status		<b>NORMAL</b>	NORMAL	ABNORMAL	

**WEAR METALS** method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	<1	0
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

**ADDITIVES** method limit/base current history1 history2

Boron	ppm	ASTM D5185m	0.0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	0.0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	0.0	<b>4</b>	0	0
Phosphorus	ppm	ASTM D5185m	966	<b>313</b>	561	577
Zinc	ppm	ASTM D5185m	0	<b>17</b>	0	0
Sulfur	ppm	ASTM D5185m	1309	<b>1135</b>	1267	255

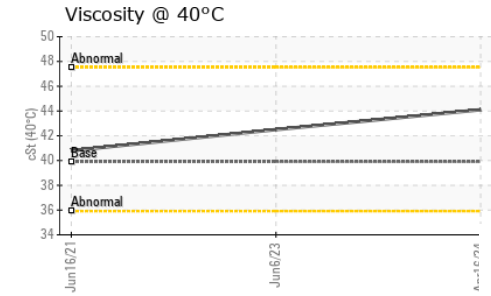
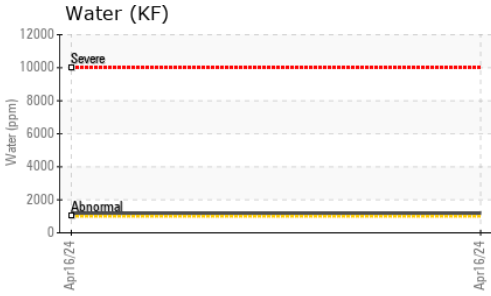
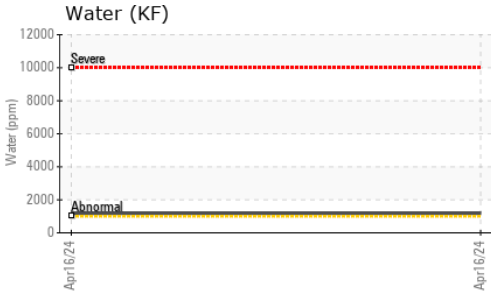
**CONTAMINANTS** method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	<b>1</b>	1	1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304	>0.1	<b>0.118</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	<b>1180</b>	---	---

**FLUID DEGRADATION** method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.091</b>	0.09	0.081
------------------	----------	------------	-------	--------------	------	-------

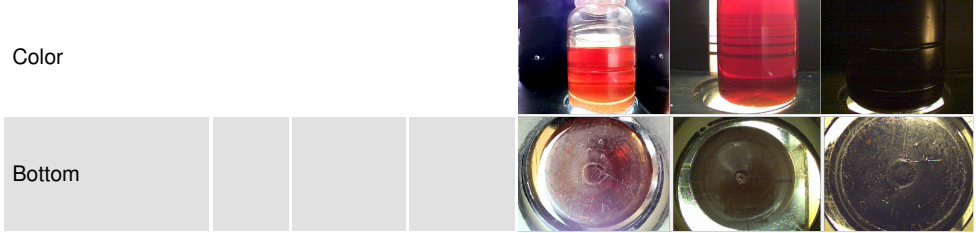
# OIL ANALYSIS REPORT



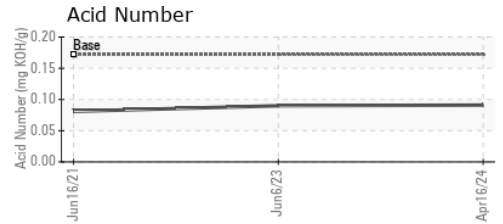
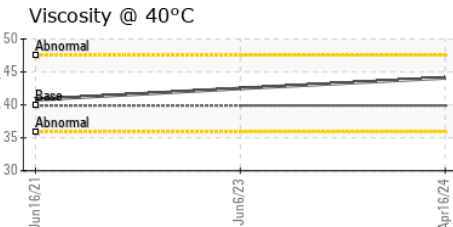
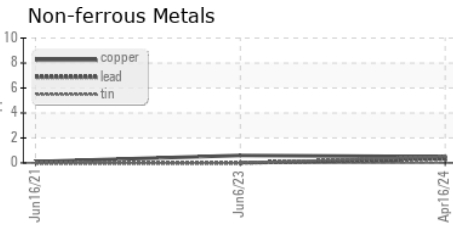
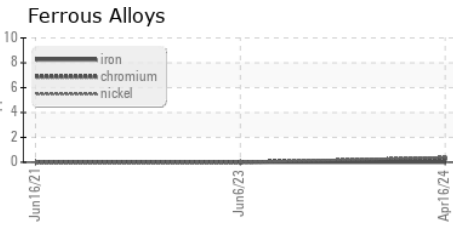
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>HAZY</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	39.9	<b>44.1</b>	42.5	40.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06159236      **Received** : 24 Apr 2024  
**Lab Number** : **06159236**      **Tested** : 25 Apr 2024  
**Unique Number** : 10994659      **Diagnosed** : 26 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

**JEMCO-MAXAIR**

WEST FARGO, ND  
US 58078

Contact: DALE K  
dalek@jemco-maxair.com

T: (701)281-0362

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)