

Area

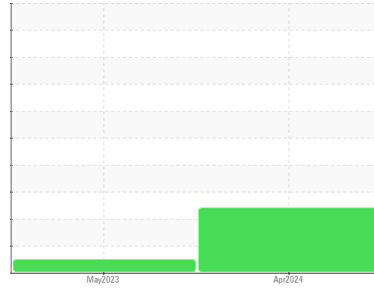
**S9000**

Machine Id

**INGERSOLL RAND PX7134U06161 - FRESHA**

Component

**Compressor**



**DIAGNOSIS**

**Recommendation**

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

**Wear**

The copper level is abnormal. All other component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is above the recommended limit. The oil viscosity is higher than normal.

**SAMPLE INFORMATION**

|               | method      | limit/base  | current            | history1    | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info |             | <b>UCS06159245</b> | UCS05864426 | ---      |
| Sample Date   | Client Info |             | <b>11 Apr 2024</b> | 26 May 2023 | ---      |
| Machine Age   | hrs         | Client Info | <b>93522</b>       | 87071       | ---      |
| Oil Age       | hrs         | Client Info | <b>6000</b>        | 462         | ---      |
| Oil Changed   | Client Info |             | <b>Changed</b>     | Not Changd  | ---      |
| Sample Status |             |             | <b>ATTENTION</b>   | NORMAL      | ---      |

**CONTAMINATION**

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1       | <b>NEG</b> | NEG      | ---      |

**WEAR METALS**

|          | method | limit/base  | current | history1     | history2 |
|----------|--------|-------------|---------|--------------|----------|
| Iron     | ppm    | ASTM D5185m | >50     | <b>23</b>    | 1        |
| Chromium | ppm    | ASTM D5185m | >10     | <b>&lt;1</b> | 0        |
| Nickel   | ppm    | ASTM D5185m |         | <b>&lt;1</b> | 0        |
| Titanium | ppm    | ASTM D5185m |         | <b>&lt;1</b> | 0        |
| Silver   | ppm    | ASTM D5185m |         | <b>0</b>     | 0        |
| Aluminum | ppm    | ASTM D5185m | >25     | <b>2</b>     | 0        |
| Lead     | ppm    | ASTM D5185m | >25     | <b>4</b>     | 0        |
| Copper   | ppm    | ASTM D5185m | >50     | <b>111</b>   | 25       |
| Tin      | ppm    | ASTM D5185m | >15     | <b>1</b>     | <1       |
| Vanadium | ppm    | ASTM D5185m |         | <b>&lt;1</b> | 0        |
| Cadmium  | ppm    | ASTM D5185m |         | <b>&lt;1</b> | 0        |

**ADDITIVES**

|            | method | limit/base  | current | history1     | history2 |
|------------|--------|-------------|---------|--------------|----------|
| Boron      | ppm    | ASTM D5185m |         | <b>0</b>     | 0        |
| Barium     | ppm    | ASTM D5185m |         | <b>289</b>   | 607      |
| Molybdenum | ppm    | ASTM D5185m |         | <b>&lt;1</b> | 0        |
| Manganese  | ppm    | ASTM D5185m |         | <b>1</b>     | <1       |
| Magnesium  | ppm    | ASTM D5185m |         | <b>7</b>     | 3        |
| Calcium    | ppm    | ASTM D5185m |         | <b>10</b>    | 5        |
| Phosphorus | ppm    | ASTM D5185m |         | <b>20</b>    | 29       |
| Zinc       | ppm    | ASTM D5185m |         | <b>311</b>   | 21       |
| Sulfur     | ppm    | ASTM D5185m |         | <b>770</b>   | 1086     |

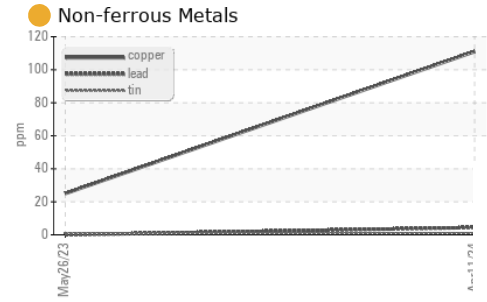
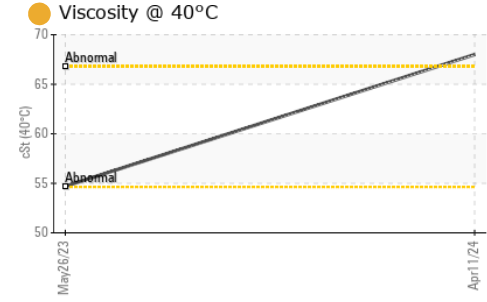
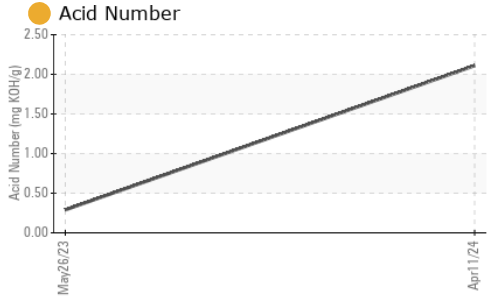
**CONTAMINANTS**

|           | method | limit/base  | current | history1  | history2 |
|-----------|--------|-------------|---------|-----------|----------|
| Silicon   | ppm    | ASTM D5185m | >25     | <b>2</b>  | <1       |
| Sodium    | ppm    | ASTM D5185m |         | <b>49</b> | 32       |
| Potassium | ppm    | ASTM D5185m | >20     | <b>7</b>  | 2        |

**FLUID DEGRADATION**

|                  | method   | limit/base | current | history1    | history2 |
|------------------|----------|------------|---------|-------------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 |         | <b>2.11</b> | 0.29     |

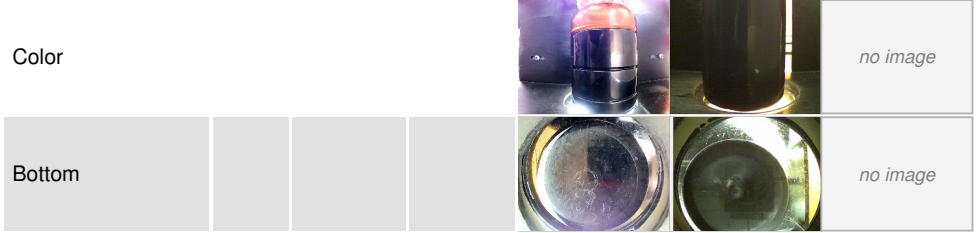
# OIL ANALYSIS REPORT



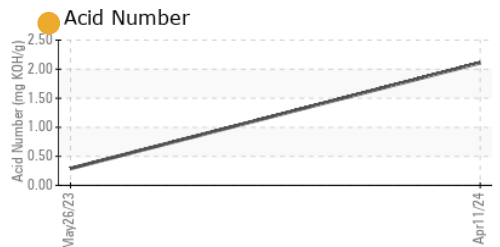
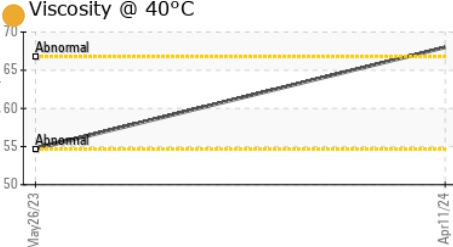
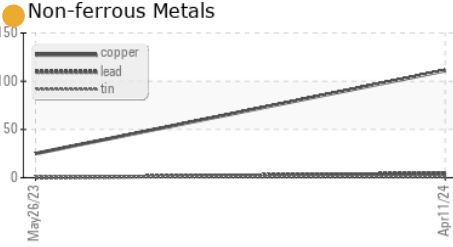
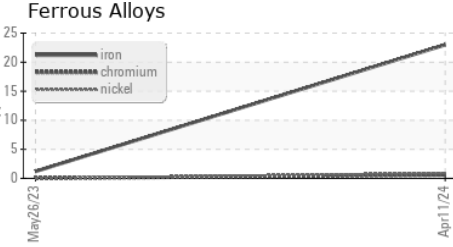
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | ---      |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | ---      |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | ---      |
| Silt             | scalar | *Visual    | NONE    | NONE     | ---      |
| Debris           | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | ---      |
| Appearance       | scalar | *Visual    | NORML   | NORML    | ---      |
| Odor             | scalar | *Visual    | NORML   | NORML    | ---      |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | ---      |
| Free Water       | scalar | *Visual    |         | NEG      | ---      |

| FLUID PROPERTIES | method | limit/base | current                                    | history1 | history2 |
|------------------|--------|------------|--|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | <span style="color: orange;">●</span> 68.0 | 54.7     | ---      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06159245      **Received** : 24 Apr 2024  
**Lab Number** : 06159245      **Tested** : 25 Apr 2024  
**Unique Number** : 10994668      **Diagnosed** : 26 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

**JEMCO-MAXAIR**  
 WEST FARGO, ND  
 US 58078  
 Contact: DALE K  
 dalek@jemco-maxair.com  
 T: (701)281-0362  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)