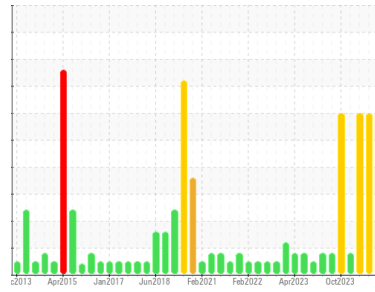




# PROBLEM SUMMARY

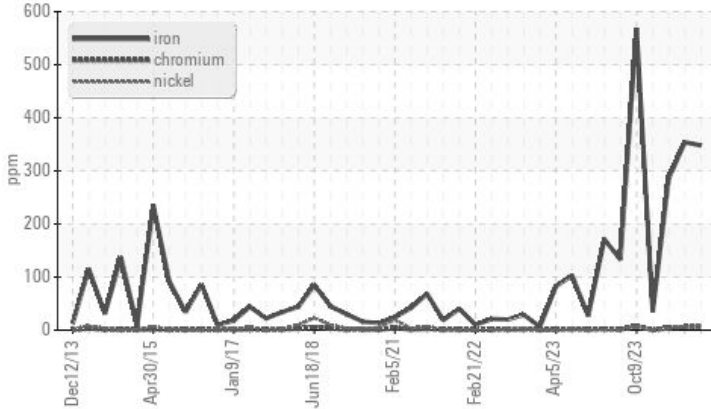
Area  
**BLEACH O2**  
 Machine Id  
**BX060 POST02 PRESS SW (S/N 0661-03-02-040-040)**  
 Component  
**Bearing**  
 Fluid  
**Bearing Oil (4 GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

### ▲ Ferrous Alloys



## RECOMMENDATION

We advise that you inspect for the source(s) of wear.  
 We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
Iron	ppm	ASTM D5185m	>20	▲ 348	▲ 354	▲ 286

Customer Id: INTRIERP  
 Sample No.: WC0920569  
 Lab Number: 06159272  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### WEAR



#### 25 Jan 2024 Diag: Don Baldrige

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid.

[view report](#)



### WEAR



#### 18 Dec 2023 Diag: Angela Borella

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid.

[view report](#)



### WEAR



#### 01 Nov 2023 Diag: Don Baldrige

No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

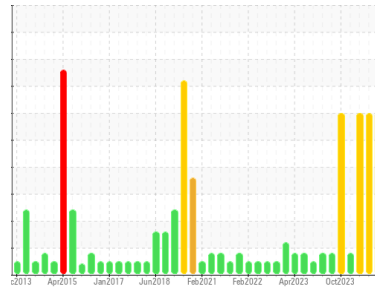
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area

**BLEACH O2**

Machine Id

**BX060 POST02 PRESS SW (S/N 0661-03-02-040-040)**

Component

**Bearing**

Fluid

**Bearing Oil (4 GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### ▲ Wear

The iron level is severe. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0920569</b>	WC0851744	WC0851753
Sample Date	Client Info		<b>22 Apr 2024</b>	25 Jan 2024	18 Dec 2023
Machine Age	mls	Client Info	<b>0</b>	0	0
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	SEVERE	SEVERE

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>▲ 348</b>	▲ 354	▲ 286
Chromium	ppm	ASTM D5185m >20	<b>6</b>	6	4
Nickel	ppm	ASTM D5185m >20	<b>9</b>	6	3
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	1	<1
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>3</b>	4	3
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	1
Calcium	ppm	ASTM D5185m	<b>8</b>	0	1
Phosphorus	ppm	ASTM D5185m	<b>562</b>	462	545
Zinc	ppm	ASTM D5185m	<b>3</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>16978</b>	13404	15922

## CONTAMINANTS

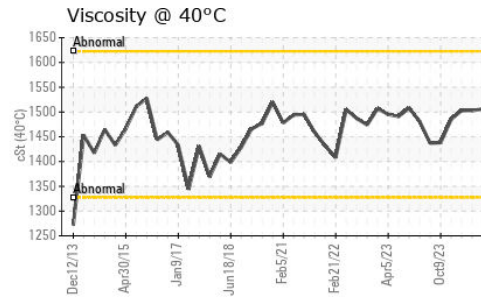
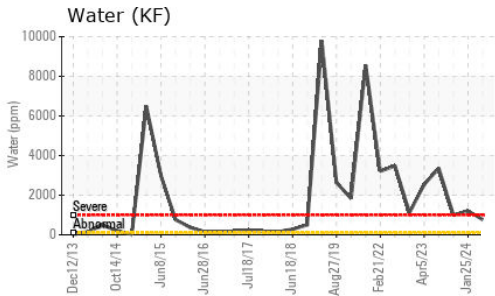
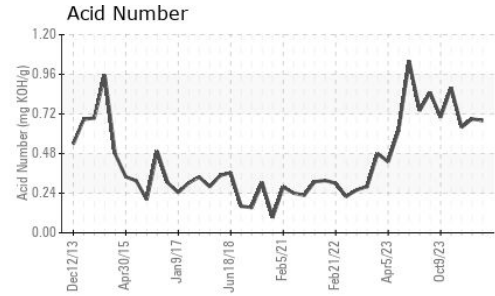
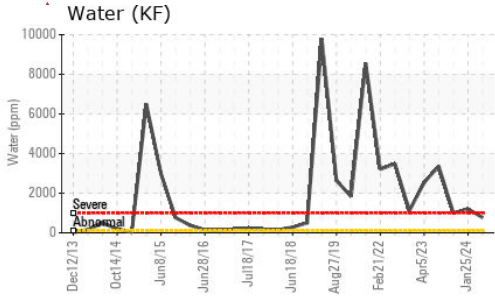
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>11</b>	9	10
Sodium	ppm	ASTM D5185m	<b>9</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	1
Water	%	ASTM D6304 >2	<b>0.077</b>	0.120	0.100
ppm Water	ppm	ASTM D6304	<b>770</b>	1200	1000

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.68</b>	0.69	0.64



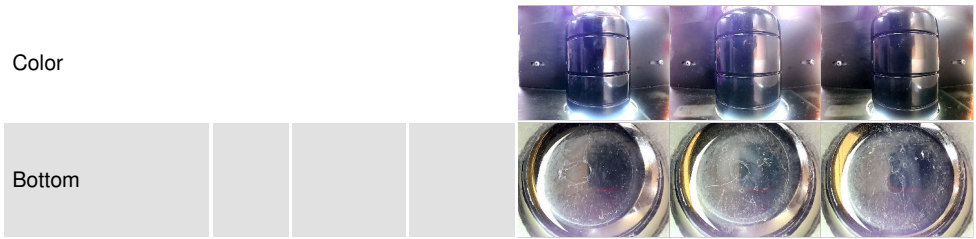
# OIL ANALYSIS REPORT



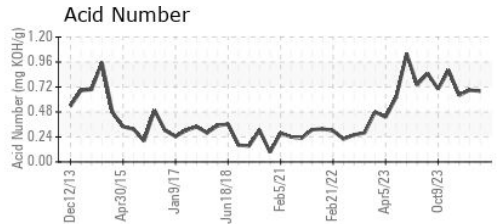
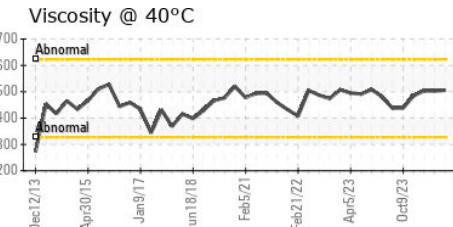
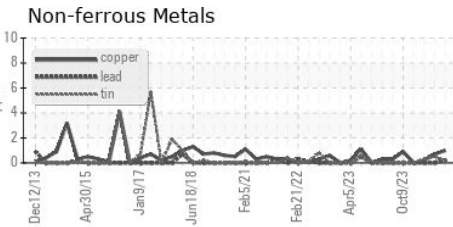
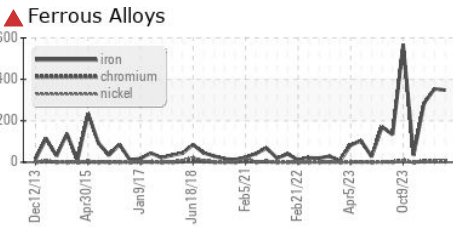
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	0.2%	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	1506	1503	1503

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0920569 **Received** : 24 Apr 2024  
**Lab Number** : 06159272 **Tested** : 25 Apr 2024  
**Unique Number** : 10994695 **Diagnosed** : 26 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

**INTERNATIONAL PAPER**  
 865 JOHN L REGEL RD  
 RIEGELWOOD, NC  
 US 28456  
 Contact: Zach Lizana  
 zachary.lizana@ipaper.com  
 T: (910)362-4775  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)