

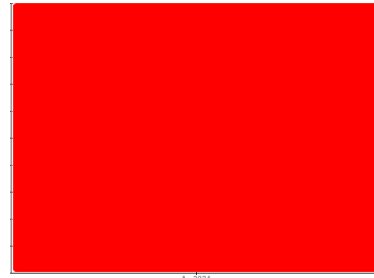
PROBLEM SUMMARY

Sample Rating Trend

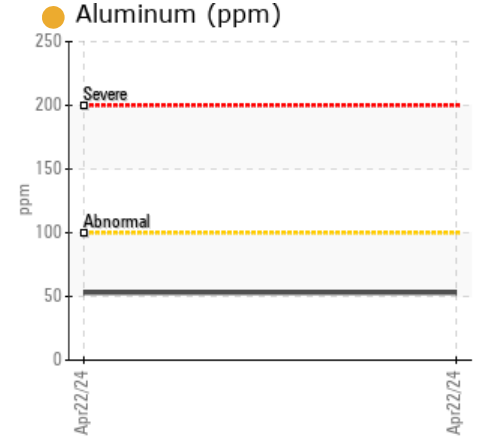
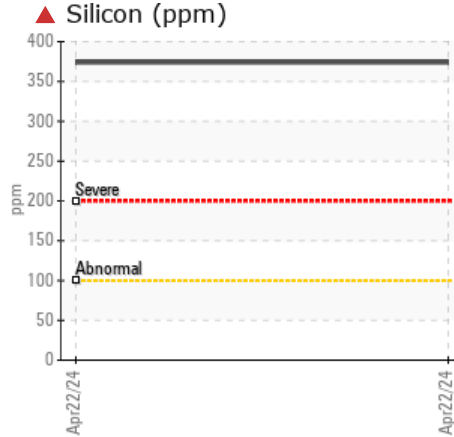
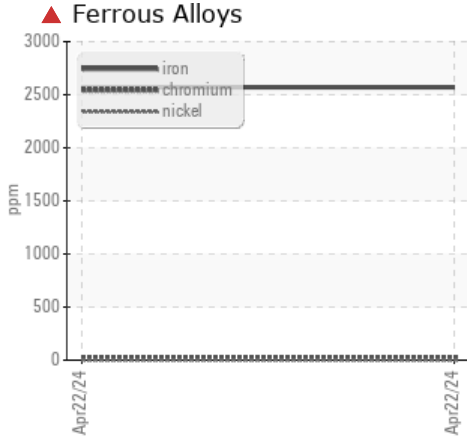
WEAR



Machine Id
VOLVO EC480E 310963
 Component
Left Travel
 Fluid
GEAR OIL SAE 80W140 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185m	>1200	▲ 2570	---	---
Chromium	ppm	ASTM D5185m	>20	▲ 26	---	---
Silicon	ppm	ASTM D5185m	>100	▲ 374	---	---

Customer Id: WILCHA
 Sample No.: ML0000966
 Lab Number: 06159485
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

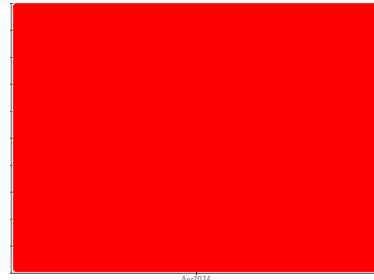
OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Machine Id
VOLVO EC480E 310963
Component
Left Travel
Fluid
GEAR OIL SAE 80W140 (--- GAL)



DIAGNOSIS

▲ Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

Gear wear is indicated.

▲ Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		ML0000966	---	---
Sample Date	Client Info		22 Apr 2024	---	---
Machine Age	hrs	Client Info	8775	---	---
Oil Age	hrs	Client Info	8775	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.25	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >1200	▲ 2570	---	---
Chromium	ppm	ASTM D5185m >20	▲ 26	---	---
Nickel	ppm	ASTM D5185m >5	<1	---	---
Titanium	ppm	ASTM D5185m	9	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >100	● 53	---	---
Lead	ppm	ASTM D5185m >50	0	---	---
Copper	ppm	ASTM D5185m >50	2	---	---
Tin	ppm	ASTM D5185m >5	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 400	50	---	---
Barium	ppm	ASTM D5185m 200	5	---	---
Molybdenum	ppm	ASTM D5185m 12	<1	---	---
Manganese	ppm	ASTM D5185m	22	---	---
Magnesium	ppm	ASTM D5185m 12	11	---	---
Calcium	ppm	ASTM D5185m 150	94	---	---
Phosphorus	ppm	ASTM D5185m 1650	692	---	---
Zinc	ppm	ASTM D5185m 125	71	---	---
Sulfur	ppm	ASTM D5185m 22500	24349	---	---

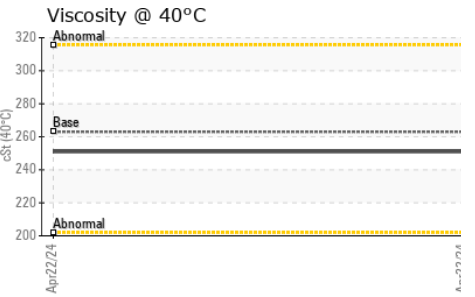
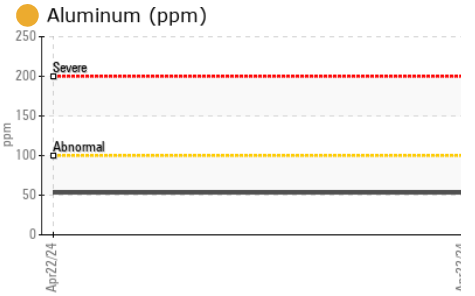
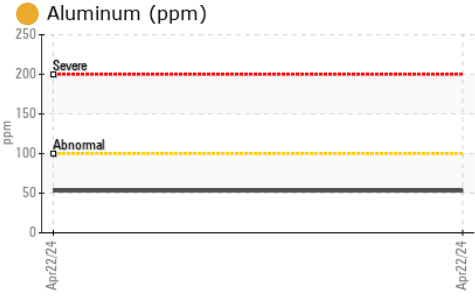
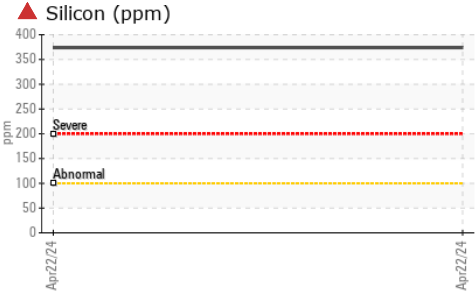
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >100	▲ 374	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	16	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.25	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

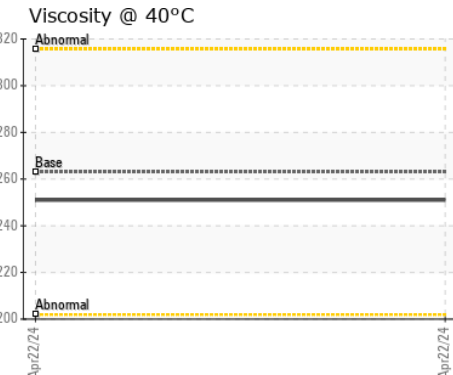
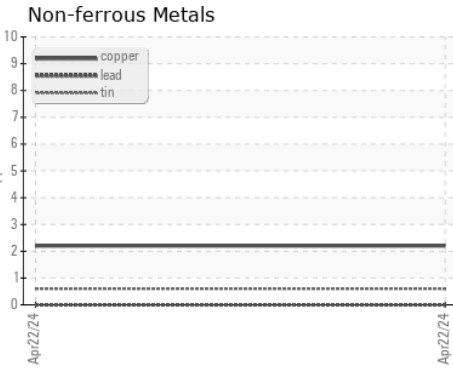
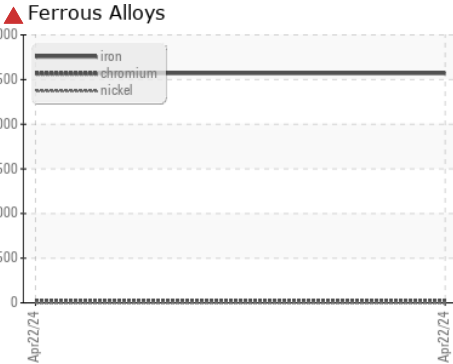
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	263	251	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ML0000966
Lab Number : **06159485**
Unique Number : 10994908
Test Package : CONST
Received : 24 Apr 2024
Tested : 25 Apr 2024
Diagnosed : 26 Apr 2024 - Jonathan Hester

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)