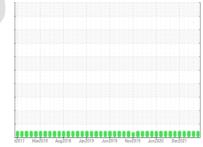


OIL ANALYSIS REPORT

Sample Rating Trend





7255
Component
Gearbox
Fluid
GEAR OIL ISO 150 (--- GAL)

DIAGNOSIS

Machine Id

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		±2017 Mar20	18 Aug2018 Jan2019	Jun2019 Nov2019 Jun2020	Dec2021	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PTK0001426	PTK0000387	PTK0000350
Sample Date		Client Info		19 Apr 2024	09 Nov 2023	13 Jun 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2	0	4
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	0
Lead	ppm	ASTM D5185m	>50	2	0	<1
Copper	ppm	ASTM D5185m	>200	3	<1	1
Tin	ppm	ASTM D5185m	>10	1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<1	27	2
Barium	ppm	ASTM D5185m	15	<1	0	2
Molybdenum	ppm	ASTM D5185m	15	1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	50	1	0	<1
Calcium	ppm	ASTM D5185m	50	6	<1	3
Phosphorus	ppm	ASTM D5185m	350	337	313	305
Zinc	ppm	ASTM D5185m	100	5	7	7
Sulfur	ppm	ASTM D5185m	12500	17815	14267	15969
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	0	0
Sodium	ppm	ASTM D5185m		2	1	0
Potassium	ppm	ASTM D5185m	>20	2	0	2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		6647	668	6271
Particles >6µm		ASTM D7647	>2500	154	200	1380
Particles >14µm		ASTM D7647	>320	10	17	208
Particles >21µm		ASTM D7647	>80	4	5	66
Particles >38µm		ASTM D7647	>20	1	0	2
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	14/10	15/11	18/15
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D8045 0.85

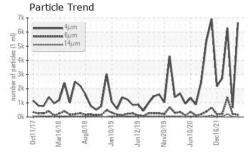
0.75

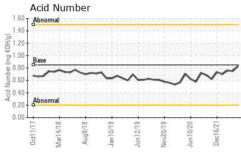
0.76

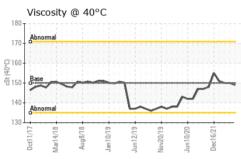
Contact/Location: TONY HILDY - GRAELK

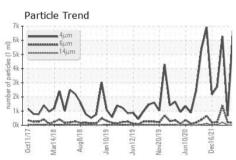


OIL ANALYSIS REPORT

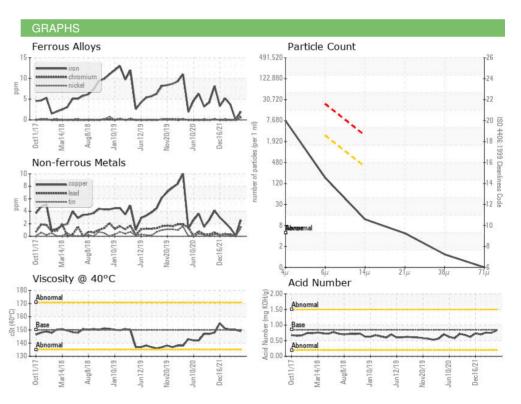








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	149	150	150
SAMPLE IMAGES		method	limit/base	current	history1	history2







Certificate 12367

Laboratory Sample No.

: PTK0001426 Lab Number : 06159785 Unique Number : 10995208

Color

Bottom

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 24 Apr 2024 **Tested** : 25 Apr 2024

Diagnosed Test Package : MOB 2 (Additional Tests: PrtCount)

: 25 Apr 2024 - Wes Davis

US 60017 Contact: TONY HILDY anthonyhildy@graphicpkg.com T: (847)437-1700

GRAPHIC PACKAGING

1500 NICHOLAS BLVD

ELK GROVE, IL

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact/Location: TONY HILDY - GRAELK