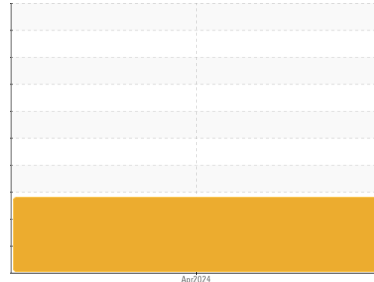




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
8692798 (S/N 1554)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC111695	---	---
Sample Date	Client Info			03 Apr 2024	---	---
Machine Age	hrs	Client Info		1680	---	---
Oil Age	hrs	Client Info		1680	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>3	1	---	---
Titanium	ppm	ASTM D5185m	>3	<1	---	---
Silver	ppm	ASTM D5185m	>2	<1	---	---
Aluminum	ppm	ASTM D5185m	>10	2	---	---
Lead	ppm	ASTM D5185m	>10	2	---	---
Copper	ppm	ASTM D5185m	>50	3	---	---
Tin	ppm	ASTM D5185m	>10	1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		<1	---	---

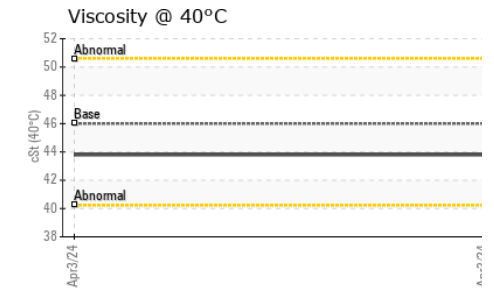
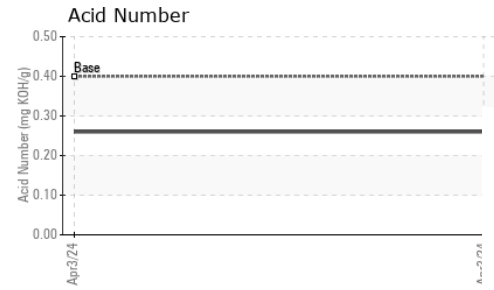
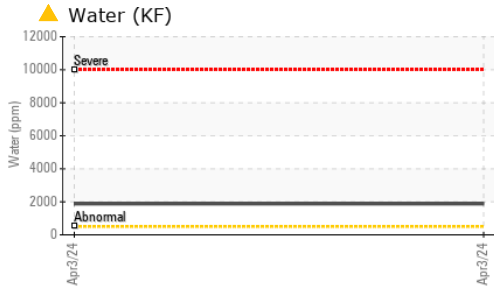
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m	90	2	---	---
Molybdenum	ppm	ASTM D5185m		1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	90	32	---	---
Calcium	ppm	ASTM D5185m	2	4	---	---
Phosphorus	ppm	ASTM D5185m		3	---	---
Zinc	ppm	ASTM D5185m		11	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	---	---
Sodium	ppm	ASTM D5185m		6	---	---
Potassium	ppm	ASTM D5185m	>20	7	---	---
Water	%	ASTM D6304	>0.05	▲ 0.188	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1880	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.26	---	---



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	● HAZY	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

OIL ANALYSIS REPORT

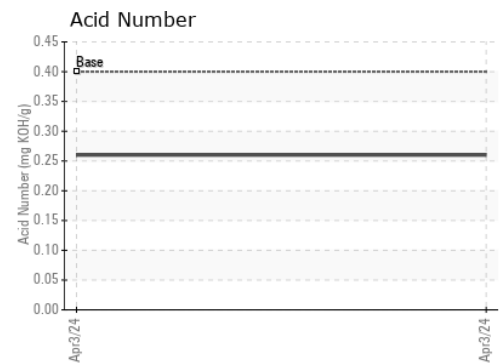
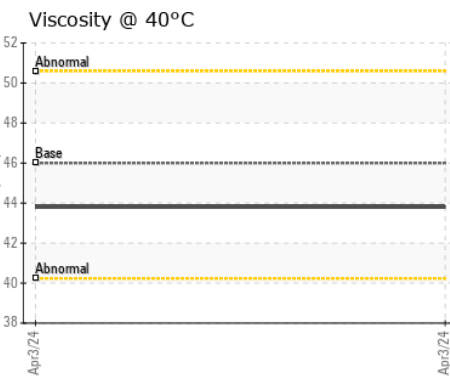
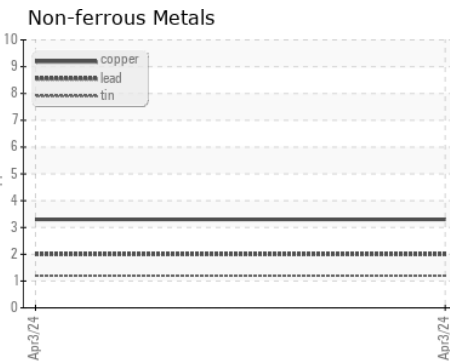
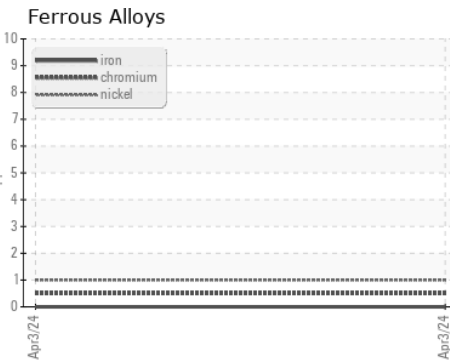


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.8	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC111695
Lab Number : 06159802
Unique Number : 10995225
Test Package : IND 2
Received : 24 Apr 2024
Tested : 26 Apr 2024
Diagnosed : 26 Apr 2024 - Don Baldrige

CORK MEDICAL
 8000 CASTLEWAY DR
 INDIANAPOLIS, IN
 US 46250
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: