

OIL ANALYSIS REPORT



Machine Id

LEROI VRUOXY0031 (S/N LE17493) Componen

Compressor Fluid

CIMARRON HB-150 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please note that this is a corrected copy.

A Wear

The iron level is abnormal.

Contamination

There is a high amount of particulates present in the oil. There is a high concentration of water present in the oil.

Fluid Condition

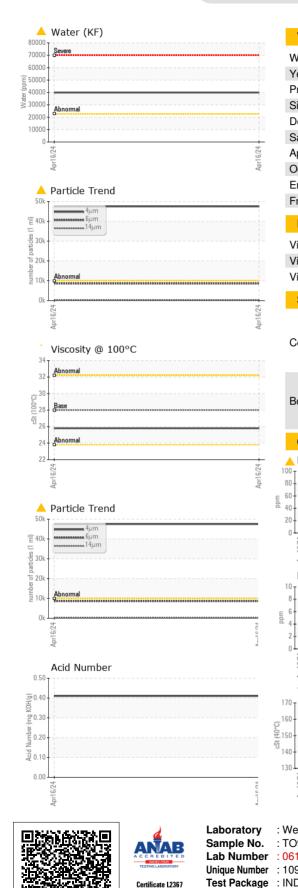
The AN level is acceptable for this fluid.

Iron ppm ASTM D5185m >50 ▲ 95 Chromium ppm ASTM D5185m >10 1 Nickel ppm ASTM D5185m 2 Titanium ppm ASTM D5185m <1 Aluminum ppm ASTM D5185m >25 4 Lead ppm ASTM D5185m >25 1 Copper ppm ASTM D5185m >50 <1 Cadmium ppm ASTM D5185m >50 <1 ADDITIVES method limit/base current history1 history1 Boron ppm ASTM D5185m 0 1 Molybdenum ppm ASTM D5185m 0 1 Maganese ppm ASTM D5185m 0 1 Magnesium ppm ASTM D5185m 0	SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
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Nickel ppm ASTM D5185m 2 Titanium ppm ASTM D5185m <1	Chromium		ASTM D5185m	>10	1		
Titanium ppm ASTM D5185m <1				,			
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Sodium ppm ASTM D5185m 9 Potassium ppm ASTM D5185m >20 2 Water % ASTM D6304 >2.26 ▲ 3.99 opm Water ppm ASTM D6304 >2.260 ▲ 39900 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 ▲ 47488 Particles >6µm ASTM D7647 >2500 ▲ 8595 Particles >6µm ASTM D7647 >320 329 Particles >14µm ASTM D7647 >80 64 Particles >21µm ASTM D7647 >20 1 Particles >71µm ASTM D7647 >20 1 Oil Cleanliness ISO 4406 (c) >20/18/15 23/20/16 <td>CONTAMINANTS</td> <td>3</td> <td>method</td> <td>limit/base</td> <td>current</td> <td>history1</td> <td>history2</td>	CONTAMINANTS	3	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 2 Water % ASTM D6304 >2.26 ▲ 3.99 opm Water ppm ASTM D6304 >2.260 ▲ 39900 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 ▲ 47488 Particles >6µm ASTM D7647 >2500 ▲ 8595 Particles >6µm ASTM D7647 >320 329 Particles >14µm ASTM D7647 >320 329 Particles >21µm ASTM D7647 >20 1 Particles >38µm ASTM D7647 >20 1 Particles >71µm ASTM D7647 >4 0 Particles >71µm ASTM D7647 >4 0 Dil Cleanliness ISO 4406 (c) >20/18/15 23/20/16	Silicon	ppm	ASTM D5185m	>25	4		
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Particles >4μm ASTM D7647 >10000 ▲ 47488 Particles >6μm ASTM D7647 >2500 ▲ 8595 Particles >14μm ASTM D7647 >320 329 Particles >21μm ASTM D7647 >80 64 Particles >21μm ASTM D7647 >20 1 Particles >38μm ASTM D7647 >20 1 Particles >38μm ASTM D7647 >4 0 Particles >71μm ASTM D7647 >4 0 Oil Cleanliness ISO 4406 (c) >20/18/15 23/20/16 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
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FLUID DEGRADATION method limit/base current history1 history2							
			()			history1	history
Acid Number (AN) mg KOH/g ASTM D8045 0.41				- mm/base		HIStory I	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.41		

Contact/Location: CARLOS LEAL - CIMCAR Page 1 of 2



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
hite Metal	scalar	*Visual	NONE	NONE		
ellow Metal	scalar	*Visual	NONE	NONE		
ecipitate	scalar	*Visual	NONE	NONE		
t	scalar	*Visual	NONE	NONE		
bris	scalar	*Visual	NONE	NONE		
nd/Dirt	scalar	*Visual	NONE	NONE		
pearance	scalar	*Visual	NORML	NORML		
•				-		
lor	scalar	*Visual	NORML	NORML		
nulsified Water	scalar	*Visual	>2.26	NEG		
e Water	scalar	*Visual		NEG		
LUID PROPERT	IES	method	limit/base	current	history1	history2
sc @ 40°C	cSt	ASTM D445	151	139		
c @ 100°C	cSt	ASTM D445	28	25.8		
cosity Index (VI)	Scale	ASTM D2270	224	221		
		mathad	limit/booo	ourroat	biotom	historyO
	J	method	limit/base	current	history1	history2
lor				a	no image	no image
ttom					no image	no image
GRAPHS			-			
errous Alloys				Particle Count		
			104 504			
iron			491,52	ľ		T ²⁶
iron chromium			491,52			-24
			122,880	Severe		-24
chromium				Severe		+24 +22
nickel			122,88(30,72(Severe		+24 +22 +20
nickel			122,88(30,72(Abnorma	•	+24 +22 +20
nickel			122,88(30,72(Abnormal		+24 +22 +20
nickel	s		122,88(30,72(Abnormal		+24 +22 +20
nickel	s		122,88(30,72(Abnorma		-24 -22 -20 -18 -16
nickel	S		122.880 30.720 14709 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 Lan	Abnormal		-24 -22 -20 -18 -16 -16
nickel	S		122.880 30.724 7.680 100 100 100 100 100 100 100 100 100 1	Abnormal		+24 +22
nickel	s		122.880 30.720 14709 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 1.920 Lange 1.920 Lan	Abnormal		-24 -22 -20 -18 -16 -16
on-ferrous Metal	s		122.880 30.720 122.880 122.880 122.8000 122.8000 122.8000 122.8000 122.8000 122.8000 122.8000 122.8000 122.80000 122.80000 122.80000 122.800000000000000000000000000000000000	Abnormal		-24 -22 -20 -18 -16 -14 -14
lon-ferrous Metal	S		122.880 30.720 4700 4700 4700 4700 4700 480 480 480 480 480 480 480 480 480 4	Abnormal		-24 -22 -20 -18 -16 -14 -12 -10
copper lead	S		122.880 30.720 1000 1000 1000 1000 1000 1000 1000 1	Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10
lon-ferrous Metal	5		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8 -6
Ion-ferrous Metal	5		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8 -6
lon-ferrous Metal	5		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8 -6
lon-ferrous Metal	S		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8 -6
lon-ferrous Metal	S		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8 -6
Abnormal	S		122.880 30.720 4000000	Abnormal Abnorm	14μ 21μ	-24 -22 -20 -18 -16 -14 -14 -12 -10
Abnormal	S		122.880 30.720 4000000	Abnormal Abnorm	14μ 21μ	-24 -22 -20 -18 -16 -14 -14 -12 -10
nickel	S		122.880 30.721 122.880 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 100000 1000000	Abnormal Abnormal	14μ 21μ	
Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Abnoma	1 Madiso		122.88 30.72 1.22.88 30.72 1.22	Abnorma Abnorma Advid Number	RON ENERGY	2 2 2 11 11 11 11 11 11 11 11 11 11 11 1
Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Abnomal Base Base Base Base Base Base Base Base	1 Madiso Recei	ved : 24	122.88 30.72 10 10 10 10 10 10 10 10 10 10	Abnorma Abnorma Advid Number	RON ENERGY 4425 GRAN	24 -22 -22 -22 -18
Abnormal Base Base Abnormal Base Base Base Base Base Base Base Base	1 Madiso Recei Teste	ved : 24 d : 14	122.88 30.72 122.88 30.72 1.22.88 30.72 1.92 1.	Abnormal Abnormal Acid Number	RON ENERGY 4425 GRAN C	24 22 26 18 16 14 14 12 10 8 38μ 71μ 7 1μ
Abnormal Base Base Base Base Abnormal Base Base Base Base Base Base Base Base	1 Madiso Recei Teste Diagr	ved : 24 d : 14 losed : 14	122.88 30.72 122.88 30.72 122.88	Abnormal Abnormal Acid Number	RON ENERGY 4425 GRAN C U	-24 -22 -20 -18 -16 -14 -12 -10 -13 -16 -14 -12 -10 -13 -16 -14 -12 -10 -13 -16 -14 -12 -10 -13 -16 -14 -12 -10 -13 -16 -14 -12 -10 -12 -10 -12 -10 -12 -10 -12 -10 -12 -10 -12 -10 -12 -10 -12

To discuss this sample report, contact Custome 1365 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: CIMCAR [WUSCAR] 06159821 (Generated: 06/15/2024 05:37:51) Rev: 2

Certificate L2367

Contact/Location: CARLOS LEAL - CIMCAR

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