



# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**PRESS 1**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 25 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

The iron level is abnormal. All other component wear rates are normal.

### ● Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0731094</b>	---	---
Sample Date	Client Info			<b>18 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>6</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>▲ 30</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>3</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>6</b>	---	---
Calcium	ppm	ASTM D5185m		<b>85</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>358</b>	---	---
Zinc	ppm	ASTM D5185m		<b>497</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>1954</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m		<b>1</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304	>0.05	<b>NEG</b>	---	---

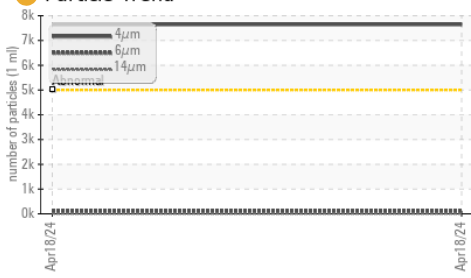
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>● 7645</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>109</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>12</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>6</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>● 20/14/11</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.47</b>	---	---

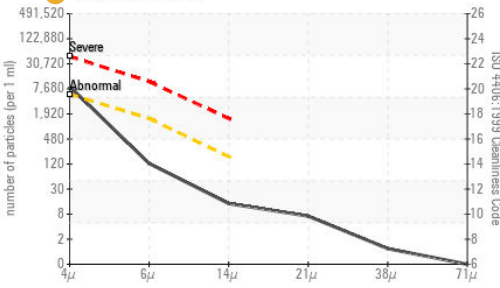


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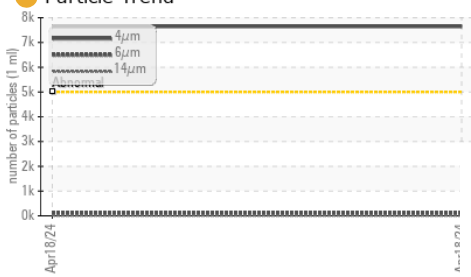
**Particle Trend**



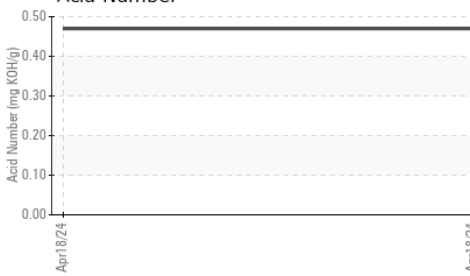
**Particle Count**



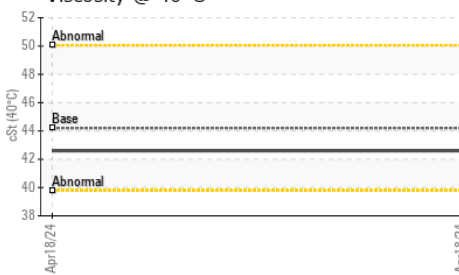
**Particle Trend**



**Acid Number**



**Viscosity @ 40°C**



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.2	42.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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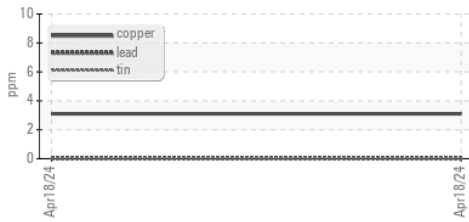
Color		no image	no image
Bottom		no image	no image

## GRAPHS

**Ferrous Alloys**



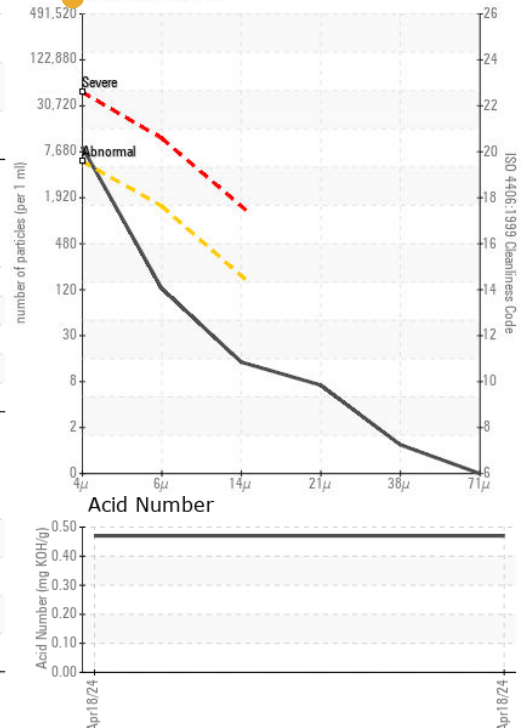
**Non-ferrous Metals**



**Viscosity @ 40°C**



**Particle Count**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0731094      **Received** : 25 Apr 2024  
**Lab Number** : 06160307      **Tested** : 26 Apr 2024  
**Unique Number** : 10995730      **Diagnosed** : 26 Apr 2024 - Don Baldrige  
**Test Package** : PLANT

**UNILIN - THOMASVILLE**  
 550 CLONIGER DR  
 THOMASVILLE, NC  
 US 27360  
 Contact: ADAM WILSON

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)