



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

{UNASSIGNED}

Machine Id

Max Pak (S/N 02014378)

Component

Hydraulic Power Pack

Fluid

AW HYDRAULIC OIL ISO 46 (200 GAL)

DIAGNOSIS

Recommendation

We advise that you use off-line filtration using a 3 micron 1000 beta rated filter or better to improve the cleanliness of the system. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. (Customer Sample Comment: Before kidney filtration.)

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0782796	RW0003451	---
Sample Date	Client Info			15 Apr 2024	16 Feb 2023	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			Not Changed	Not Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	1	---
Chromium	ppm	ASTM D5185m	>20	0	0	---
Nickel	ppm	ASTM D5185m	>20	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>20	0	0	---
Lead	ppm	ASTM D5185m	>20	0	0	---
Copper	ppm	ASTM D5185m	>20	18	13	---
Tin	ppm	ASTM D5185m	>20	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	25	0	2	---
Calcium	ppm	ASTM D5185m	200	48	44	---
Phosphorus	ppm	ASTM D5185m	300	376	319	---
Zinc	ppm	ASTM D5185m	370	469	395	---
Sulfur	ppm	ASTM D5185m	2500	1129	598	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	---
Sodium	ppm	ASTM D5185m		1	0	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---

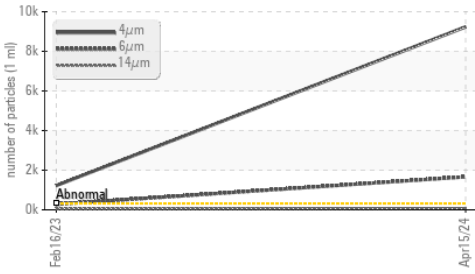
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>320	▲ 9235	▲ 1225	---
Particles >6µm		ASTM D7647	>80	▲ 1665	▲ 279	---
Particles >14µm		ASTM D7647	>10	▲ 87	▲ 38	---
Particles >21µm		ASTM D7647	>3	▲ 21	▲ 14	---
Particles >38µm		ASTM D7647	>3	1	1	---
Particles >71µm		ASTM D7647	>3	0	1	---
Oil Cleanliness		ISO 4406 (c)	>15/13/10	▲ 20/18/14	▲ 17/15/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.22	0.17	---

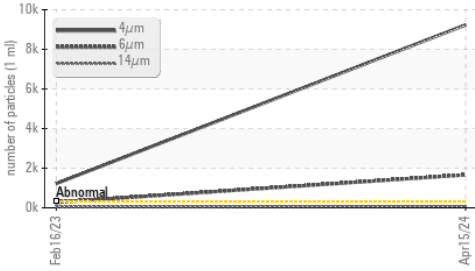


OIL ANALYSIS REPORT

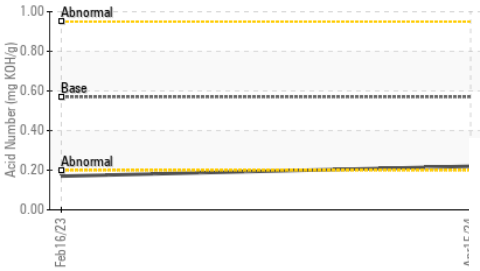
Particle Trend



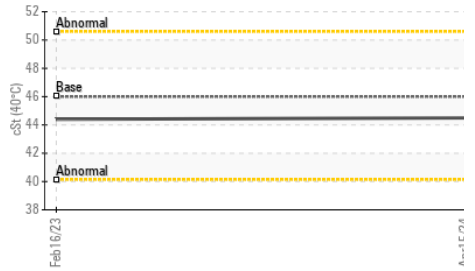
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

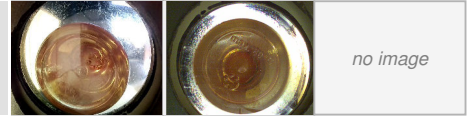
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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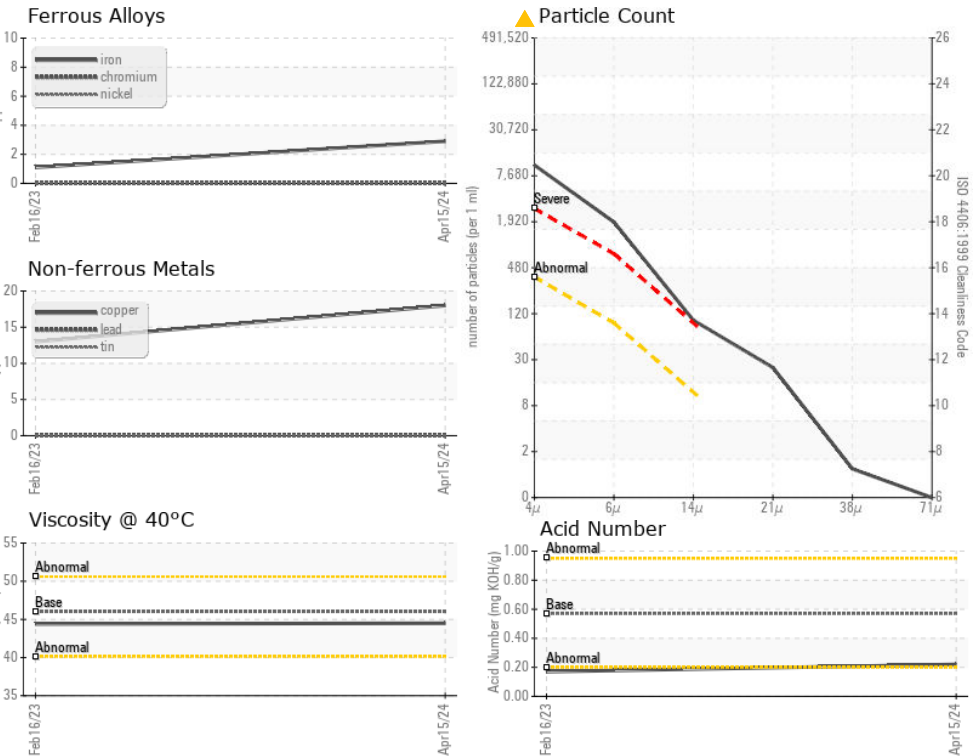
Color



Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0782796

Lab Number : 06160314

Unique Number : 10995737

Test Package : IND 2

Received : 25 Apr 2024

Tested : 26 Apr 2024

Diagnosed : 26 Apr 2024 - Angela Borella

WEST SIDE SOLUTIONS

4506 HWY 90

CONWAY, SC

US 29526-9631

Contact: KEN ANDRE

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F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)