

MAIN PLANT

OIL ANALYSIS REPORT

Sample Rating Trend



GEA S6 Refrigeration Compressor Flui CHEVRON CAPELLA OIL WF 68 (80 GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

Wear

Area

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

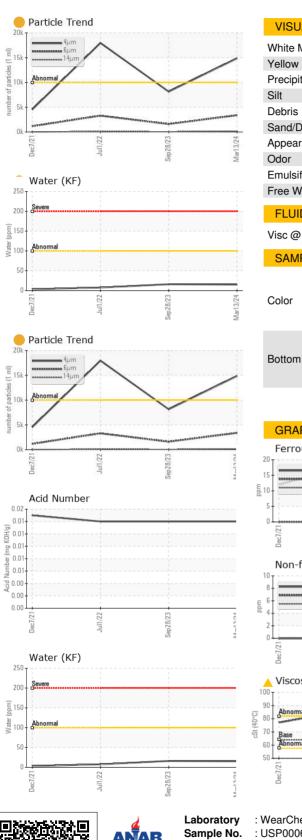
Fluid Condition

The oil viscosity is higher than normal. Confirmed. The AN level is acceptable for this fluid.

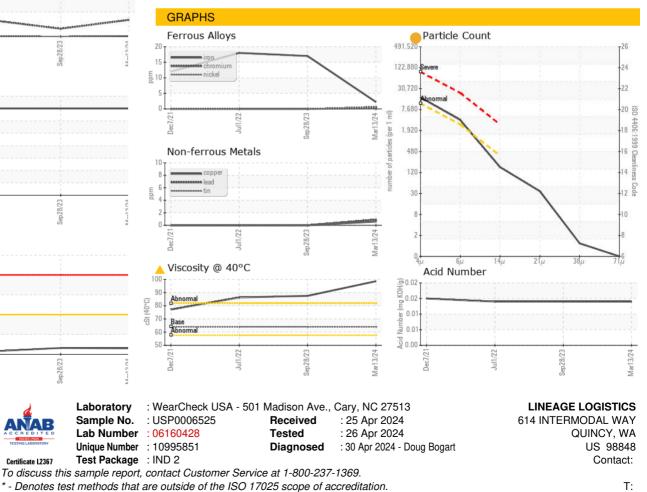
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0006525	USP0006520	USP221321
Sample Date		Client Info		13 Mar 2024	28 Sep 2023	01 Jul 2022
Machine Age	hrs	Client Info		23057	19310	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	2	17	18
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	<1	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	<1	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	1	4
Sulfur	ppm	ASTM D5185m		75	172	186
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	<1
Sodium	ppm	ASTM D5185m		0	1	0
Potassium	ppm	ASTM D5185m		<1	1	0
Water	%	ASTM D6304	>0.01	0.001	0.002	0.001
ppm Water	ppm	ASTM D6304	>100	15	16	7.6
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	— 14851	8139	17958
Particles >6µm		ASTM D7647	>2500	<mark> </mark> 3371	1601	3289
Particles >14µm		ASTM D7647	>320	151	45	95
Particles >21µm		ASTM D7647	>80	31	7	9
Particles >38µm		ASTM D7647	>20	1	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	e 21/19/14	20/18/13	21/19/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN) 15:23) Rev: 1	mg KOH/g	ASTM D974		0.014	0.014 Contact/Locatio	0.014 on: ? ? - LINQU



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
0	120	methou	innit base	current	TISTOL Y I	mstoryz
Visc @ 40°C	cSt	ASTM D445	64.0	▲ 98.6	▲ 87.5	▲ 86.28
	cSt					
Visc @ 40°C	cSt	ASTM D445	64.0	▲ 98.6	▲ 87.5	▲ 86.28



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: ? ? - LINQUI Page 2 of 2

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