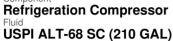


OIL ANALYSIS REPORT

Area [LOW POINT] C-1702B EAST (S/N MK6A-493)



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DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. LOW POINT

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

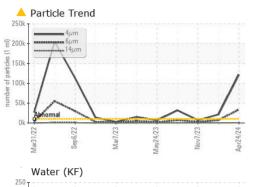
SAMPLE INFORMATION method limit/base current history1 history2 Sample Number Client Info USP0006531 USP0007175 USP000775 Machine Age hrs Client Info 0 0 0 Oll Age hrs Client Info 0 0 0 0 Oll Changed Client Info N/A N/A N/A N/A Sample Status method Imit/base current history1 Mistory2 Iron ppm ASTM 05185m >8 2 0 0 Nickel ppm ASTM 05185m >8 2 0 0 Silver ppm ASTM 05185m >2 1 0 0 Silver ppm ASTM 05185m >2 <1 0 0 Cardinum ppm ASTM 05185m >2 <1 0 0 Gaminum ppm ASTM 05185m >2 <1 0 0			Mar2022	Sep2022 Mar2023	May2023 Nov2023	Apr2024		
Sample Number Client Info USP000531 USP0007175 USP0002775 Sample Date Client Info 24 Apr 2024 31 Jan 2024 07 Nov 2023 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Age Client Info N/A N/A N/A N/A Sample Status Imit base current history1 history2 Iron ppm ASTM 05185m >2 <1 0 0 Nickel ppm ASTM 05185m >2 <1 0 0 Nickel ppm ASTM 05185m >2 0 0 0 Aluminum ppm ASTM 05185m >2 0 0 0 Capper ppm ASTM 05185m >2 1 0 0 Age Addition pm ASTM 05185m >4 <1 1 0 Cadminum ppm ASTM	SAMPLE INFORM		method	limit/base	current	historv1	historv2	
Sample Date Client Info 24 Apr 2024 31 Jan 2024 07 Nov 2023 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Age Client Info N/A N/A N/A N/A Sample Status Client Info N/A ABNORMAL ABNORMAL NORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM 05185m >2 -1 0 0 Nickel ppm ASTM 05185m >2 -1 0 0 Silver ppm ASTM 05185m >2 -1 0 0 Capper ppm ASTM 05185m >2 -1 0 0 Vanadium ppm ASTM 05185m -2 -1 0 0 Adminimum ppm ASTM 05185m -1 0 0 0 Vanadium	Sample Number							
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Oil Changed Client Info N/A	Ũ							
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Titanium ppm ASTM D5185m <1 <1 <1 0 Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >2 0 0 0 Lead ppm ASTM D5185m >2 <1	Nickel		ASTM D5185m		<1	0	0	
Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >3 2 0 0 Lead ppm ASTM D5185m >2 <1	Titanium		ASTM D5185m		<1	<1	0	
Aluminum ppm ASTM D5185m >3 2 0 0 Lead ppm ASTM D5185m >2 <1				>2				
Lead ppm ASTM D5185m >2 <1 0 0 Copper ppm ASTM D5185m >8 <1								
Copper ppm ASTM D5185m >8 <1 0 <1 Tin ppm ASTM D5185m >4 <1					_			
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Magnesium ppm ASTM D5185m <1 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 Zinc ppm ASTM D5185m 50 0 0 0 Sulfur ppm ASTM D5185m 50 0 0 7 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >20 <1 0 <1 <1 <1 Potassium ppm ASTM D6304 >0.01 0.003 0.002 0.004 ppm Water ppm ASTM D7647 >1000 4 121730 21411 7201 Particles >4µm ASTM D7647 >200 33878 354 141 Particles >34µm ASTM D7647 320	Molybdenum	ppm			<1	0	0	
Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 Zinc ppm ASTM D5185m 50 0 0 0 7 Sulfur ppm ASTM D5185m 50 0 0 7 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >15 3 1 <1	Manganese	ppm	ASTM D5185m			0	<1	
Phosphorus ppm ASTM D5185m 0 0 0 Zinc ppm ASTM D5185m 50 0 0 0 Sulfur ppm ASTM D5185m 50 0 0 0 7 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >15 3 1 1 Potassium ppm ASTM D5185m >20 <1 0 <1 Water % ASTM D5185m >20 <1 0 <1 <1 Photassium ppm ASTM D5185m >20 <1 0 <1 <1 <1 Vater % ASTM D5185m >20 <1 0 <002 0.002 0.004 Particles >4µm ASTM D6304 >100 217730 21411 7201 Particles >4µm <td>Magnesium</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th><1</th> <td>0</td> <td>0</td>	Magnesium	ppm	ASTM D5185m		<1	0	0	
Zinc ppm ASTM D5185m <1 0 0 Sulfur ppm ASTM D5185m 50 0 0 7 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >15 3 1 <1	Calcium	ppm	ASTM D5185m		0	0	0	
SulfurppmASTM D5185m50007CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>15311SodiumppmASTM D5185m>20<1	Phosphorus	ppm	ASTM D5185m		0	0	0	
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >15 3 1 <1	Zinc	ppm	ASTM D5185m		<1	0	0	
Silicon ppm ASTM D5185m >15 3 1 1 Sodium ppm ASTM D5185m >10 1 <1 <1 <1 Potassium ppm ASTM D5185m >20 <1 0 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <td>Sulfur</td> <td>ppm</td> <td>ASTM D5185m</td> <td>50</td> <th>0</th> <td>0</td> <td>7</td>	Sulfur	ppm	ASTM D5185m	50	0	0	7	
Sodium ppm ASTM D5185m 1 <1 <1 <1 Potassium ppm ASTM D5185m >20 <1	CONTAMINANTS	6	method	limit/base	current	history1	history2	
Potassium ppm ASTM D5185m >20 <1 0 <1 Water % ASTM D6304 >0.01 0.003 0.002 0.004 ppm Water ppm ASTM D6304 >100 27 24 49.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 121730 21411 7201 Particles >6µm ASTM D7647 >2500 33878 7211 2391 Particles >14µm ASTM D7647 >200 558 354 141 Particles >21µm ASTM D7647 >20 1 0 Particles >38µm ASTM D7647 >20 1 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Silicon	ppm	ASTM D5185m	>15	3	1	1	
Water % ASTM D6304 >0.01 0.003 0.002 0.004 ppm Water ppm ASTM D6304 >100 27 24 49.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 121730 21411 7201 Particles >6µm ASTM D7647 >2500 33878 7211 2391 Particles >14µm ASTM D7647 >320 558 354 141 Particles >21µm ASTM D7647 >20 1 0 Particles >38µm ASTM D7647 >20 1 0 Particles >71µm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		1	<1	<1	
Water % ASTM D6304 >0.01 0.003 0.002 0.004 ppm Water ppm ASTM D6304 >100 27 24 49.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 121730 21411 7201 Particles >6µm ASTM D7647 >2500 33878 7211 2391 Particles >14µm ASTM D7647 >320 558 354 141 Particles >21µm ASTM D7647 >20 1 0 0 Particles >38µm ASTM D7647 >20 1 0 0 0 Particles >71µm ASTM D7647 >4 0 0 0 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	<1	0	<1	
ppm Water ppm ASTM D6304 >100 27 24 49.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >10000 121730 21411 7201 Particles >6µm ASTM D7647 >2500 33878 7211 2391 Particles >14µm ASTM D7647 >320 558 354 141 Particles >21µm ASTM D7647 >80 44 56 27 Particles >38µm ASTM D7647 >20 1 0 0 Particles >71µm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Water		ASTM D6304	>0.01	0.003	0.002	0.004	
Particles >4µm ASTM D7647 >10000 ▲ 121730 ▲ 21411 7201 Particles >6µm ASTM D7647 >2500 ▲ 33878 ▲ 7211 2391 Particles >14µm ASTM D7647 >320 ▲ 558 ▲ 354 141 Particles >21µm ASTM D7647 >80 44 56 27 Particles >38µm ASTM D7647 >20 1 1 0 Particles >71µm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 ▲ 22/20/16 20/18/14	ppm Water	ppm	ASTM D6304	>100	27	24	49.7	
Particles >6μm ASTM D7647 >2500 ▲ 33878 ▲ 7211 2391 Particles >14μm ASTM D7647 >320 ▲ 558 ▲ 354 141 Particles >21μm ASTM D7647 >80 44 56 27 Particles >38μm ASTM D7647 >20 1 1 0 Particles >38μm ASTM D7647 >4 0 0 0 Particles >71μm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2	
Particles >14μm ASTM D7647 >320 ▲ 558 ▲ 354 141 Particles >21μm ASTM D7647 >80 44 56 27 Particles >38μm ASTM D7647 >20 1 1 0 Particles >38μm ASTM D7647 >20 1 0 0 Particles >71μm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >4µm		ASTM D7647	>10000	A 121730	2 1411	7201	
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Particles >38μm ASTM D7647 >20 1 1 0 Particles >71μm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>320	<u> </u>	4 354	141	
Particles >71μm ASTM D7647 >4 0 0 0 Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>80	44	56	27	
Oil Cleanliness ISO 4406 (c) >20/18/15 24/22/16 22/20/16 20/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>20	1	1	0	
Oil CleanlinessISO 4406 (c)>20/18/1524/22/1622/20/1620/18/14FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2	Particles >71µm		ASTM D7647	>4	0	0	0	
			ISO 4406 (c)	>20/18/15	4/22/16	22/20/16	20/18/14	
Acid Number (AN) mg KOH/g ASTM D974 0.005 0.014 0.014 0.014	FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
	Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.014	

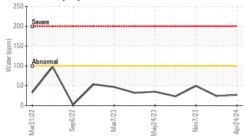
Sample Rating Trend

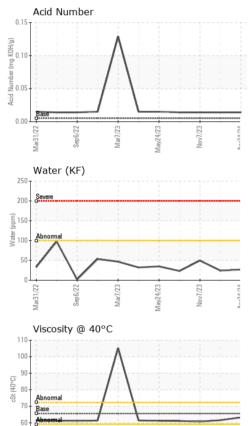
ISO



OIL ANALYSIS REPORT





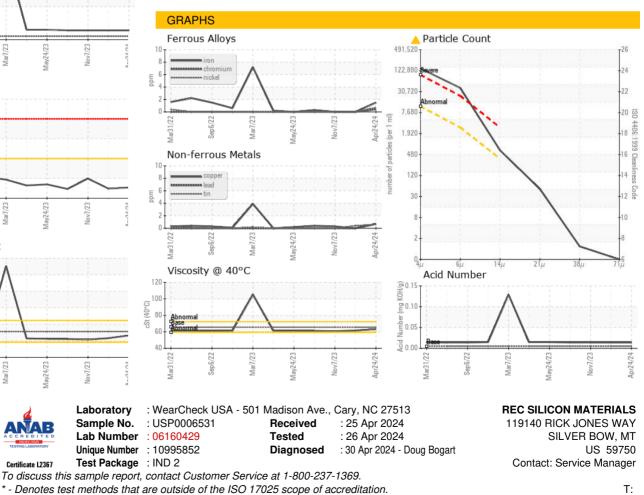


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Mar31/22

Sep6/22

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 65.6	current 63.2	history1 61.6	history2 60.68
	cSt					
Visc @ 40°C	cSt	ASTM D445	65.6	63.2	61.6	60.68



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: RECSIL_USP [WUSCAR] 06160429 (Generated: 05/04/2024 05:15:33) Rev: 1

Contact/Location: Service Manager - RECSIL_USP

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