

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# GEA WR-W26555-28 - COMP 301

**Compressor** Fluid

VILTER 717 COMPRESSOR OIL ISO 68 (--- GAL)

#### DIAGNOSIS

#### A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

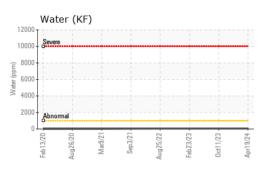
#### Fluid Condition

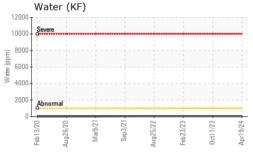
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

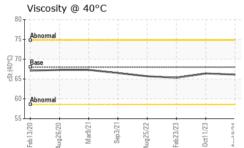
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0918552	WC0858785	WC0614935
Sample Date		Client Info		19 Apr 2024	11 Oct 2023	23 Feb 2023
Machine Age	hrs	Client Info		0	30578	27787
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	0
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm					
Boron		ASTM D5185m		0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0	0 0	0 0	0 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0	0 0 <1	0 0 0	0 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0	0 0 <1 <1	0 0 0 <1	0 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 <1 <1 <1	0 0 <1 0	0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0	0 0 <1 <1 <1 <1 0	0 0 <1 0 2	0 0 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0	0 0 <1 <1 <1 0 0	0 0 <1 0 2 <1	0 0 0 0 <1 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0	0 0 <1 <1 <1 0 0 0 0	0 0 <1 0 2 <1 0	0 0 0 0 <1 3 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0	0 0 <1 <1 <1 0 0 0 0 0 0	0 0 <1 0 2 <1 0 2 2 2	0 0 0 0 <1 3 0 9
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 0 1 imit/base	0 0 <1 <1 <1 0 0 0 0 0 0 0 0 0	0 0 <1 0 2 <1 0 2 2 history1	0 0 0 0 0 2 1 3 0 9 9 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	0 0 0 0 0 0 0 1 imit/base	0 0 <1 <1 <1 0 0 0 0 0 0 0 0 1	0 0 <1 0 2 <1 0 2 1 0 2 history1 0	0 0 0 0 0 2 1 3 0 9 9 history2 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 <1 <1 <1 0 0 0 0 0 0 0 0 0 0 1 <1	0 0 2 <1 0 2 <1 0 2 history1 0 2	0 0 0 0 0 <1 3 0 9 <b>history2</b> 1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 <1 <1 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 2 <1 0 2 <1 0 2 history1 0 2 0	0 0 0 0 0 <1 3 0 9 <b>history2</b> 1 <1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 <1 <1 <1 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 2 <1 0 2 <1 0 2 <u>history1</u> 0 2 0 0 0.003	0 0 0 0 0 <1 3 0 9 history2 1 <1 0 0 0.003



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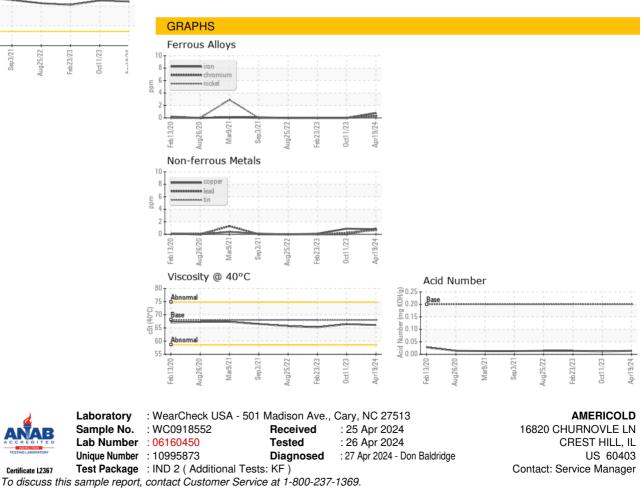






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	A MODER	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.1	66.4	65.3
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					·	

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: AMECRE [WUSCAR] 06160450 (Generated: 04/27/2024 10:56:11) Rev: 1

Certificate 12367

Contact/Location: Service Manager - AMECRE

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