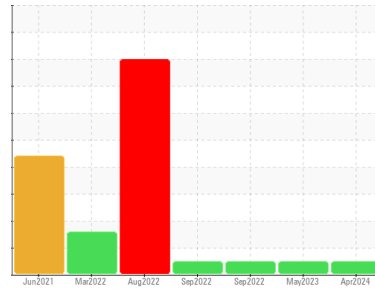




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**AIM COOL 32 [2403750]**  
 Machine Id  
**SULLAIR 003-130505 - ALTIUM**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06160486</b>	UCH05850726	UCH05662343
Sample Date	Client Info		<b>20 Apr 2024</b>	12 May 2023	27 Sep 2022
Machine Age	hrs	Client Info	<b>0</b>	96145	92281
Oil Age	hrs	Client Info	<b>0</b>	0	4972
Oil Changed	Client Info		<b>Not Changed</b>	Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	<1	0
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 1416	<b>289</b>	241	248
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	1	0
Calcium	ppm	ASTM D5185m 2	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m 2	<b>5</b>	10	8
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	2
Sulfur	ppm	ASTM D5185m 570	<b>631</b>	310	299

## CONTAMINANTS

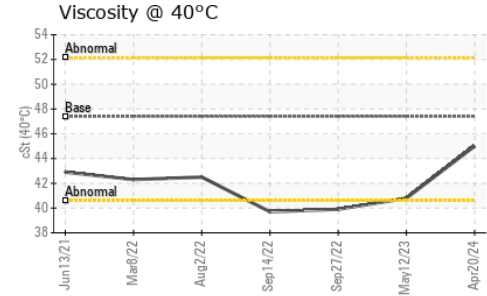
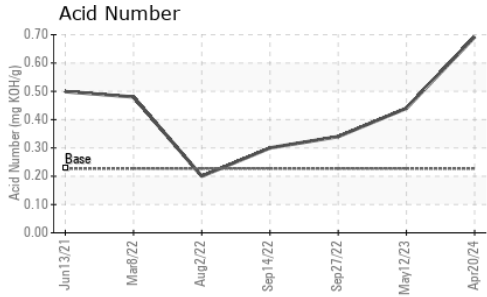
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>90</b>	162	196
Sodium	ppm	ASTM D5185m	<b>91</b>	45	40
Potassium	ppm	ASTM D5185m >20	<b>4</b>	5	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.227	<b>0.692</b>	0.44	0.34



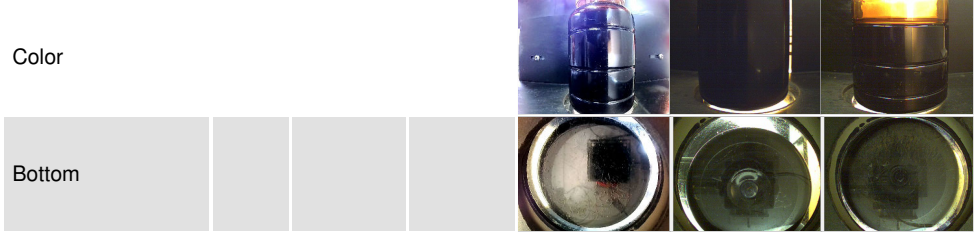
# OIL ANALYSIS REPORT



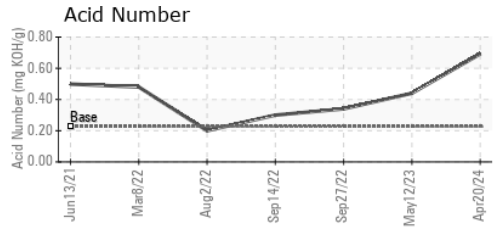
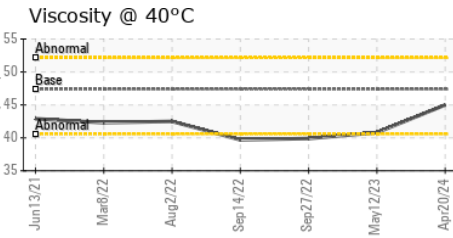
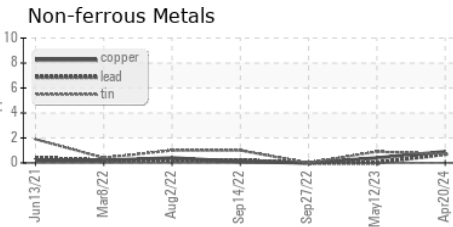
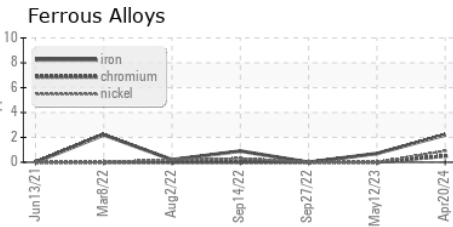
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.4	<b>45.0</b>	40.8	39.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06160486      **Received** : 25 Apr 2024  
**Lab Number** : **06160486**      **Tested** : 26 Apr 2024  
**Unique Number** : 10995909      **Diagnosed** : 29 Apr 2024 - Sean Felton  
**Test Package** : IND 2

**AIM POWER AND FLUIDS**  
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 MEMPHIS, TN  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)