

OIL ANALYSIS REPORT

Sample Rating Trend



Area **S-460 [8430]** Machine Id **KAESER 1039 - WATCO** Component Compressor

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

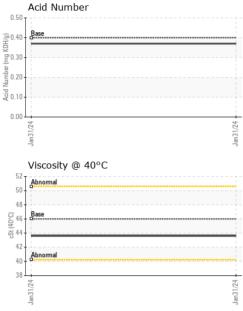
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI06160501		
Sample Date		Client Info		31 Jan 2024		
Machine Age	hrs	Client Info		64707		
Oil Age	hrs	Client Info		655		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	3		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	3		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	68		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		24		
Sulfur	ppm	ASTM D5185m		30991		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		16		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.37		



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VISUAL



	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	MODER			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Jan31/24	Appearance	scalar	*Visual	NORML	NORML			
Jan 3	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.05	NEG			
	Free Water	scalar	*Visual		NEG			
				1		Interface and	la la la m O	
	FLUID PROPERT Visc @ 40°C	cSt	method ASTM D445	limit/base 46	current 43.6	history1	history2	
							h is to make	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
Jan 31/24	Color					no image	no image	
	Bottom					no image	no image	
	Non-ferrous Metal Non-ferrous Metal Non-ferrous Metal Viscosity @ 40°C	ls		Jan31/24	Acid Number			
Laboratory Sample No. Lab Number Unique Number	: UDI06160501 : <mark>06160501</mark>	Receiv Testeo	Madison Ave., Cary, NC 27513 DELTA INI Received : 25 Apr 2024 Tested : 26 Apr 2024 Diagnosed : 26 Apr 2024 - Sean Felton <i>e at 1-800-237-1369.</i> 25 scope of accreditation.				DUSTRIES - DOWNERS GROV 2201 CURTISS STREE DOWNERS GROVE, US 6051 Contact: MICHAEL FERRI	

Contact/Location: MICHAEL FERRIS - UCDELDOW