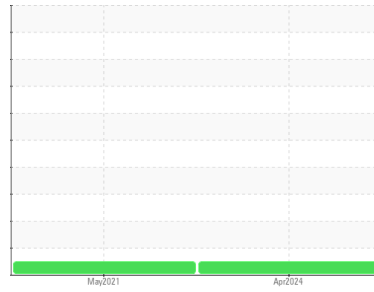




OIL ANALYSIS REPORT

Area
S-460 [9238]
Machine Id
KAESER 1174 - WISE PLASTICS TECH
Component
Compressor

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UDI06160511	UCH05264494	---
Sample Date	Client Info		12 Apr 2024	19 May 2021	---
Machine Age	hrs	Client Info	14465	13338	---
Oil Age	hrs	Client Info	1012	5331	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	1	<1	---
Chromium	ppm	ASTM D5185m >10	<1	0	---
Nickel	ppm	ASTM D5185m >3	<1	0	---
Titanium	ppm	ASTM D5185m >3	<1	0	---
Silver	ppm	ASTM D5185m >2	0	<1	---
Aluminum	ppm	ASTM D5185m >10	2	<1	---
Lead	ppm	ASTM D5185m >10	<1	<1	---
Copper	ppm	ASTM D5185m >50	2	3	---
Tin	ppm	ASTM D5185m >10	<1	0	---
Antimony	ppm	ASTM D5185m	---	2	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	1	---
Barium	ppm	ASTM D5185m 90	55	3	---
Molybdenum	ppm	ASTM D5185m	<1	0	---
Manganese	ppm	ASTM D5185m	<1	<1	---
Magnesium	ppm	ASTM D5185m 90	83	52	---
Calcium	ppm	ASTM D5185m 2	5	<1	---
Phosphorus	ppm	ASTM D5185m	0	2	---
Zinc	ppm	ASTM D5185m	3	0	---
Sulfur	ppm	ASTM D5185m	22219	16354	---

CONTAMINANTS

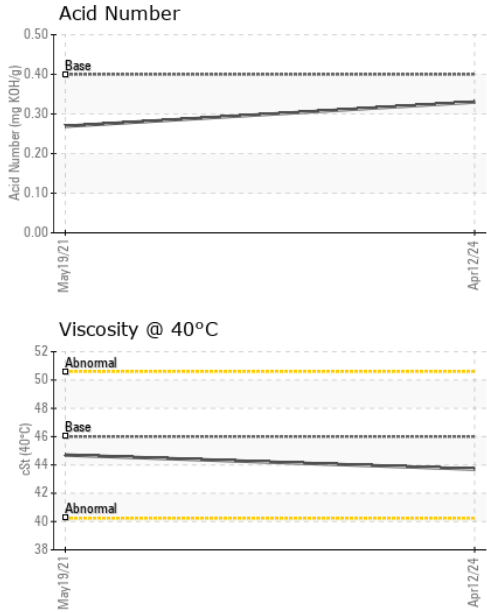
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	0	---
Sodium	ppm	ASTM D5185m	25	31	---
Potassium	ppm	ASTM D5185m >20	4	5	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.33	0.269	---



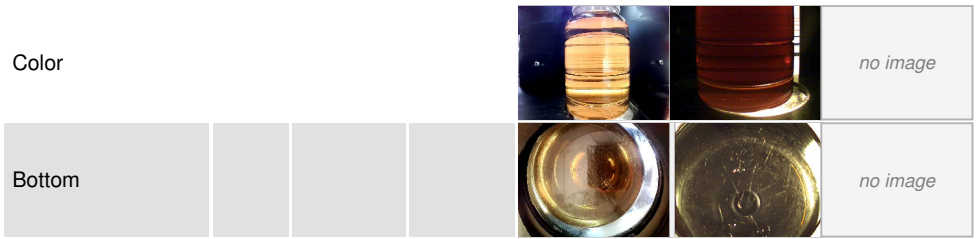
OIL ANALYSIS REPORT



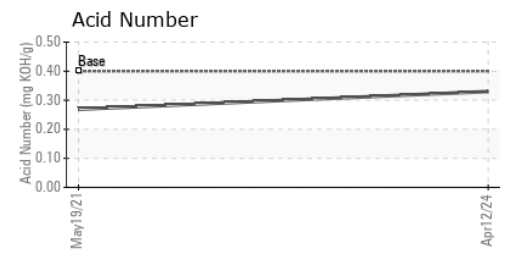
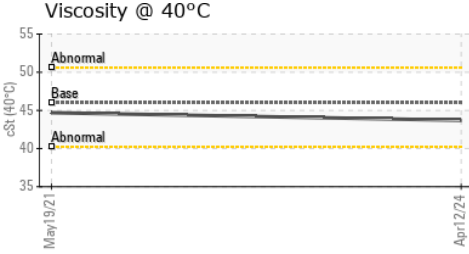
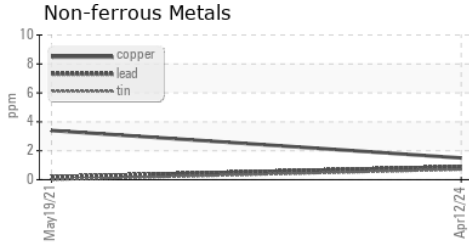
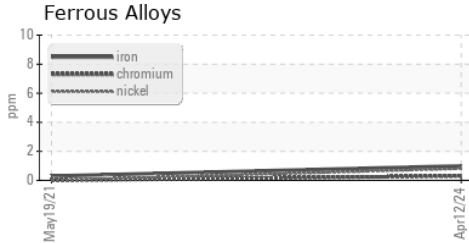
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	43.7	44.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UDI06160511 **Received** : 25 Apr 2024
Lab Number : **06160511** **Tested** : 26 Apr 2024
Unique Number : 10995934 **Diagnosed** : 26 Apr 2024 - Sean Felton
Test Package : IND 2

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: DARRELL WHITLEDGE
 darrellwhitledge@deltaind.net
 T: (630)960-3900
 F: (630)960-3931

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)