

OIL ANALYSIS REPORT

Sample Rating Trend



Area S-460 KAESER 1028 - NAMEPLATE & PANEL TECH Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

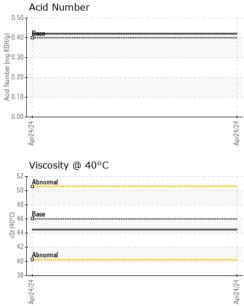
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000118		
Sample Date		Client Info		24 Apr 2024		
Machine Age	hrs	Client Info		61731		
Oil Age	hrs	Client Info		2500		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	49		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	73		
Calcium	ppm	ASTM D5185m	2	<1		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		3		
Sulfur	ppm	ASTM D5185m		23073		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		11		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.42		



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White Metal		method	limit/base	current	history1	history2
write wetai	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	LIGHT		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
	scalar	*Visual	>0.05			
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5		
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
Non-ferrous Metals	s		Apr24/24			
.pr24/24			pr24/24			
			4			
⁵⁵ T			0.	Acia Number		
50 - Abnormal			B/HO.4	40 Base		*****
Base 45			Ē0.:	30 -		
Abnormal			.0 mp	20		
10 -			N PO.	10-		
35			Apr24/24	Apr24/24		
Apr24/24			and a			
nnm	Appearance Odor Emulsified Water Free Water FLUID PROPERT Visc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys ¹⁰ ⁶ ⁷ ¹⁰	Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Fluid PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color GRAPHS Ferrous Alloys	Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.05 Free Water scalar *Visual >0.05 Free Water scalar *Visual FLUID PROPERTIES method imit/base Visc @ 40°C cSt ASTM D445 46 SAMPLE IMAGES method imit/base Color Bottom GRAPHS Ferrous Alloys Non-ferrous Metals Non-ferrous Metals Non-ferrous Metals Non-ferrous Metals Non-ferrous Metals Non-ferrous Metals	Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML NORML Emulsified Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual NORML NORML Visc @ 40°C cSt ASTM D445 46 44.5 SAMPLE IMAGES method imit/base current Color Imit/base current Imit/base current Bottom Imit/base current Imit/base current Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Imit/Imit/Imit/Imit/Imit/Imit/Imit/Imit/	Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.05 NEG Free Water scalar *Visual NORML NORML Free Water scalar *Visual NORML NORML FLUID PROPERTIES method limit/base current history1 Visc @ 40°C cSt ASTM D445 46 44.5 SAMPLE IMAGES method limit/base current history1 Color no image Bottom no image GRAPHS Ferrous Alloys Non-ferrous Metals Non-ferrous Metals

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