

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area **DPO**Machine Id KAESER 2948986 - BAYER (S/N 1134) Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

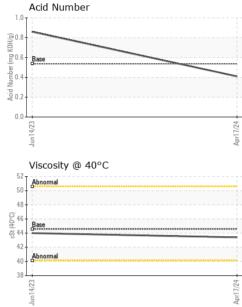
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000198	UCH05885701	
Sample Date		Client Info		17 Apr 2024	14 Jun 2023	
Machine Age	hrs	Client Info		15800	15250	
Oil Age	hrs	Client Info		550	7800	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	ABNORMAL	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	6	
Chromium	ppm	ASTM D5185m	>10	<1	2	
Nickel	ppm	ASTM D5185m	>3	<1	2	
Titanium	ppm	ASTM D5185m	>3	<1	2	
Silver	ppm	ASTM D5185m	>2	0	1	
Aluminum	ppm	ASTM D5185m	>10	2	4	
Lead	ppm	ASTM D5185m	>10	<1	5	
Copper	ppm	ASTM D5185m	>50	3	4	
Tin	ppm	ASTM D5185m	>10	<1	2	
Vanadium	ppm	ASTM D5185m		<1	1	
Cadmium	ppm	ASTM D5185m		<1	2	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	0	
Barium	ppm	ASTM D5185m	0.8	0	11	
Molybdenum	ppm	ASTM D5185m	0	<1	2	
Manganese	ppm	ASTM D5185m	0.9	<1	2	
Magnesium	ppm	ASTM D5185m	0	4	54	
Calcium	ppm	ASTM D5185m	0	0	2	
Phosphorus	ppm	ASTM D5185m	409	351	10	
Zinc	ppm	ASTM D5185m	0	2	19	
Sulfur	ppm	ASTM D5185m	1290	5556	19141	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	3	
Sodium	ppm	ASTM D5185m		2	15	
Potassium	ppm	ASTM D5185m	>20	<1	9	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.41	0.86	



OIL ANALYSIS REPORT

VISUAL



VISUAL		method	limit/base		history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual		NONE	NONE	
	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NONE	LIGHT		
Debris	scalar				A MODER	
Sand/Dirt	scalar				NONE	
			. 0100			
			limit/booo			
						history2
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
Non-ferrous Meta	IS		Apri1/24			
			<u>e</u>			
			4			
لي Viscosity @ 40°C ⁵⁵ T				Acid Number		
Viscosity @ 40°C						
Viscosity @ 40°C						
Viscosity @ 40°C						
Viscosity @ 40°C						
Viscosity @ 40°C	<u></u>		1.1. 0.0 0.0 0.0 0.0 0.0 0.0	6 + Base		
Viscosity @ 40°C			1.1. 1.0 Will (0) 1.0 Will (0)	0 8 6 4 4		
	White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water Fluid PROPER Visc @ 40°C SAMPLE IMAGE Color Bottom GRAPHS Ferrous Alloys	White Metal scalar Yellow Metal scalar Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Emulsified Water scalar Free Water scalar Free Water scalar Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	White Metal scalar *Visual Yellow Metal scalar *Visual Precipitate scalar *Visual Silt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys 0 0 0 0 0 0 0 0 0 0 0 0 0	White Metal scalar *Visual NONE Yellow Metal scalar *Visual NONE Precipitate scalar *Visual NONE Silt scalar *Visual NONE Debris scalar *Visual NONE Sand/Dirt scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.05 Free Water scalar *Visual *Visua	White Metal scalar *Visual NONE NONE Yellow Metal scalar *Visual NONE NONE Precipitate scalar *Visual NONE NONE Silt scalar *Visual NONE LIGHT Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual NORML NORML Emulsified Water scalar *Visual NORML NORML Visual Scalar *Visual NORML NORML Emulsified Water scalar *Visual NORML NORML Visc @ 40°C cSt ASTM D445 44.56 43.4 SAMPLE IMAGES method imit/base current Visc @ 40°C cSt ASTM D445 44.56 43.4 SAMPLE IMAGES method imit/base current Color Bottom Color Non-ferrous Metals	White Metal scalar 'Visual NONE NONE NONE Yetlow Metal scalar 'Visual NONE NONE NONE Precipitate scalar 'Visual NONE NONE NONE Silt scalar 'Visual NONE LIGHT NONE Sand/Dirt scalar 'Visual NONE NONE MONE MONE Appearance scalar 'Visual NORML NORML NORML NORML Appearance scalar 'Visual NORML NORML NORML NORML Emulsified Water scalar 'Visual NORML NORML NORML NORML Emulsified Water scalar 'Visual NORML NORML NORML NORML Visual NORML NORML NORML NORML NORML NORML NORML NORML NORML NORML NORML SAMPLE IMAGES method limit/base current history1 Visc @ 40°C cSt ASTM D445 44.56 43.4 44.0 SAMPLE IMAGES method limit/base current history1 Color GRAPHS Ferrous Alloys 0 0 0 0 0 0 0 0 0 0 0 0 0

ŝ

Contact/Location: MICHAEL FERRIS - UCDELDOW