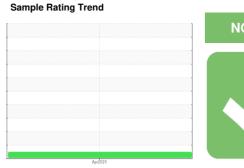


OIL ANALYSIS REPORT

S-46 **INGERSOLL RAND 025309** Component Compressor



NORMAL

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

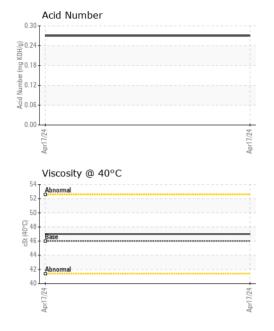
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001043		
Sample Date		Client Info		17 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		2000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.8	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	15		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0		
Barium	ppm	ASTM D5185m	525	510		
Molybdenum	ppm	ASTM D5185m	10	<1		
Manganese	ppm	ASTM D5185m		1		
Magnesium	ppm	ASTM D5185m	5	1		
Calcium	ppm	ASTM D5185m	10	2		
Phosphorus	ppm	ASTM D5185m	250	42		
Zinc	ppm	ASTM D5185m	100	43		
Sulfur	ppm	ASTM D5185m	400	249		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6		
Sodium	ppm	ASTM D5185m		22		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.27		

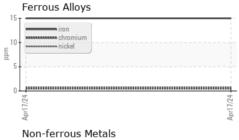


OIL ANALYSIS REPORT

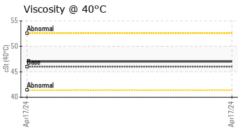


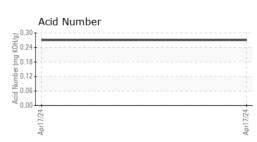
VISUAL		method				history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.8	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.0		

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image













Certificate 12367

Laboratory

Sample No. : UFD0001043 Lab Number : 06160551 Unique Number : 10995974

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received : 25 Apr 2024 Tested Diagnosed

: 26 Apr 2024

: 26 Apr 2024 - Sean Felton

550 ALBION AVE SCHAUMBURG, IL US 60193 Contact: ED DIENER

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FLUID-AIRE DYNAMICS

ed.diener@fluidairedynamics.com T: (847)678-8388

Test Package : IND 2 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ED DIENER - UCFLUSCH