

## **OIL ANALYSIS REPORT**

Sample Rating Trend



#### Area WHEY Machine Io PO01PP31BB01 Component Bearing

Fluid MOBIL SHC 626 (--- QTS)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

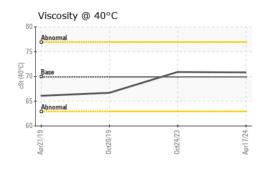
### Fluid Condition

The condition of the oil is acceptable for the time in service.

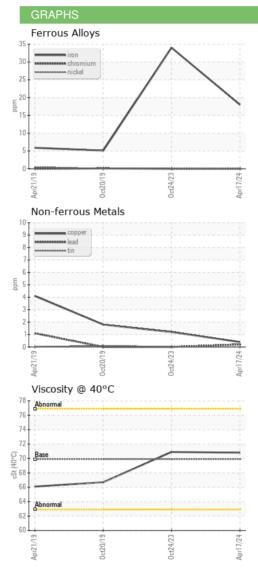
	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0927482	WC0864045	WC0396880
Sample Date		Client Info		17 Apr 2024	24 Oct 2023	20 Oct 2019
Machine Age	hrs	Client Info		0	1020	1020
Oil Age	hrs	Client Info		0	1020	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N .	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	18	34	5
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	<1	1	2
Tin	ppm	ASTM D5185m	>20	0	0	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		•		
				2	5	0
Phosphorus		ASTM D5185m				
Phosphorus Zinc	ppm	ASTM D5185m		461	5 429 7	0 407 3
Phosphorus Zinc Sulfur	ppm ppm				429	407
Zinc Sulfur	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	461 2 30	429 7 36	407 3 69
Zinc Sulfur CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	461 2 30 current	429 7 36 history1	407 3 69 history2
Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m		461 2 30 current 1	429 7 36 history1 2	407 3 69 history2 0
Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	>15	461 2 30 <u>current</u> 1 1	429 7 36 <u>history1</u> 2 <1	407 3 69 history2 0 <1
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20	461 2 30 <u>current</u> 1 1 1	429 7 36 <u>history1</u> 2 <1 0	407 3 69 history2 0 <1 <1
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20 limit/base	461 2 30 current 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	429 7 36 history1 2 <1 0 history1	407 3 69 history2 0 <1 <1 <1 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm ppm ppm ppm ppm scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual	>15 >20 limit/base NONE	461 2 30 current 1 1 1 1 current NONE	429 7 36 history1 2 <1 0 history1 NONE	407 3 69 history2 0 <1 <1 <1 history2 NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> *Visual	>15 >20 limit/base NONE NONE	461 2 30 current 1 1 1 1 current NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual	>15 >20 limit/base NONE NONE NONE	461 2 30 current 1 1 1 current NONE NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE NONE	407 3 69 <u>history2</u> 0 <1 <1 <1 <u>history2</u> NONE NONE NONE NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>15 >20 limit/base NONE NONE NONE NONE	461 2 30 current 1 1 1 current NONE NONE NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE NONE NONE NONE	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE NONE NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual	>15 >20 limit/base NONE NONE NONE NONE NONE	461 2 30 current 1 1 1 current NONE NONE NONE NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE NONE NONE NONE LIGHT	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE VLITE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>15 >20 limit/base NONE NONE NONE NONE NONE NONE	461 2 30 current 1 1 1 1 Current NONE NONE NONE NONE NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE NONE NONE LIGHT NONE	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE VLITE NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual	>15 >20 limit/base NONE NONE NONE NONE NONE	461 2 30 current 1 1 1 1 1 Current NONE NONE NONE NONE NONE NONE NONE NON	429 7 36 history1 2 <1 0 history1 NONE NONE NONE NONE NONE LIGHT	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE VUITE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>15 >20 limit/base NONE NONE NONE NONE NONE NONE	461 2 30 current 1 1 1 1 Current NONE NONE NONE NONE NONE NONE NONE	429 7 36 history1 2 <1 0 history1 NONE NONE NONE NONE LIGHT NONE	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE VLITE NONE
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>15 >20 Iimit/base NONE NONE NONE NONE NONE NONE NONE NON	461 2 30 current 1 1 1 1 1 Current NONE NONE NONE NONE NONE NONE NONE NON	429 7 36 history1 2 <1 0 history1 NONE NONE NONE LIGHT NONE LIGHT NONE NORML NORML NORML NEG	407 3 69 history2 0 <1 <1 <1 history2 NONE NONE NONE NONE NONE VLITE NONE VLITE NONE NONE NONE

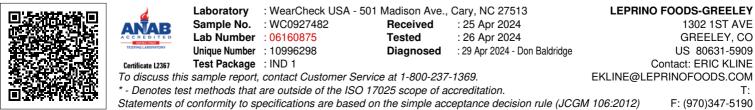


# **OIL ANALYSIS REPORT**



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	69.9	70.8	70.9	66.7
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				3.		
Bottom						





Submitted By: MICHAEL VILLASENOR

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