



OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

KAESER SK 15 8648845 (S/N 1990)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC128832	---	---
Sample Date	Client Info	24 Apr 2024	---	---
Machine Age	hrs Client Info	5717	---	---
Oil Age	hrs Client Info	2999	---	---
Oil Changed	Client Info	Changed	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >50	0	---	---
Chromium ppm	ASTM D5185m >10	0	---	---
Nickel ppm	ASTM D5185m >3	0	---	---
Titanium ppm	ASTM D5185m >3	0	---	---
Silver ppm	ASTM D5185m >2	0	---	---
Aluminum ppm	ASTM D5185m >10	0	---	---
Lead ppm	ASTM D5185m >10	0	---	---
Copper ppm	ASTM D5185m >50	7	---	---
Tin ppm	ASTM D5185m >10	0	---	---
Vanadium ppm	ASTM D5185m	0	---	---
Cadmium ppm	ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	0	---	---
Barium ppm	ASTM D5185m 90	0	---	---
Molybdenum ppm	ASTM D5185m	0	---	---
Manganese ppm	ASTM D5185m	<1	---	---
Magnesium ppm	ASTM D5185m 90	<1	---	---
Calcium ppm	ASTM D5185m 2	2	---	---
Phosphorus ppm	ASTM D5185m	3	---	---
Zinc ppm	ASTM D5185m	0	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	<1	---	---
Sodium ppm	ASTM D5185m	<1	---	---
Potassium ppm	ASTM D5185m >20	2	---	---
Water %	ASTM D6304 >0.05	0.006	---	---
ppm Water	ASTM D6304 >500	60	---	---

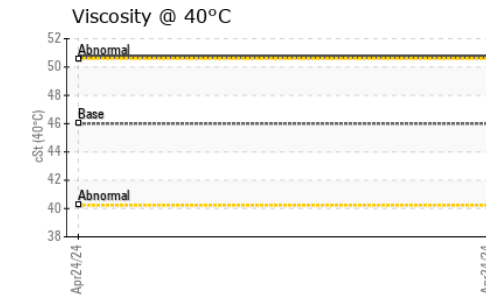
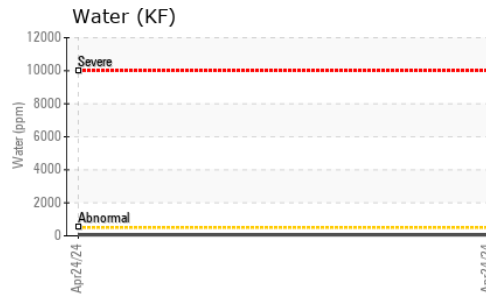
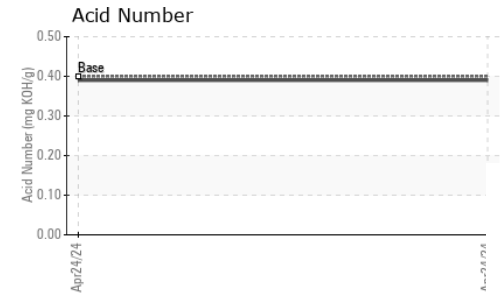
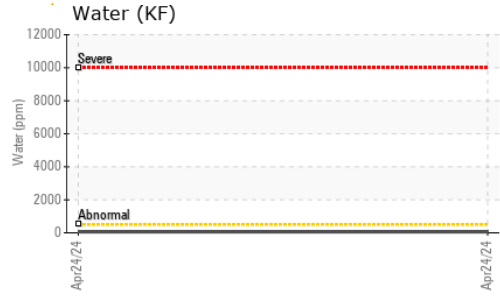
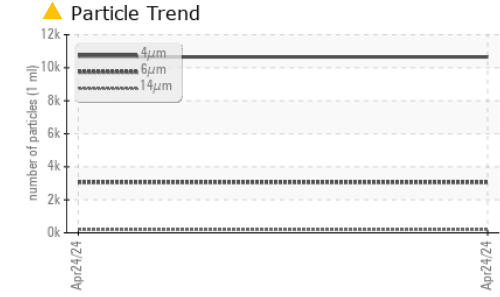
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	10655	---	---
Particles >6µm	ASTM D7647 >1300	▲ 3060	---	---
Particles >14µm	ASTM D7647 >80	▲ 195	---	---
Particles >21µm	ASTM D7647 >20	▲ 65	---	---
Particles >38µm	ASTM D7647 >4	▲ 5	---	---
Particles >71µm	ASTM D7647 >3	0	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 21/19/15	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.4	0.39	---	---

OIL ANALYSIS REPORT



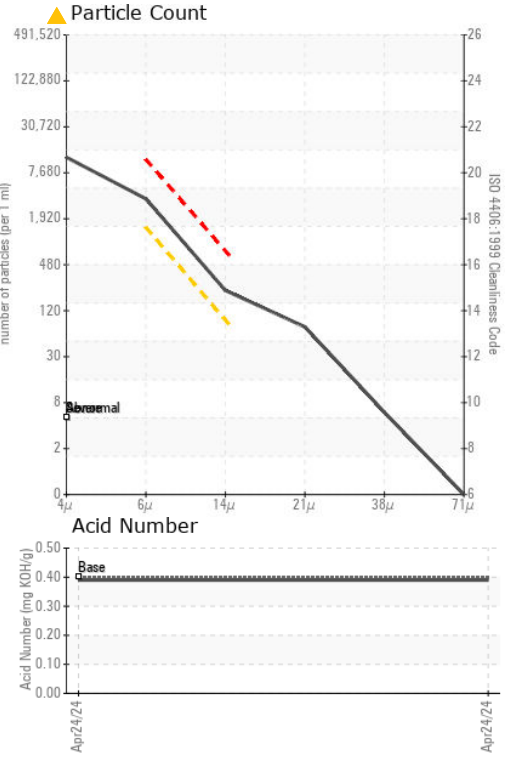
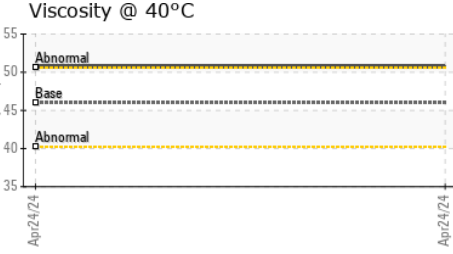
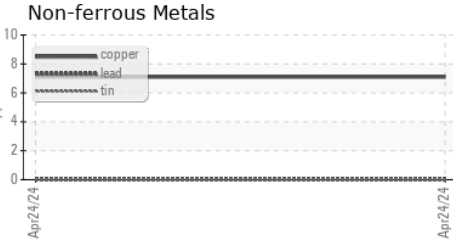
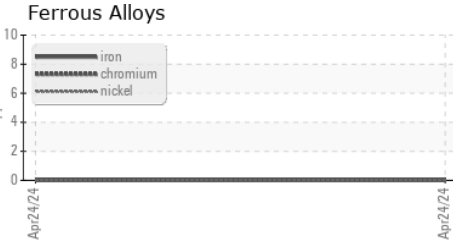
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	50.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC128832
Lab Number : 06160934
Unique Number : 10996357
Test Package : IND 2

KN MACHINE & TOOL INC
 3125 JUPITER PARK CIRCLE, SUITE 4
 JUPITER, FL
 US 33458
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: