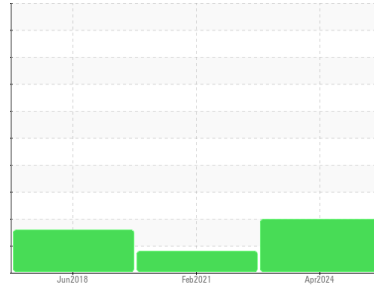




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER AS 25T 4428430 (S/N 1048)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC130489	KC92076	KC63287
Sample Date	Client Info			15 Apr 2024	02 Feb 2021	05 Jun 2018
Machine Age	hrs	Client Info		47918	33772	27177
Oil Age	hrs	Client Info		0	0	1558
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	11
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	10	27	28
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

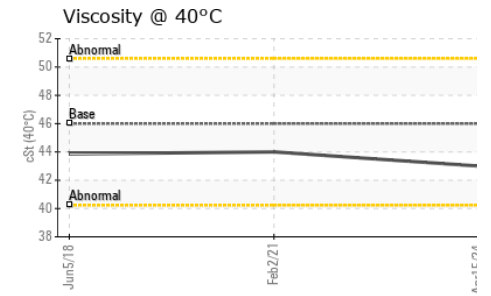
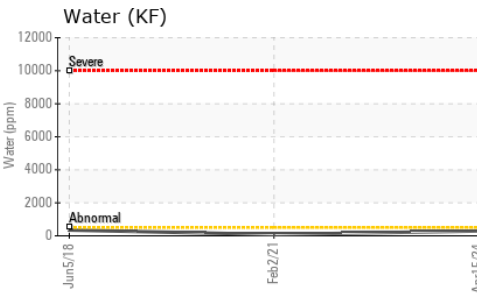
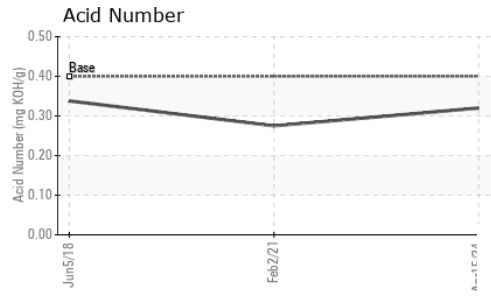
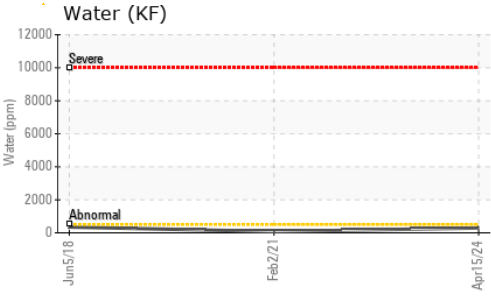
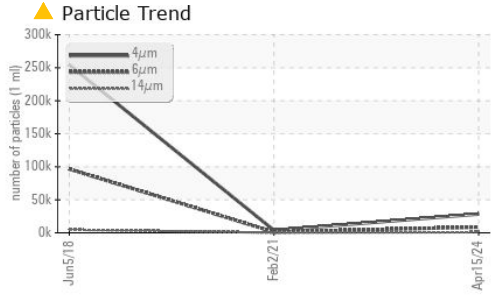
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	90	25	9	38
Calcium	ppm	ASTM D5185m	2	2	0	0
Phosphorus	ppm	ASTM D5185m		3	19	0
Zinc	ppm	ASTM D5185m		54	4	24

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		15	5	20
Potassium	ppm	ASTM D5185m	>20	4	<1	2
Water	%	ASTM D6304	>0.05	0.029	0.007	0.035
ppm Water	ppm	ASTM D6304	>500	292	79.0	350

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		28369	3858	254314
Particles >6µm		ASTM D7647	>1300	▲ 8753	1136	▲ 96597
Particles >14µm		ASTM D7647	>80	▲ 919	● 108	▲ 4777
Particles >21µm		ASTM D7647	>20	▲ 260	● 31	▲ 952
Particles >38µm		ASTM D7647	>4	▲ 17	2	▲ 31
Particles >71µm		ASTM D7647	>3	▲ 1	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/20/17	● 17/14	▲ 24/19

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.275	0.338

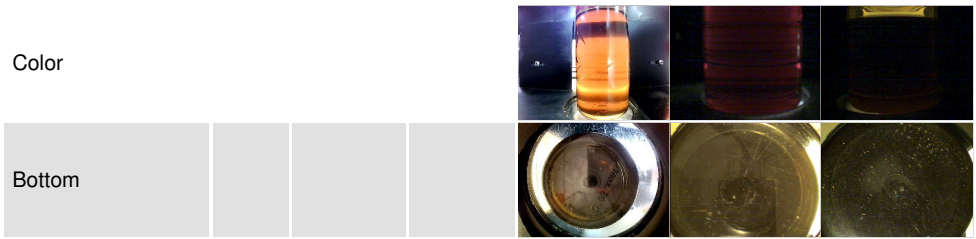
OIL ANALYSIS REPORT



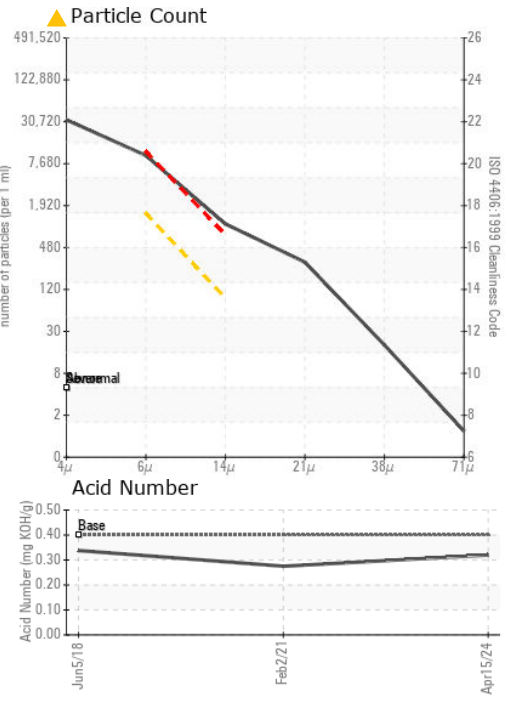
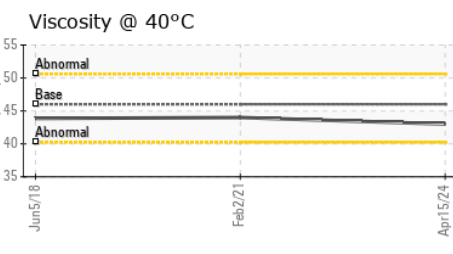
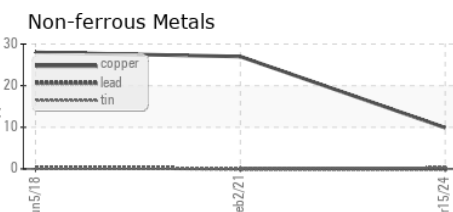
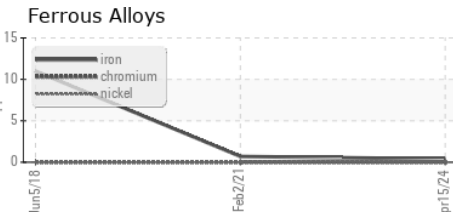
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	HEAVY
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.0	44.0	43.86

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC130489
Lab Number : 06160935
Unique Number : 10996358
Test Package : IND 2
Received : 25 Apr 2024
Tested : 26 Apr 2024
Diagnosed : 29 Apr 2024 - Don Baldrige

CARMAX
 7420 STATE ROAD 84
 FORT LAUDERDALE, FL
 US 33317
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)