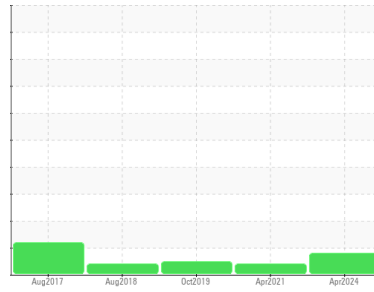




OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Machine Id
KAESER SM 11 2626242 (S/N 1227)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA012683	KCP33098	KCP22543
Sample Date	Client Info		16 Apr 2024	30 Apr 2021	01 Oct 2019
Machine Age	hrs	Client Info	36411	32058	30080
Oil Age	hrs	Client Info	1370	0	5500
Oil Changed	Client Info		Not Changed	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	6	1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	0
Lead	ppm	ASTM D5185m >10	0	<1	0
Copper	ppm	ASTM D5185m >50	4	10	16
Tin	ppm	ASTM D5185m >10	0	<1	0
Antimony	ppm	ASTM D5185m	---	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	10	0
Barium	ppm	ASTM D5185m 90	5	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	2	<1	<1
Magnesium	ppm	ASTM D5185m 90	57	19	3
Calcium	ppm	ASTM D5185m 2	1	0	0
Phosphorus	ppm	ASTM D5185m	0	4	<1
Zinc	ppm	ASTM D5185m	3	1	0
Sulfur	ppm	ASTM D5185m	23166	16250	13674

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	14	10	2
Potassium	ppm	ASTM D5185m >20	4	<1	<1
Water	%	ASTM D6304 >0.05	0.020	0.009	0.006
ppm Water	ppm	ASTM D6304 >500	209	90.1	69.4

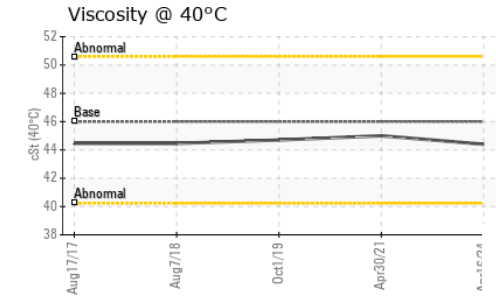
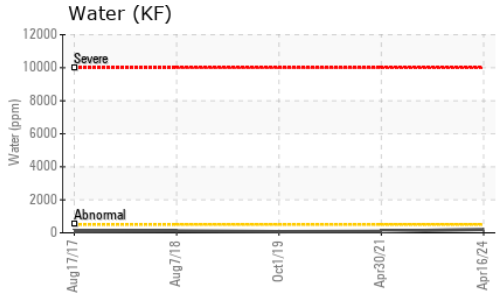
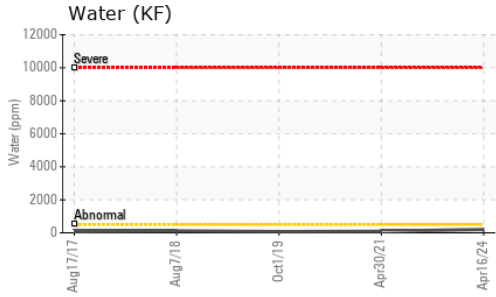
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		---	---	2928
Particles >6µm	ASTM D7647 >1300		---	---	534
Particles >14µm	ASTM D7647 >80		---	---	69
Particles >21µm	ASTM D7647 >20		---	---	29
Particles >38µm	ASTM D7647 >4		---	---	4
Particles >71µm	ASTM D7647 >3		---	---	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	---	---	16/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.41	0.323	0.326

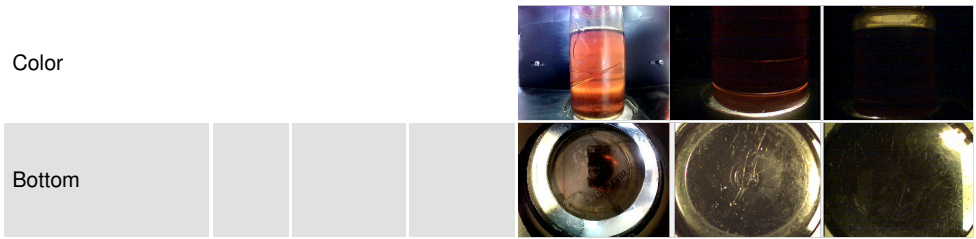
OIL ANALYSIS REPORT



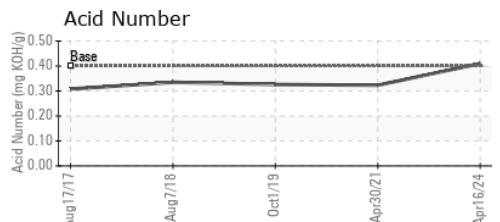
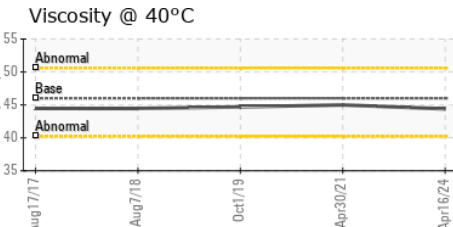
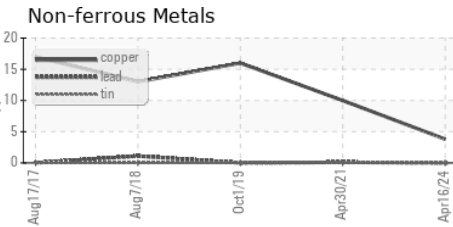
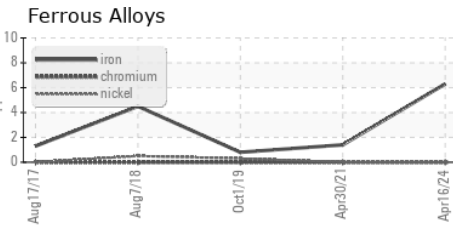
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.4	45.0	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA012683 **Received** : 25 Apr 2024
Lab Number : 06160946 **Tested** : 29 Apr 2024
Unique Number : 10996369 **Diagnosed** : 29 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

SHAWNEE STEEL
 6124 MERRIAM DR
 MERRIAM, KS
 US 66203
 Contact: AARON KRUSE
 aaron.kruse@shawnee-steel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)