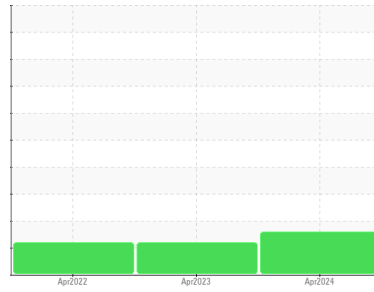




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AIRCENTER SK 20 7683157 (S/N 1814)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC123068	KC85766	KC97989
Sample Date	Client Info			12 Apr 2024	07 Apr 2023	06 Apr 2022
Machine Age	hrs	Client Info		6222	4245	2271
Oil Age	hrs	Client Info		0	1974	2271
Oil Changed	Client Info			N/A	Changed	Changed
Sample Status				ABNORMAL	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	15	4	12
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

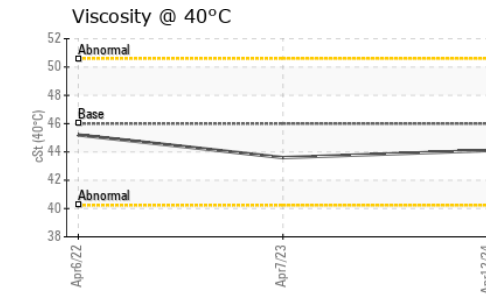
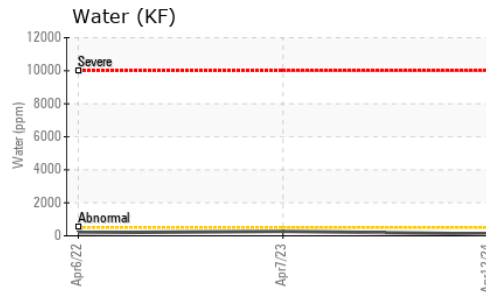
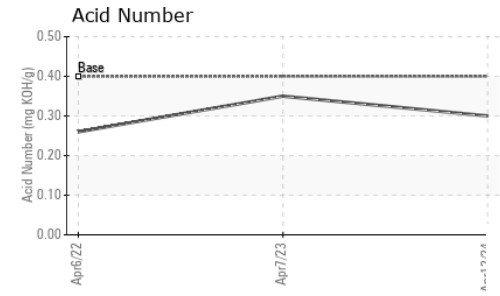
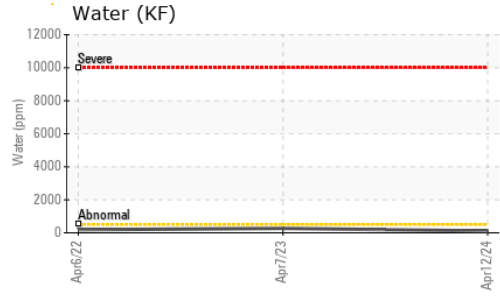
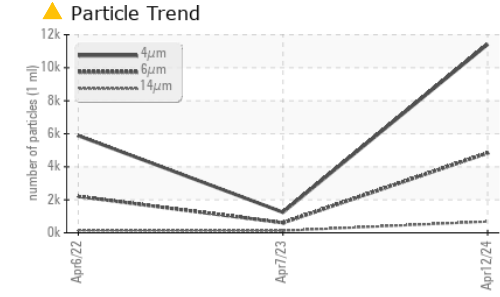
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	60	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	16	92	26
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	5	7
Zinc	ppm	ASTM D5185m		23	3	13

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	1
Sodium	ppm	ASTM D5185m		8	5	8
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.05	0.011	0.027	0.018
ppm Water	ppm	ASTM D6304	>500	114	270.3	187.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		11419	1244	5885
Particles >6µm		ASTM D7647	>1300	▲ 4838	606	● 2202
Particles >14µm		ASTM D7647	>80	▲ 681	● 125	● 151
Particles >21µm		ASTM D7647	>20	▲ 171	● 26	● 34
Particles >38µm		ASTM D7647	>4	4	2	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 21/19/17	● 17/16/14	● 18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.30	0.35	0.26

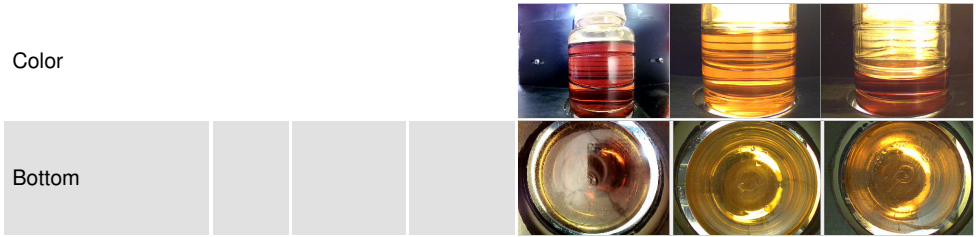
OIL ANALYSIS REPORT



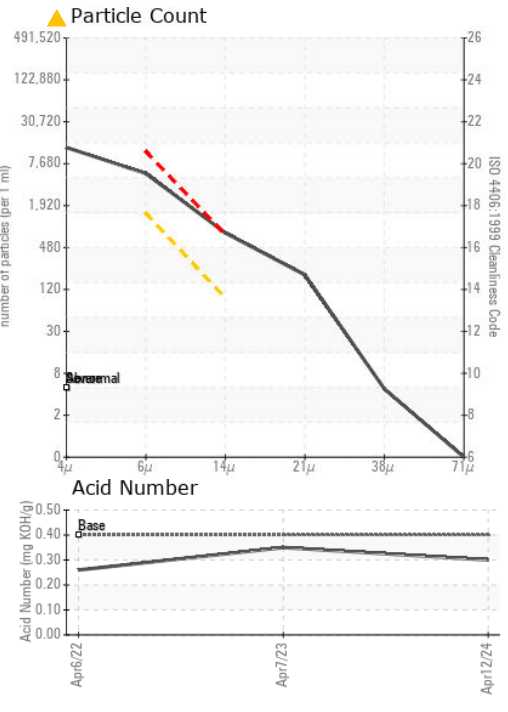
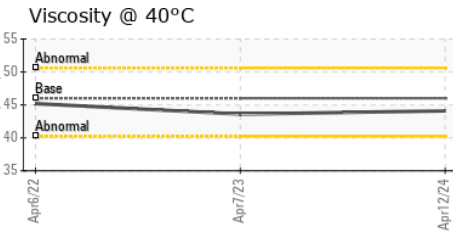
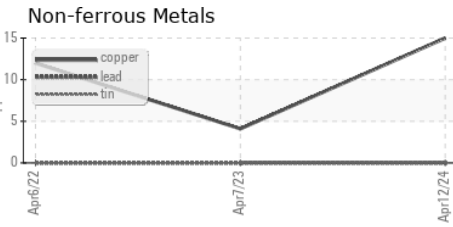
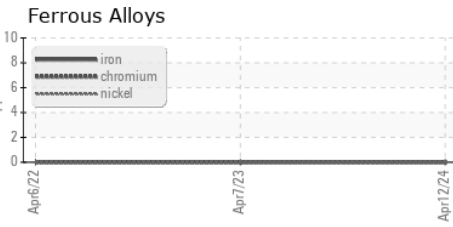
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.1	43.6	45.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC123068
Lab Number : 06160961
Unique Number : 10996384
Test Package : IND 2
Received : 25 Apr 2024
Tested : 26 Apr 2024
Diagnosed : 29 Apr 2024 - Don Baldrige

CORINTHIAN KITCHEN
 380 GUS HIPPI BLVD
 MELBOURNE, FL
 US 32955
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)