

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id

DOOSAN 135-83 (S/N 002)

1 Natural Gas Engine Fluid NOT GIVEN (80 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

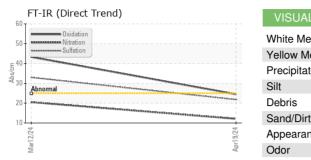
Fluid Condition

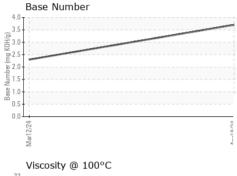
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

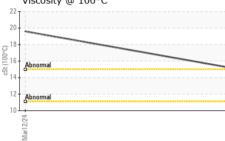
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SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0011516	KL0012996	
Sample Date		Client Info		19 Apr 2024	12 Mar 2024	
Machine Age	hrs	Client Info		27446	26609	
Oil Age	hrs	Client Info		895	990	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	SEVERE	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	6	43	
Chromium	ppm	ASTM D5185m	>4	<1	2	
Nickel	ppm	ASTM D5185m	>2	<1	0	
Titanium	ppm	ASTM D5185m		52	155	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>9	3	1 6	
Lead	ppm	ASTM D5185m	>30	4	1 38	
Copper	ppm	ASTM D5185m	>35	2	6	
Tin	ppm	ASTM D5185m	>4	<1	2	
Vanadium	ppm	ASTM D5185m		<1	1	
Cadmium	ppm	ASTM D5185m		<1	0	
		ام م والح مور				le la trans O
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	iimit/base	current	history1 203	nistory2
	ppm ppm		iimii/base			
Boron		ASTM D5185m	limi/base	113	203	
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limi/base	113 0	203 0	
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		113 0 7	203 0 26	
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		113 0 7 <1	203 0 26 0	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		113 0 7 <1 41	203 0 26 0 100	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	Inni/Dase	113 0 7 <1 41 1780	203 0 26 0 100 5245	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		113 0 7 <1 41 1780 488	203 0 26 0 100 5245 1060	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	113 0 7 <1 41 1780 488 516	203 0 26 0 100 5245 1060 1344	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	113 0 7 <1 41 1780 488 516 2888	203 0 26 0 100 5245 1060 1344 4160	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	113 0 7 <1 41 1780 488 516 2888 current	203 0 26 0 100 5245 1060 1344 4160 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	113 0 7 <1 41 1780 488 516 2888 Current 4	203 0 26 0 100 5245 1060 1344 4160 history1 17	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >+100	113 0 7 <1 41 1780 488 516 2888 Current 4 3	203 0 26 0 100 5245 1060 1344 4160 history1 17 20	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+100 >20	113 0 7 <1 41 1780 488 516 2888 current 4 3 3	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+100 >20 limit/base	113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3 <u>current</u> 0.1	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+100 >20 limit/base	113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+100 >20 limit/base >20 >20	113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 <u>current</u> 0.1 12.1 21.8	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	limit/base >+100 >20 limit/base >20 >30 limit/base	113 0 7 <1 41 1780 488 516 2888 Current 4 3 3 Current 0.1 12.1 21.8 Current	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0 history1	 history2 history2 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >+100 >20 limit/base >20 >20	113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3 <u>current</u> 0.1 12.1 21.8	203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0	 history2 history2 history2



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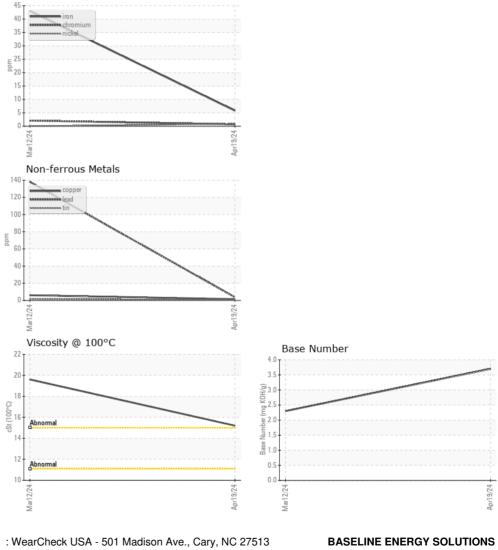


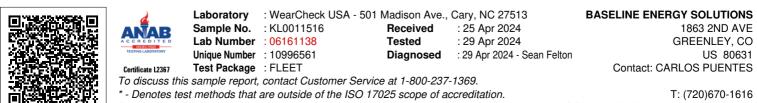




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		15.2	1 9.6	







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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