

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id

DOOSAN 135-83 (S/N 002)

1 Natural Gas Engine Fluid NOT GIVEN (80 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

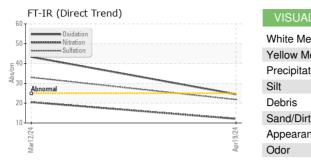
Fluid Condition

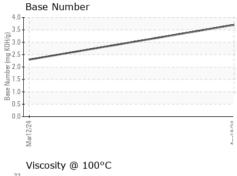
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

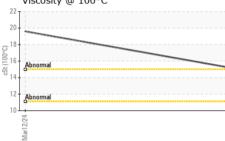
| | | | 12 . 1. 11 | | | |
|---|--|---|--|--|---|--|
| SAMPLE INFORM | ATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KL0011516 | KL0012996 | |
| Sample Date | | Client Info | | 19 Apr 2024 | 12 Mar 2024 | |
| Machine Age | hrs | Client Info | | 27446 | 26609 | |
| Oil Age | hrs | Client Info | | 895 | 990 | |
| Oil Changed | | Client Info | | N/A | N/A | |
| Sample Status | | | | NORMAL | SEVERE | |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 6 | 43 | |
| Chromium | ppm | ASTM D5185m | >4 | <1 | 2 | |
| Nickel | ppm | ASTM D5185m | >2 | <1 | 0 | |
| Titanium | ppm | ASTM D5185m | | 52 | 155 | |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >9 | 3 | 1 6 | |
| Lead | ppm | ASTM D5185m | >30 | 4 | 1 38 | |
| Copper | ppm | ASTM D5185m | >35 | 2 | 6 | |
| Tin | ppm | ASTM D5185m | >4 | <1 | 2 | |
| Vanadium | ppm | ASTM D5185m | | <1 | 1 | |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | |
| | | ام م والح مور | | | | le la trans O |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | iimit/base | current | history1 203 | nistory2 |
| | ppm ppm | | iimii/base | | | |
| Boron | | ASTM D5185m | limi/base | 113 | 203 | |
| Boron Barium | ppm | ASTM D5185m ASTM D5185m | limi/base | 113 0 | 203 0 | |
| Boron Barium Molybdenum | ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | | 113 0 7 | 203 0 26 | |
| Boron Barium Molybdenum Manganese | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 113 0 7 <1 | 203 0 26 0 | |
| Boron Barium Molybdenum Manganese Magnesium | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 113 0 7 <1 41 | 203 0 26 0 100 | |
| Boron Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | Inni/Dase | 113 0 7 <1 41 1780 | 203 0 26 0 100 5245 | |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | | 113 0 7 <1 41 1780 488 | 203 0 26 0 100 5245 1060 | |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 113 0 7 <1 41 1780 488 516 | 203 0 26 0 100 5245 1060 1344 | |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 113 0 7 <1 41 1780 488 516 2888 | 203 0 26 0 100 5245 1060 1344 4160 | |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 113 0 7 <1 41 1780 488 516 2888 current | 203 0 26 0 100 5245 1060 1344 4160 history1 | history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | 113 0 7 <1 41 1780 488 516 2888 Current 4 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 | history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m | limit/base >+100 | 113 0 7 <1 41 1780 488 516 2888 Current 4 3 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 | history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >+100 >20 | 113 0 7 <1 41 1780 488 516 2888 current 4 3 3 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 | history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >+100 >20 limit/base | 113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3 <u>current</u> 0.1 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 | history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >+100 >20 limit/base | 113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 | history2 history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >+100 >20 limit/base >20 >20 | 113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 <u>current</u> 0.1 12.1 21.8 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0 | history2 history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D7844 *ASTM D7624 | limit/base >+100 >20 limit/base >20 >30 limit/base | 113 0 7 <1 41 1780 488 516 2888 Current 4 3 3 Current 0.1 12.1 21.8 Current | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0 history1 | history2 history2 history2 history2 history2 |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | limit/base >+100 >20 limit/base >20 >20 | 113 0 7 <1 41 1780 488 516 2888 <u>current</u> 4 3 3 3 <u>current</u> 0.1 12.1 21.8 | 203 0 26 0 100 5245 1060 1344 4160 history1 17 20 18 history1 0.1 20.5 33.0 | history2 history2 history2 |



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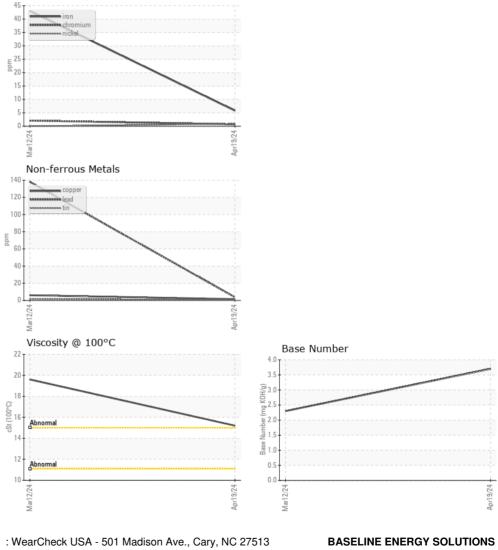


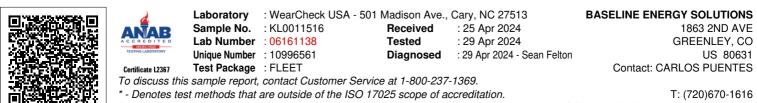




| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|--------------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| Free Water | scalar | *Visual | | NEG | NEG | |
| FLUID PROPERT | TIES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D445 | | 15.2 | 1 9.6 | |
| | | | | | | |







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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