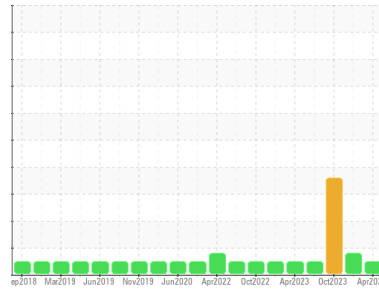




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

B-005.1C

Component

Hydraulic System

Fluid

HIGH PERFORMANCE LUBRICANTS HYDRAULIC LIFE 46 (220 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		HPL0003837	HPL0004434	HPL0004118
Sample Date	Client Info		17 Apr 2024	08 Jan 2024	05 Oct 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			NORMAL	ATTENTION	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0
Chromium	ppm	ASTM D5185m	>10	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0
Titanium	ppm	ASTM D5185m		0	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>10	0	3
Lead	ppm	ASTM D5185m	>10	0	0
Copper	ppm	ASTM D5185m	>75	83	89
Tin	ppm	ASTM D5185m	>10	0	0
Vanadium	ppm	ASTM D5185m		0	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0
Barium	ppm	ASTM D5185m		0	0
Molybdenum	ppm	ASTM D5185m		0	0
Manganese	ppm	ASTM D5185m		0	0
Magnesium	ppm	ASTM D5185m		0	<1
Calcium	ppm	ASTM D5185m		0	3
Phosphorus	ppm	ASTM D5185m		578	599
Zinc	ppm	ASTM D5185m		214	270
Sulfur	ppm	ASTM D5185m		16607	16475

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	6	6
Sodium	ppm	ASTM D5185m		0	0
Potassium	ppm	ASTM D5185m	>20	0	<1

FLUID CLEANLINESS

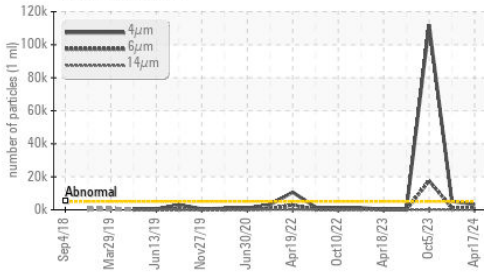
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	3190	5133	111919
Particles >6µm	ASTM D7647	>1300	981	1094	17564
Particles >14µm	ASTM D7647	>160	85	41	120
Particles >21µm	ASTM D7647	>40	21	11	33
Particles >38µm	ASTM D7647	>10	1	0	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/17/14	20/17/13	24/21/14

FLUID DEGRADATION

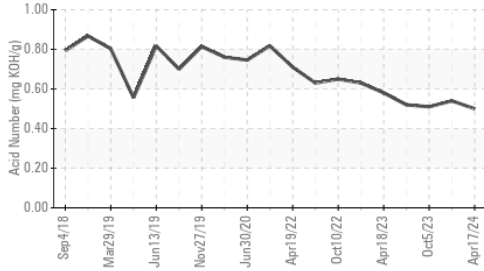
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	0.54	0.51

OIL ANALYSIS REPORT

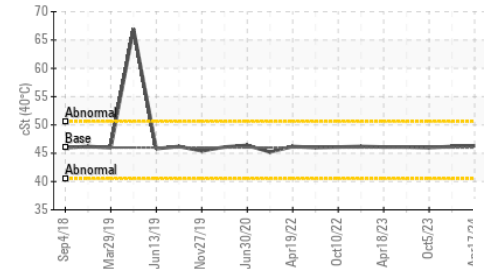
Particle Trend



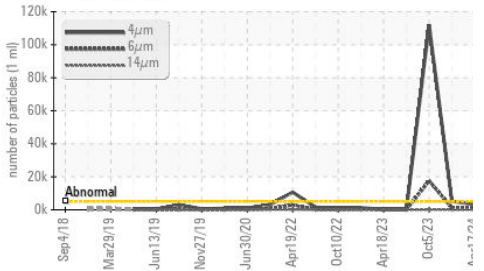
Acid Number



Viscosity @ 40°C



Particle Trend

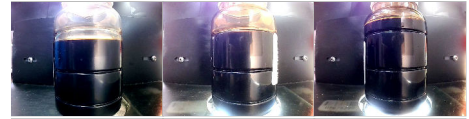


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

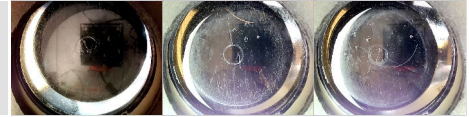
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.3	46.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

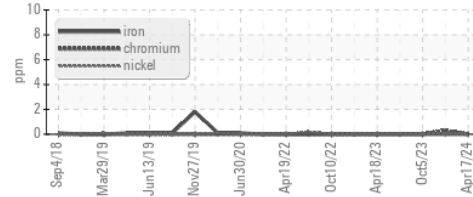


Bottom

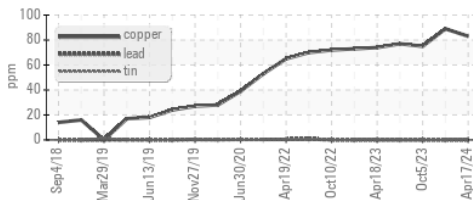


GRAPHS

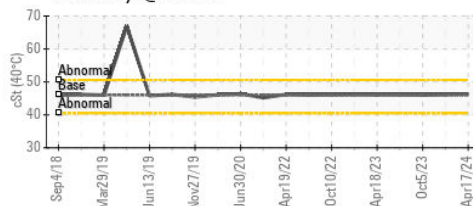
Ferrous Alloys



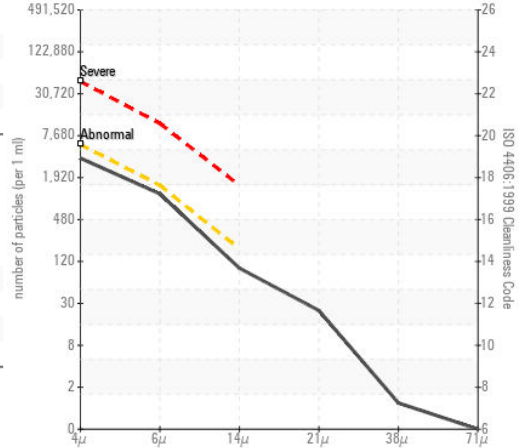
Non-ferrous Metals



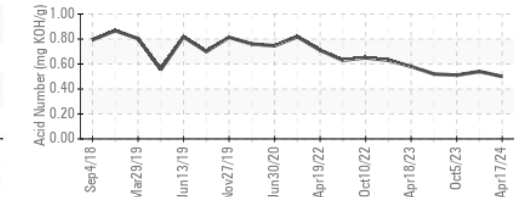
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : HPL0003837

Lab Number : 06161397

Unique Number : 10996820

Test Package : MOB 2

Received : 26 Apr 2024

Tested : 29 Apr 2024

Diagnosed : 30 Apr 2024 - Don Baldrige

STEPAN - MILLSDALE PLANT

22500W. Millsdale Rd.

Elwood, IL

US 60421

Contact: Gregory Brooker

gbrooker@stepan.com

T: (815)774-5265

F: (815)774-5427

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)