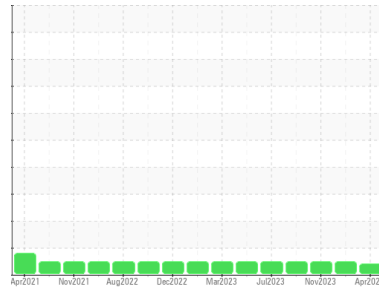




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
GE SITE 2 HP PUMP B
 Component
Pump
 Fluid
ROYAL PURPLE SYNFILM GT 46 (--- QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0837914	WC0837919	WC0837899
Sample Date	Client Info			25 Apr 2024	01 Jan 2024	17 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	0	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	0	<1
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	0	<1	0
Tin	ppm	ASTM D5185m	>9	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	95	87	84	93
Calcium	ppm	ASTM D5185m	0	0	0	4
Phosphorus	ppm	ASTM D5185m	0	0	0	5
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	15000	20631	17764	17925

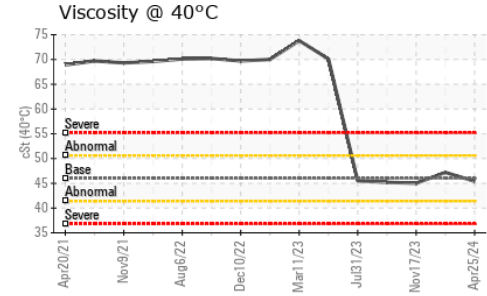
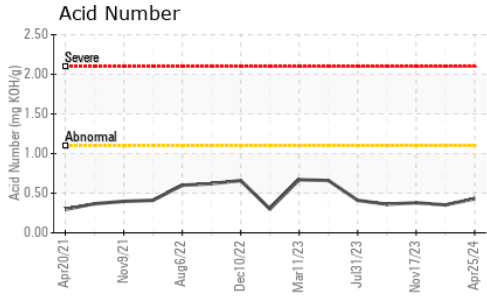
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	4	4	5
Sodium	ppm	ASTM D5185m		1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	---	401	88
Particles >6µm		ASTM D7647	>1300	---	100	30
Particles >14µm		ASTM D7647	>160	---	7	4
Particles >21µm		ASTM D7647	>40	---	2	1
Particles >38µm		ASTM D7647	>10	---	0	0
Particles >71µm		ASTM D7647	>3	---	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	---	16/14/10	14/12/9

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	0.352	0.38



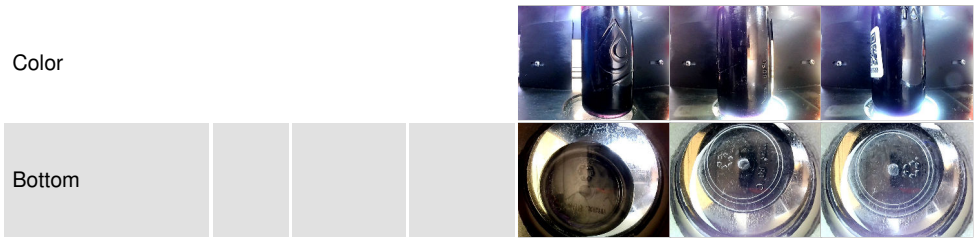
OIL ANALYSIS REPORT



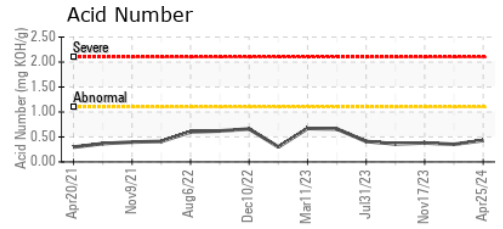
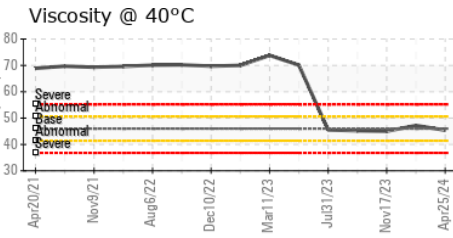
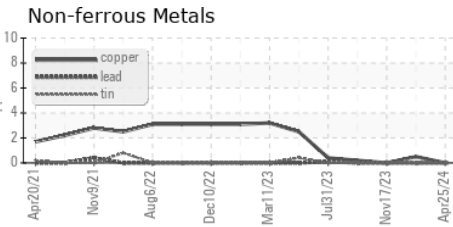
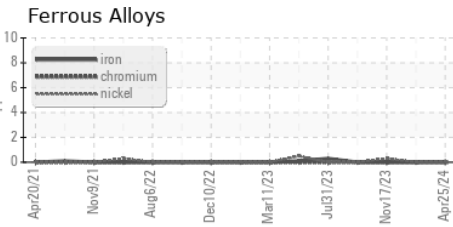
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.0	45.4	47.2	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0837914 **Received** : 26 Apr 2024
Lab Number : 06161420 **Tested** : 30 Apr 2024
Unique Number : 10996843 **Diagnosed** : 30 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HILCORP ENERGY - VANDERBILT
 1421 MOBIL OIL ROAD
 VANDERBILT, TX
 US 77991
 Contact: DEREK HARGRAVE
 dhargrave@hilcorp.com
 T: (361)284-7406
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)