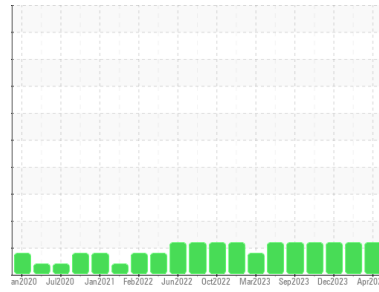




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
B60466 - JBT DRIVE
 Component
Outer Gearbox
 Fluid
PETRO CANADA 220 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0921289	WC0894959	WC0872439
Sample Date	Client Info	18 Apr 2024	28 Feb 2024	26 Dec 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	27	25	23
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >50	0	0	0
Copper	ppm	ASTM D5185m >200	0	0	0
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	123	153	175
Zinc	ppm	ASTM D5185m	0	14	0
Sulfur	ppm	ASTM D5185m	855	833	778

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	4	4	4
Sodium	ppm	ASTM D5185m	<1	1	<1
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 109900	▲ 109424	▲ 112820
Particles >6µm	ASTM D7647 >5000	▲ 17665	▲ 19116	▲ 22272
Particles >14µm	ASTM D7647 >640	253	260	396
Particles >21µm	ASTM D7647 >160	26	29	53
Particles >38µm	ASTM D7647 >40	0	0	1
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 24/21/15	▲ 24/21/15	▲ 24/22/16

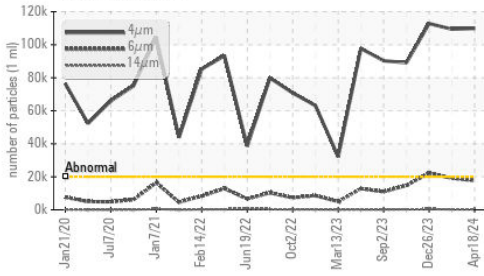
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.58	0.55	0.49

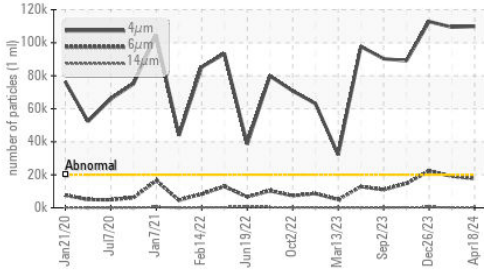


OIL ANALYSIS REPORT

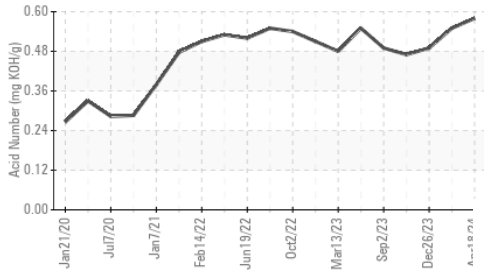
Particle Trend



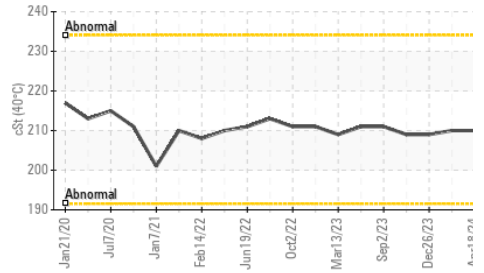
Particle Trend



Acid Number



Viscosity @ 40°C

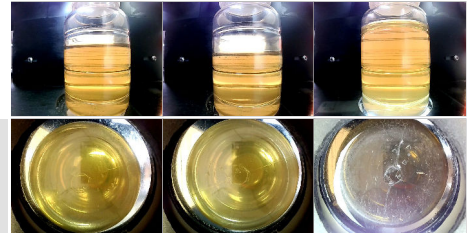


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	210	210	209

SAMPLE IMAGES	method	limit/base	current	history1	history2
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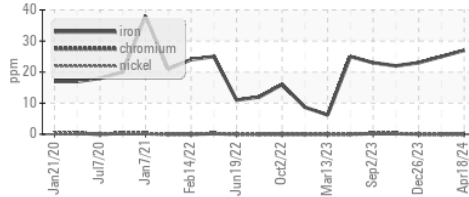
Color



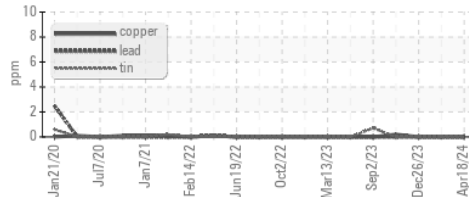
Bottom

GRAPHS

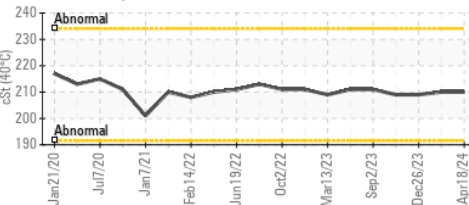
Ferrous Alloys



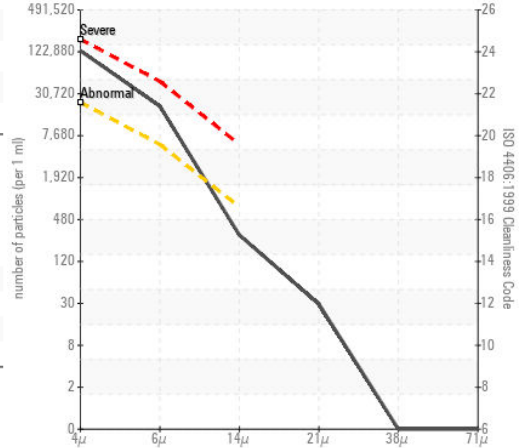
Non-ferrous Metals



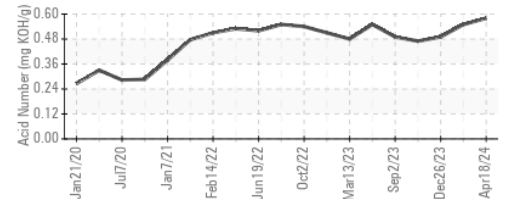
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0921289

Lab Number : 06161425

Unique Number : 10996848

Test Package : IND 2 (Additional Tests: PrtCount)

Received : 26 Apr 2024

Tested : 29 Apr 2024

Diagnosed : 30 Apr 2024 - Don Baldrige

Rochelle Foods - PRE

1001 South Main, P.O. Box 45

Rochelle, IL

US 61068

Contact: JAMES ROBINSON III

jr Robinson3@hormel.com

T:

F: (815)562-4147

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)