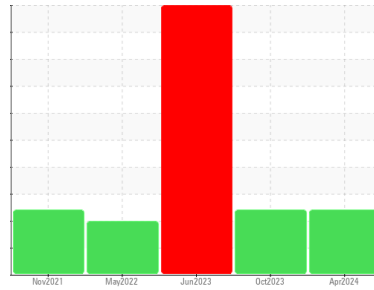




# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**HOLD-BAG**  
 Machine Id  
**HOLDING KETTLE D**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**PETRO CANADA PURITY FG EP GEAR OIL 220 (1 GAL)**

## DIAGNOSIS

- Recommendation**  
We recommend you service the filters on this component. Resample at the next service interval to monitor.
- Wear**  
The iron level is abnormal.
- Contamination**  
Insufficient sample was received to conduct all the routine laboratory tests. There is a high amount of particulates present in the oil.
- Fluid Condition**  
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0006685</b>	USP0001367	USP244789
Sample Date	Client Info			<b>25 Apr 2024</b>	10 Oct 2023	12 Jun 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>▲ 78</b>	▲ 81	▲ 101
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	<1	3
Nickel	ppm	ASTM D5185m		<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>4	<b>0</b>	<1	1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	3
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	2
Magnesium	ppm	ASTM D5185m		<b>0</b>	1	5
Calcium	ppm	ASTM D5185m		<b>0</b>	5	15
Phosphorus	ppm	ASTM D5185m		<b>536</b>	591	518
Zinc	ppm	ASTM D5185m		<b>0</b>	0	14
Sulfur	ppm	ASTM D5185m		<b>439</b>	562	3161

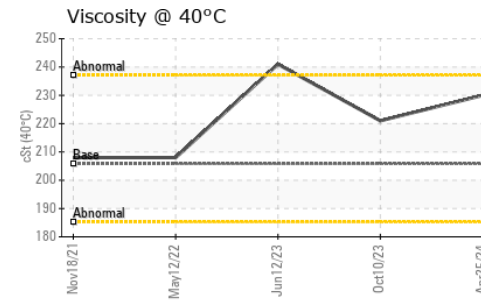
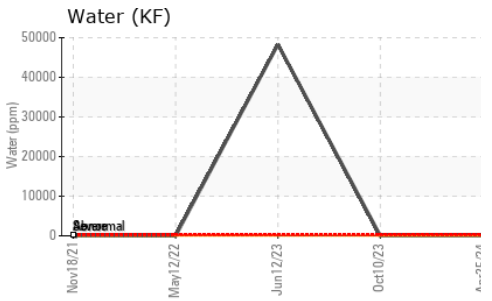
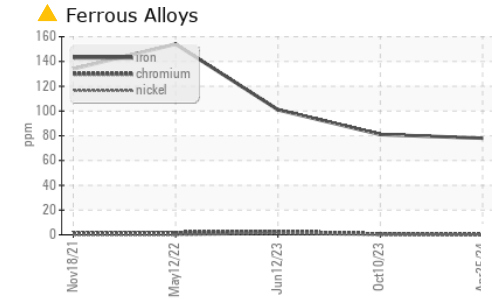
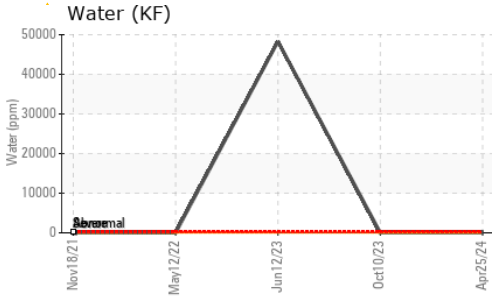
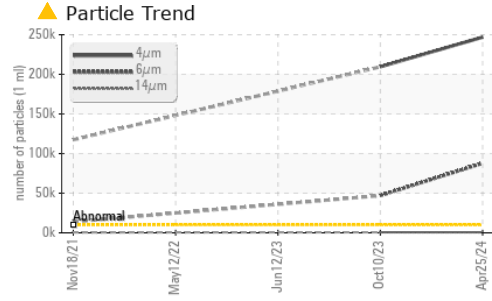
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>12</b>	11	▲ 35
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	10
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	3
Water	%	ASTM D6304	>0.01	<b>0.002</b>	0.003	▲ 4.83
ppm Water	ppm	ASTM D6304	>100	<b>21</b>	29.7	▲ 48300

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>▲ 246918</b>	▲ 209510	---
Particles >6µm		ASTM D7647	>2500	<b>▲ 87790</b>	▲ 47003	---
Particles >14µm		ASTM D7647	>640	<b>▲ 668</b>	▲ 686	---
Particles >21µm		ASTM D7647	>160	<b>123</b>	55	---
Particles >38µm		ASTM D7647	>40	<b>3</b>	1	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>▲ 25/24/17</b>	▲ 25/23/17	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.51	<b>---</b>	0.47	0.27



# OIL ANALYSIS REPORT



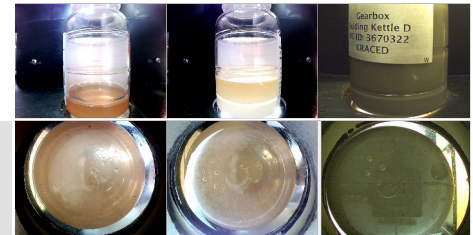
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	● MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205.8	230	221

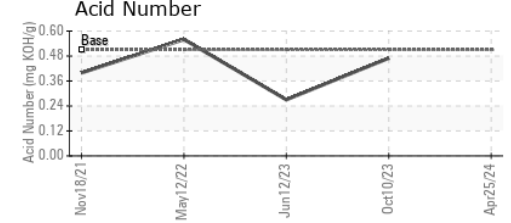
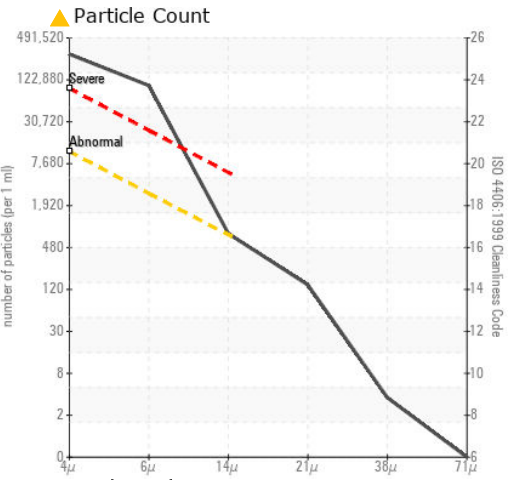
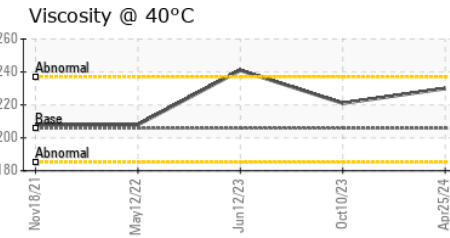
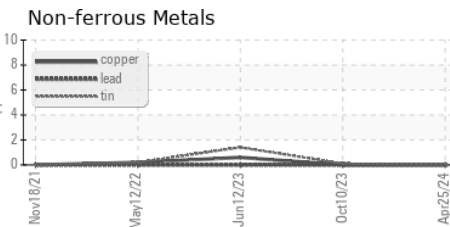
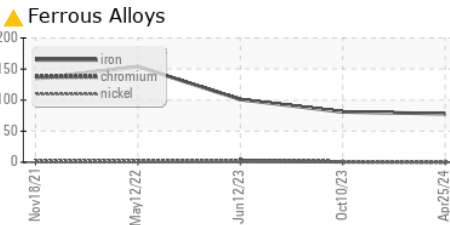
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP006685  
 Lab Number : 06161483  
 Unique Number : 10996906  
 Test Package : IND 2

Received : 26 Apr 2024  
 Tested : 30 Apr 2024  
 Diagnosed : 30 Apr 2024 - Jonathan Hester

KraftHeinz - Cedar Rapids - Plant 8370  
 4601 C ST SW  
 CEDAR RAPIDS, IA  
 US 52404  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: