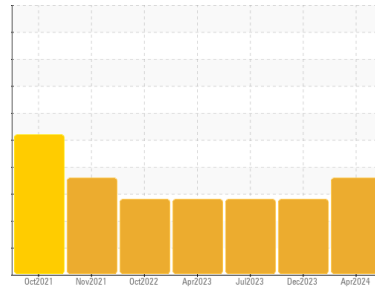




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area

BAGLINE

Machine Id

KETTLE 5 TUBLINE

Component

Refrigeration Compressor

Fluid

PETRO CANADA PURITY FG EP GEAR OIL 220 (1 GAL)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

Insufficient sample was received to conduct all the routine laboratory tests. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0006690	USP0004478	USP250217
Sample Date	Client Info		25 Apr 2024	17 Dec 2023	05 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	2	2	5
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	0	0	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	▲ 31	<1	1
Tin	ppm	ASTM D5185m >4	<1	0	<1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	<1	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	0	2
Calcium	ppm	ASTM D5185m	0	0	9
Phosphorus	ppm	ASTM D5185m	520	530	601
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	515	381	655

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	▲ 76	▲ 96	▲ 157
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	2
Water	%	ASTM D6304 >0.01	0.002	0.010	0.004
ppm Water	ppm	ASTM D6304 >100	19	106	48.6

FLUID CLEANLINESS

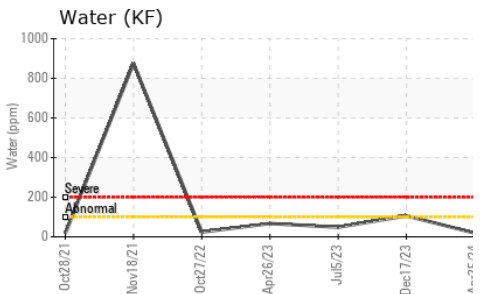
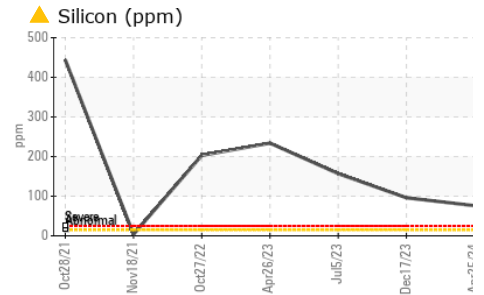
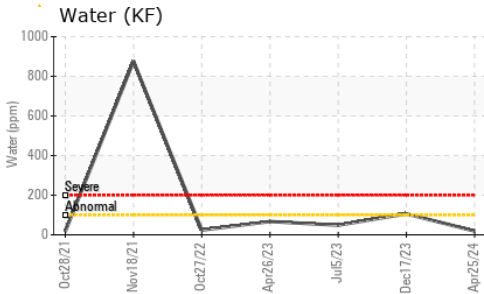
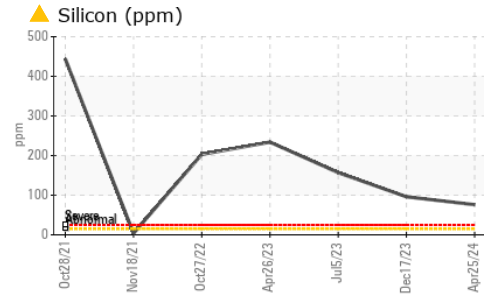
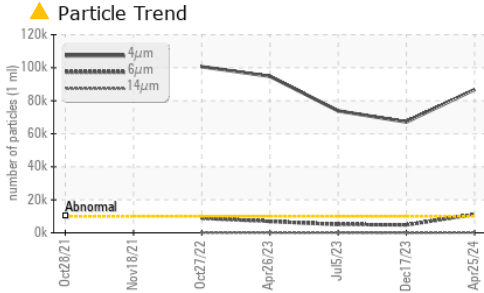
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 86811	▲ 67145	▲ 73847
Particles >6µm	ASTM D7647	>2500	▲ 11130	● 4776	▲ 5066
Particles >14µm	ASTM D7647	>640	221	23	30
Particles >21µm	ASTM D7647	>160	63	3	7
Particles >38µm	ASTM D7647	>40	4	0	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 24/21/15	▲ 23/19/12	▲ 23/20/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.51	---	0.55	0.70



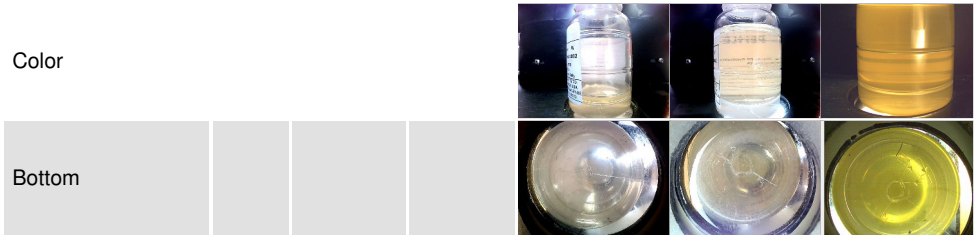
OIL ANALYSIS REPORT



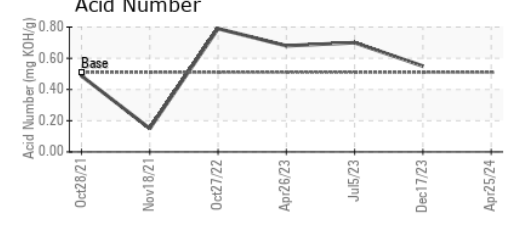
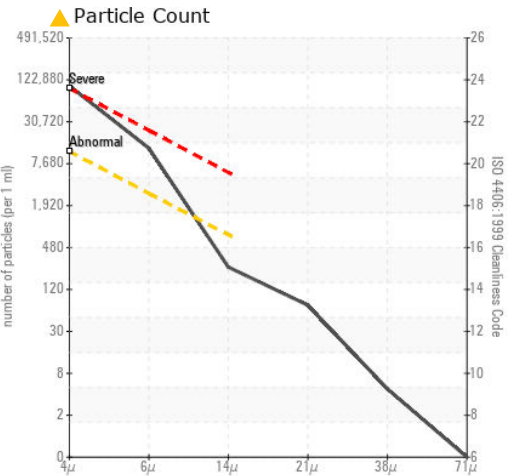
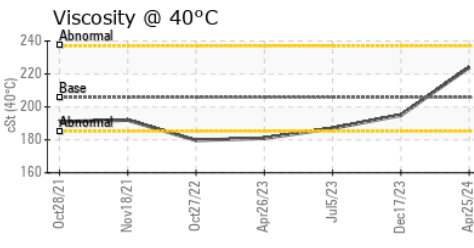
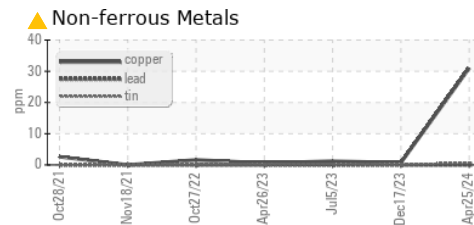
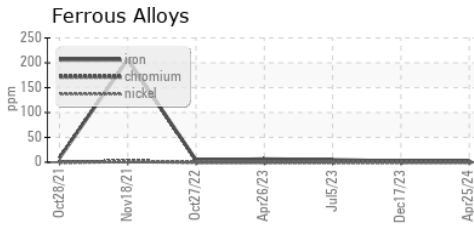
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205.8	224	195

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USP0006690
 Lab Number : 06161488
 Unique Number : 10996911
 Test Package : IND 2

KraftHeinz - Cedar Rapids - Plant 8370
 4601 C ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: