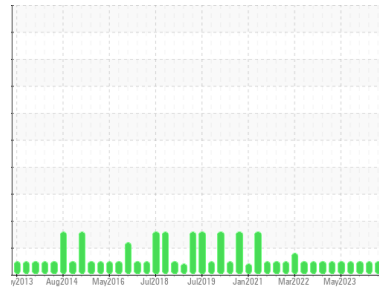




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FES SW-13 (S/N 050196)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0006601</b>	USP0005489	USP239794
Sample Date	Client Info			<b>18 Apr 2024</b>	28 Jan 2024	02 Nov 2023
Machine Age	hrs	Client Info		<b>50371</b>	48793	47599
Oil Age	hrs	Client Info		<b>50371</b>	48793	47599
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	5	0
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	50	<b>2</b>	<1	0

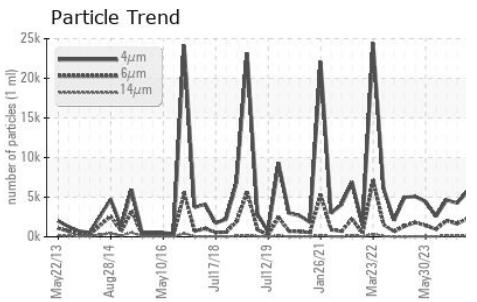
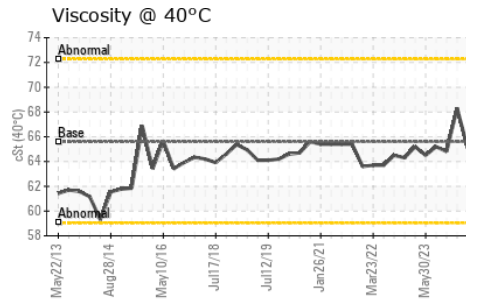
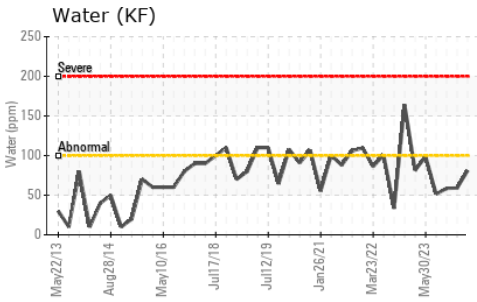
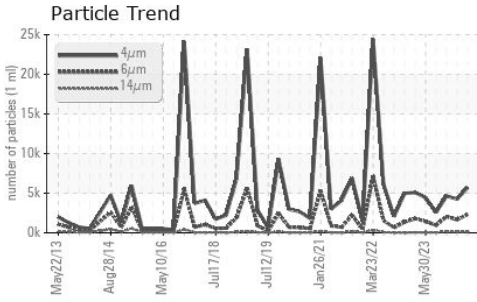
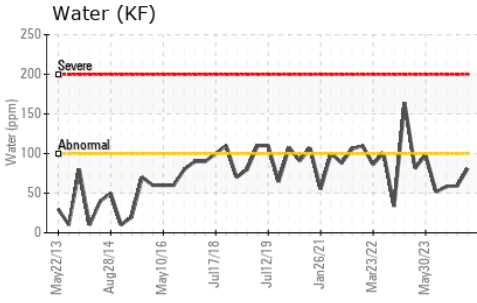
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	3	1
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water	%	ASTM D6304	>0.01	<b>0.008</b>	0.005	0.005
ppm Water	ppm	ASTM D6304	>100	<b>81</b>	59	58.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>5707</b>	4259	4643
Particles >6µm		ASTM D7647	>2500	<b>2330</b>	1656	2053
Particles >14µm		ASTM D7647	>320	<b>102</b>	89	139
Particles >21µm		ASTM D7647	>80	<b>15</b>	14	21
Particles >38µm		ASTM D7647	>20	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	<b>20/18/14</b>	19/18/14	19/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.015</b>	0.014	0.015



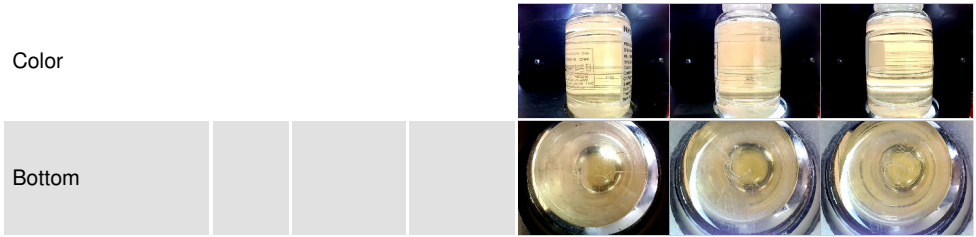
# OIL ANALYSIS REPORT



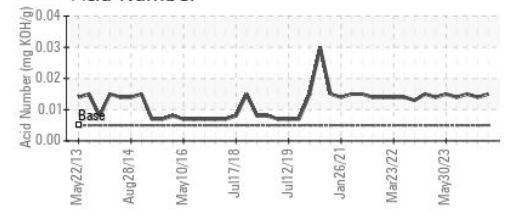
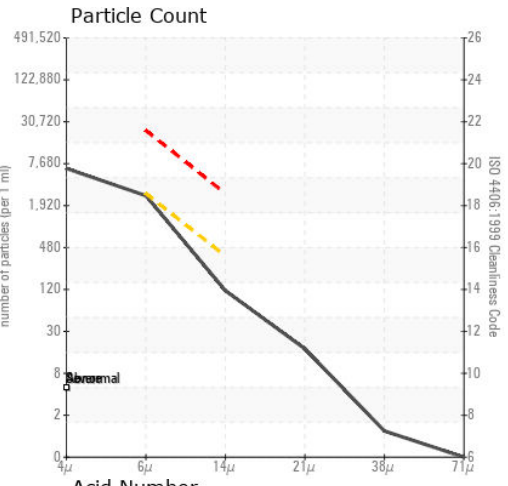
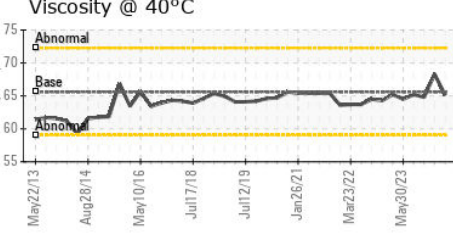
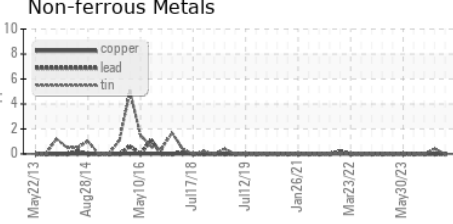
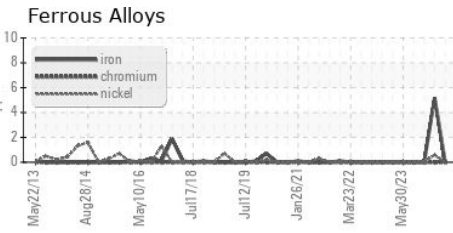
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	65.1	68.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0006601  
**Lab Number** : 06161575  
**Unique Number** : 10996998  
**Test Package** : IND 2  
**Received** : 26 Apr 2024  
**Tested** : 30 Apr 2024  
**Diagnosed** : 30 Apr 2024 - Doug Bogart

**TYSON-CENTER-USP**  
 PO BOX 1960  
 CENTER, TX  
 US 75935  
 Contact: PAT HART

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 F: (479)757-6892