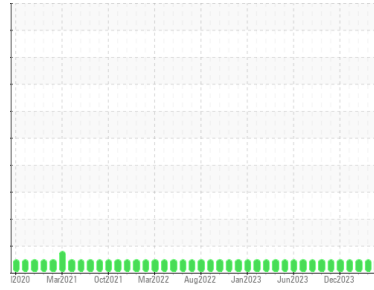




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
ALLIS CHAMBERS NC-100 (S/N 1670-2970)
Component
Rotary Compressor
Fluid
BP TURBINOL SELECT (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0036957	RP0036948	RP0036817
Sample Date	Client Info			24 Apr 2024	01 Apr 2024	29 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	0	<1	0
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>3	0	1	0
Lead	ppm	ASTM D5185m	>4	0	2	2
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>3	0	1	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	1	<1

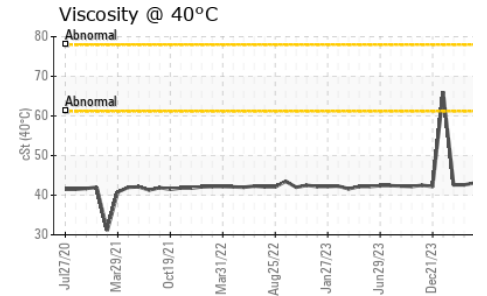
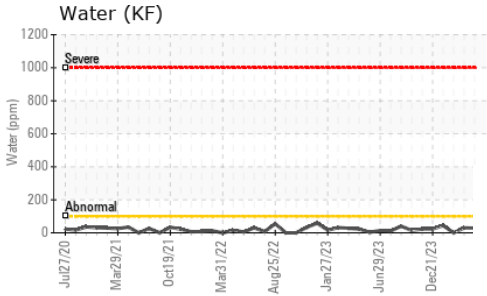
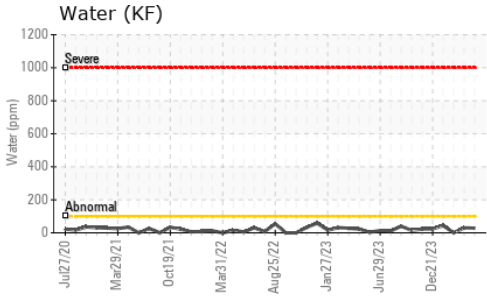
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		2	2	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	5	0
Phosphorus	ppm	ASTM D5185m		<1	10	0
Zinc	ppm	ASTM D5185m		0	3	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	0	<1	<1
Sodium	ppm	ASTM D5185m		2	0	<1
Potassium	ppm	ASTM D5185m	>20	0	1	<1
Water	%	ASTM D6304	>0.6	0.003	0.003	0.00
ppm Water	ppm	ASTM D6304		28	30	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.072	0.062	0.077

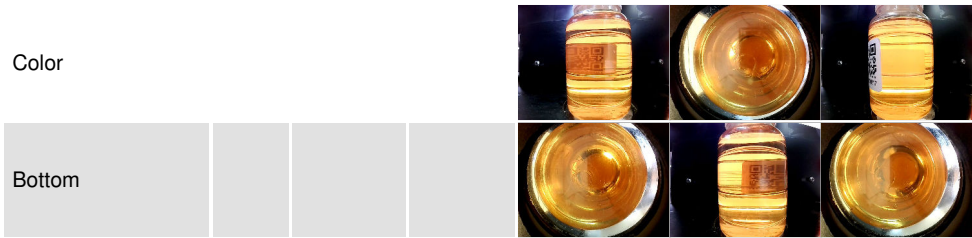
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

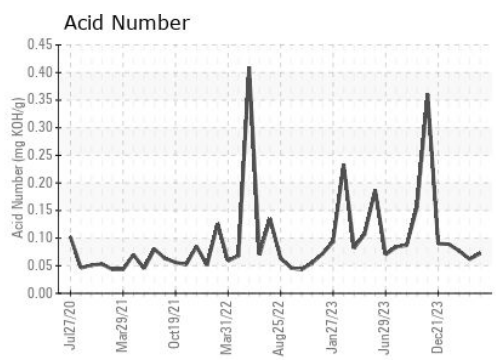
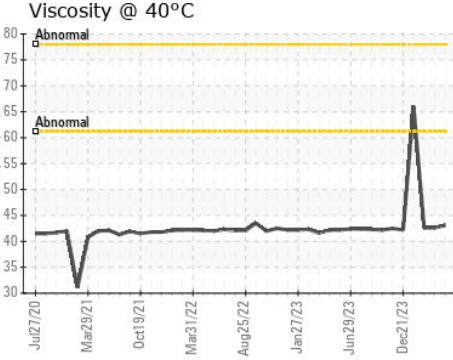
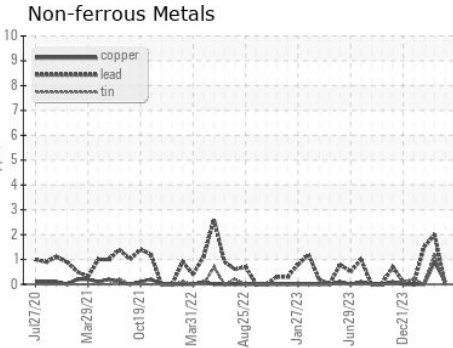
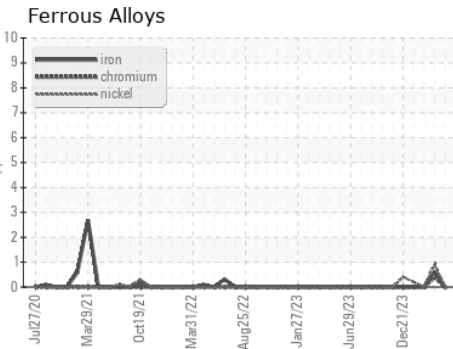


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		43.1	42.6	42.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0036957
Lab Number : **06161598**
Unique Number : 10997021
Test Package : IND 2
Received : 26 Apr 2024
Tested : 30 Apr 2024
Diagnosed : 30 Apr 2024 - Don Baldrige

INEOS JOLIET
 23425 WEST AMOCO ROAD
 CHANNAHON, IL
 US 60410
 Contact: STUART RAMSEY
 stuart.ramsey@ineos.com
 T: (815)467-7135
 F: (815)467-3442

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)