

## **OIL ANALYSIS REPORT**

# Area VACUUM PUMP VACPUMP-023 (S/N UTY201873) Component Compressor

Fluid FOSTER VAC DEL MF 20 (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

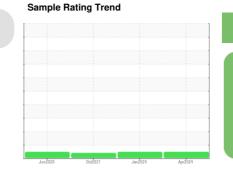
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



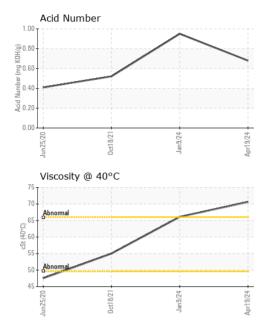


NORMAL

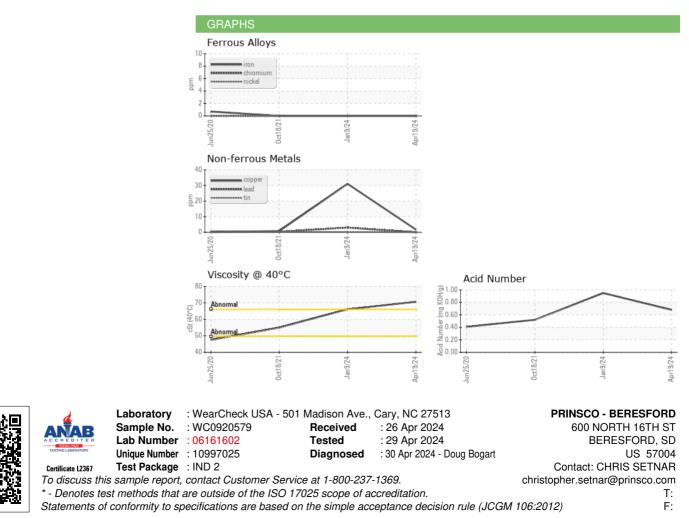
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0920579	WC0774622	WC0593687
Sample Date		Client Info		19 Apr 2024	09 Jan 2024	18 Oct 2021
Machine Age		Client Info		27004	25625	0
Oil Age		Client Info		27004	4000	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				NORMAL	NORMAL	ATTENTION
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	3	<1
Copper	ppm	ASTM D5185m	>50	2	31	<1
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		34	26	43
Phosphorus	ppm	ASTM D5185m		315	314	326
Zinc	ppm	ASTM D5185m		372	397	391
Sulfur	ppm	ASTM D5185m		2248	1870	2142
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	5
Sodium	ppm	ASTM D5185m		22	29	10
Potassium	ppm	ASTM D5185m	>20	<1	3	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.68	0.95	0.521



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		70.6	66.1	55.0
Visc @ 40°C SAMPLE IMAGES		ASTM D445 method	limit/base	70.6 current	66.1 history1	
-			limit/base			55.0



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