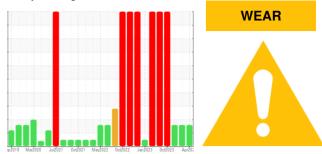


## **OIL ANALYSIS REPORT**



## Machine Id A-402.4

## Component Gearbox Fluid HIGH PERFORMANCE LUBRICANTS Worm Gear Life 1500 (--- LTR)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### A Wear

Bearing and/or bushing wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

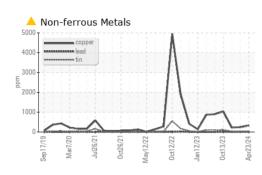
#### Fluid Condition

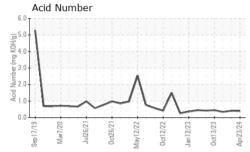
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

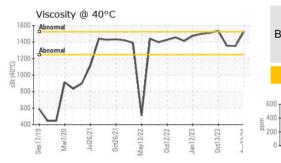
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		HPL0004477	HPL0004091	HPL0004432		
Sample Date				23 Apr 2024	05 Mar 2024	17 Jan 2024		
Machine Age	days	Client Info		0	0	0		
Oil Age	days	Client Info		0	0	0		
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd		
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2		
Water		WC Method	>0.2	NEG	NEG	NEG		
WEAR METALS		method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	2	2	0		
Chromium	ppm	ASTM D5185m	>10	0	0	0		
Nickel	ppm	ASTM D5185m	>10	0	<1	0		
Titanium	ppm	ASTM D5185m		<1	0	0		
Silver	ppm	ASTM D5185m		0	0	0		
Aluminum	ppm	ASTM D5185m	>25	0	0	0		
Lead	ppm	ASTM D5185m	>50	2	<1	0		
Copper	ppm	ASTM D5185m	>200	<u> </u>	<b>4</b> 243	<u> </u>		
Tin	ppm	ASTM D5185m	>10	<u> </u>	<u> </u>	<b>1</b> 21		
Vanadium	ppm	ASTM D5185m		0	0	0		
Cadmium	ppm	ASTM D5185m		0	0	0		
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	3	0		
Barium	ppm	ASTM D5185m		0	0	0		
Molybdenum	ppm	ASTM D5185m		0	0	0		
Manganese	ppm	ASTM D5185m		<1	<1	<1		
Magnesium	ppm	ASTM D5185m		0	2	0		
Calcium	ppm	ASTM D5185m		48	78	52		
Phosphorus	ppm	ASTM D5185m		678	655	634		
Zinc	ppm	ASTM D5185m		0	2	0		
Sulfur	ppm	ASTM D5185m		3069	3744	2717		
CONTAMINANTS		method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	0	<1	1		
Sodium	ppm	ASTM D5185m		<1	<1	0		
Potassium	ppm	ASTM D5185m	>20	0	<1	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.413	0.34		



# **OIL ANALYSIS REPORT**







ils			VISUAL	-			method	limit/l	oase	curre	ent	l	history	/1	h	nistory	12
Λ			White Me	tal	scal	ar *\	/isual	NONE		NONE		N	ONE		NC	DNE	
A			Yellow Me	etal	scal		/isual	NONE		NONE		N	ONE		NC	DNE	
			Precipitate		scal		/isual	NONE		NONE		N	ONE			ONE	
			Silt		scal	ar *\	/isual	NONE		NONE		N	ONE		NC	DNE	
	1-1		Debris		scal	ar *\	/isual	NONE		NONE		N	ONE		NC	DNE	
	V V	-	Sand/Dirt		scal	ar *\	/isual	NONE		NONE		N	ONE		NC	DNE	
2/22	Jan 12/23 - Oct 13/23 -	3/24	Appearan		scal	ar *\	/isual	NORM		NORM	1L	N	ORML			ORML	
May12/22 0ct12/22	Jan 12/23 Oct13/23	Apr23/24	Odor		scal	ar *\	/isual	NORM	1L	NORM	1L	N	ORML			ORML	
			Emulsified	d Water	scal	ar *\	/isual	>0.2		NEG		N	EG		NE		
			Free Wate	er	scal		/isual			NEG		N	EG		NE	G	
			FLUID I	PROPE	RTIES		method	limit/l	oase	curre	ent		history	/1	h	nistory	/2
			Visc @ 40	0°C	cSt	AS	STM D44	15		1527		13	352		13	55	
Λ			SAMPL	E IMAG	ES		method	limit/l	oase	curre	ent		history	/1	h	nistory	12
- V	L																
May12/22 0ct12/22	Jan 12/23 Oct 13/23	Apr23/24	Color							no ima	ge	n	o imag	e	no	image	Э
2 0	, 0																
	-	7	Bottom							no ima	ae	n	o imag	e	no	image	e
JM	~ \										0-		inag				
			GRAPH	IS													
	+	-	Iron (pp	om)						Lead (p	pm)						
			Severe		1000		11111		200	Severe							
2									뵵 100	Abnormal							
May12/22 0ct12/22	Jan 12/23 Oct 13/23	4667	0						0	Abnormal		1.1	1 1 1				
Ma	Ja	v	Sep17/19 Mar7/20	Jul26/21	0ct26/21 May12/22	0ct12/22	Jan 12/23	Oct13/23 Apr23/24	-	Sep17/19 Mar7/20	Jul26/21	0ct26/21	May12/22	0ct12/22	Jan 12/23	0ct13/23	Apr23/24
				um (ppm		00	Jai	Ap Ap		ة ≥ Chromi			Ma	00	Jai	00	An
		10	Severe	(FF	En les				30	Severe							
		mqq	50						<sup>20</sup> ط 10	Abnormal							
		d.	Abnormal						<sup>-</sup> 10	- O							
			0 61//	6/21	6/21	1/22	2/23	8/23	0	1/19	6/21	6/21	122	122	2/23	3/23	8/24
			Sep17/19 Mar7/20	Jul26/21	0ct26/21 May12/22	0ct12/22	Jan 12/23	Oct13/23 Apr23/24		Sep17/19 Mar7/20	Jul26/21	0ct26/21	May12/22	0ct12/22	Jan 12/23	0ct13/23	Aor23/24
		Copper	(ppm)	_					Silicon (	(ppm)							
	60	00 T T 00	regene	11111		11111	11111	150	Severe							-	
	E 400	10 <b>-</b>		innin	Λ		1-1-1-1	E 100	Abnormal						nin		
		~~ 200			1	1		>	<sup>-</sup> 50 0								
				Jul26/21-	0ct26/21 - /ay12/22 -	0ct12/22 -	Jan 12/23 -	0ct13/23 - Apr23/24 -	U	ep17/19 Mar7/20	Jul26/21	6/21	2/22	0ct12/22	Jan12/23 -	0ct13/23	Apr23/24
			Sep17/19 Mar7/20	Jul	0ct26/21 May12/22	0ct1	Jan1	Oct1 Apr2		Sep 17/19 Mar7/20	Jul2	0ct26/2	May12/22	0ct1	Jan 1.	Oct1	Apr2.
				y @ 40°0	С				(B/H	Acid Nu	mber						
		200	Abnormal Abnormal		1000110				Acid Number (mg KOH/g) 0.0 0.5 0.9			1111			1111	17777	
		(0-01) too	00-						E 4.0	1					1111	111	
		3			V				Tu 2.0				~		-		_
			ep17/19	Jul26/21-	0ct26/21 - /ay12/22 -	0ct12/22 -	2/23 -	0ct13/23 - Apr23/24 -	Acid	iep17/19- Mar7/20-	Jul26/21-	6/21	2/22	Oct12/22 -	2/23 -	0ct13/23 -	3/24
			Sep17/19 Mar7/20	Jul	0ct26/21 May12/22	0ct1.	Jan 12/23	Oct13/23 Apr23/24		Sep17/19 Mar7/20	Jul2	0ct26/2	May12/22	Oct1.	Jan 12/23	Oct1.	Apr23/24
ANAB	Laborate Sample Lab Nun Unique Nu	No. : H nber : (	WearCheck HPL000447 <mark>)6161647</mark>		Re	lison A ceive sted agnos	d :	26 Apr 20 30 Apr 20	24		S	STEP/	<b>an - N</b> 22		. Mills	sdale Iwood	Rd

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Gregory Brooker - STEELW

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