

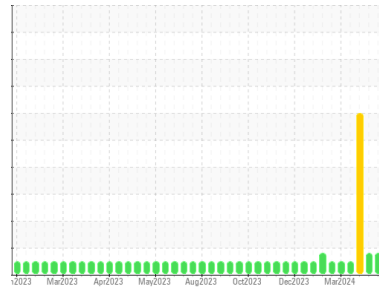


OIL ANALYSIS REPORT



Machine Id
JENBACHER GM03 (S/N 1144731)
 Component
Biogas Engine
 Fluid
MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 The iron level is abnormal. All other component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0880403	WC0880435	WC0880429
Sample Date	Client Info		25 Apr 2024	19 Apr 2024	12 Apr 2024
Machine Age	hrs	Client Info	51274	51141	50992
Oil Age	hrs	Client Info	159	26	465
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ 24	▲ 20	▲ 50
Chromium	ppm	ASTM D5185m >5	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m >5	0	0	0
Aluminum	ppm	ASTM D5185m >15	3	2	4
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >15	1	0	1
Tin	ppm	ASTM D5185m >5	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	6	8	4
Calcium	ppm	ASTM D5185m	2217	2296	2255
Phosphorus	ppm	ASTM D5185m	392	399	354
Zinc	ppm	ASTM D5185m	434	451	380
Sulfur	ppm	ASTM D5185m	2479	2526	2235

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >200	11	13	31
Sodium	ppm	ASTM D5185m >20	2	1	2
Potassium	ppm	ASTM D5185m >20	0	0	0

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >2	0.1	0	0.1
Nitration	Abs/cm	*ASTM D7624 >20	6.7	5.8	7.2
Sulfation	Abs/.1mm	*ASTM D7415 >30	15.9	15.7	17.0

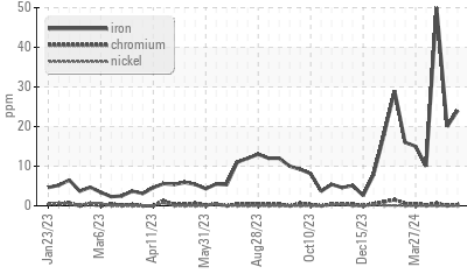
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	10.9	10.0	11.9
Acid Number (AN)	mg KOH/g	ASTM D8045	0.951	0.946	0.46
Base Number (BN)	mg KOH/g	ASTM D2896 8.0	7.81	7.63	8.01

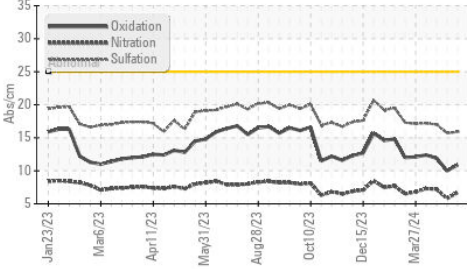


OIL ANALYSIS REPORT

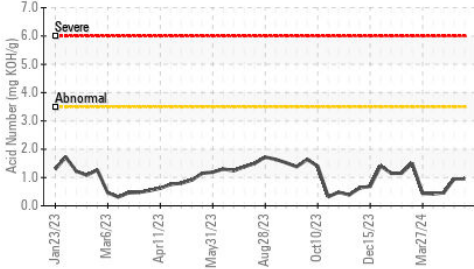
▲ Ferrous Alloys



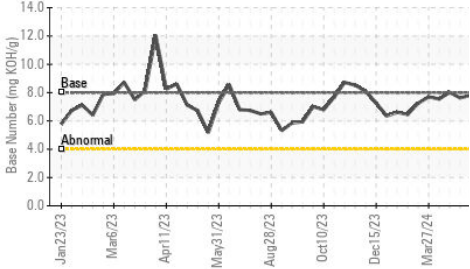
FT-IR (Direct Trend)



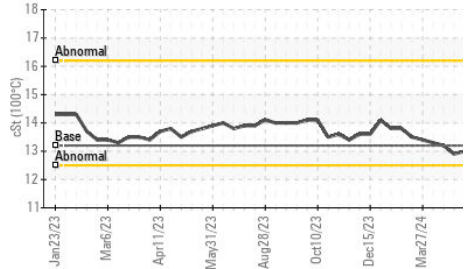
Acid Number



Base Number



Viscosity @ 100°C

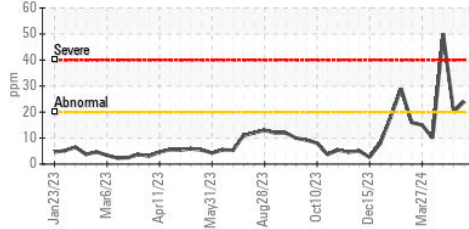


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

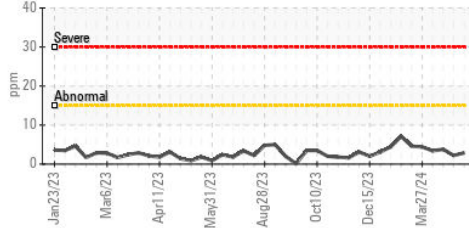
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	13.0	12.9

GRAPHS

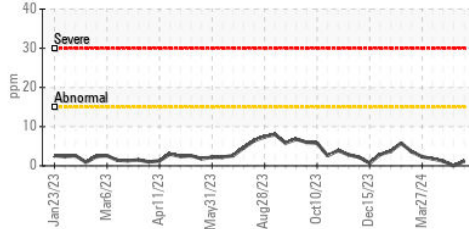
▲ Iron (ppm)



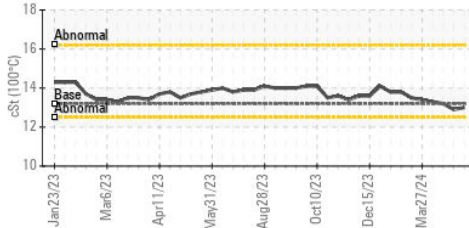
Aluminum (ppm)



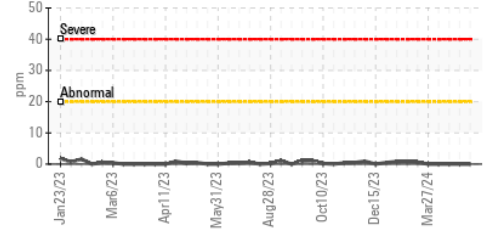
Copper (ppm)



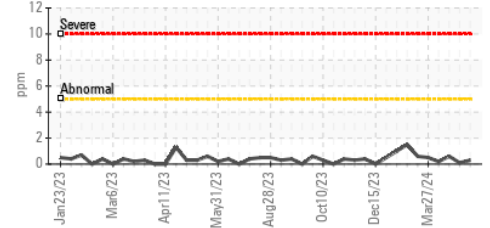
Viscosity @ 100°C



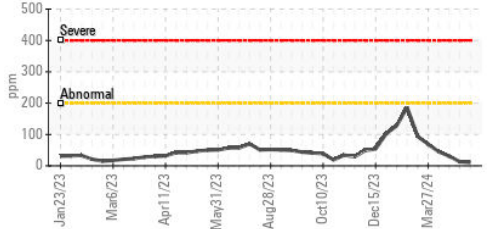
Lead (ppm)



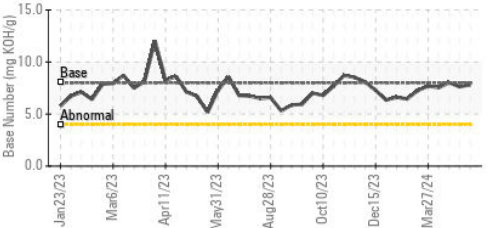
Chromium (ppm)



Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0880403

Lab Number : 06161688

Unique Number : 10997111

Test Package : MOB 2

Received : 26 Apr 2024

Tested : 30 Apr 2024

Diagnosed : 30 Apr 2024 - Sean Felton

PINE RIDGE

105 BAILEY JESTER RD

GRIFFIN, GA

US 30224

Contact: STEPHEN SAVAGE

stephen.savage@cubedistrictenergy.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)