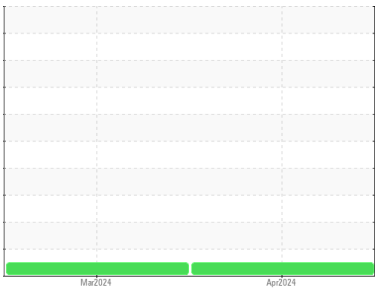
# OIL ANALYSIS REPORT

Sample Rating Trend




NORMAL

Area
## ROTO XTEXD [420179]
Machine Id
## ATLAS COPCO CAI923506 - PEPSI BOTTLING GROUP
Component
**Compressor**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is no indication of any contamination in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **UCH06173959** | UCH06125753 | --- |
| Sample Date | | Client Info | | **10 Apr 2024** | 11 Mar 2024 | --- |
| Machine Age | hrs | Client Info | | **23376** | 23267 | --- |
| Oil Age | hrs | Client Info | | **3717** | 3608 | --- |
| Oil Changed | | Client Info | | **Changed** | Not Changd | --- |
| Sample Status | | | | **NORMAL** | NORMAL | --- |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >0.1 | **NEG** | NEG | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **<1** | 0 | --- |
| Chromium | ppm | ASTM D5185m | >5 | **<1** | 0 | --- |
| Nickel | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Titanium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Silver | ppm | ASTM D5185m | | **0** | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >15 | **<1** | 0 | --- |
| Lead | ppm | ASTM D5185m | >65 | **<1** | 0 | --- |
| Copper | ppm | ASTM D5185m | >65 | **1** | 0 | --- |
| Tin | ppm | ASTM D5185m | >10 | **<1** | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | **<1** | 0 | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | --- |
| Barium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Manganese | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Magnesium | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Phosphorus | ppm | ASTM D5185m | | **31** | 34 | --- |
| Zinc | ppm | ASTM D5185m | | **39** | 40 | --- |
| Sulfur | ppm | ASTM D5185m | | **62** | 137 | --- |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >35 | **1** | 0 | --- |
| Sodium | ppm | ASTM D5185m | | **0** | <1 | --- |
| Potassium | ppm | ASTM D5185m | >20 | **2** | 0 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.14 | **0.20** | 0.22 | --- |

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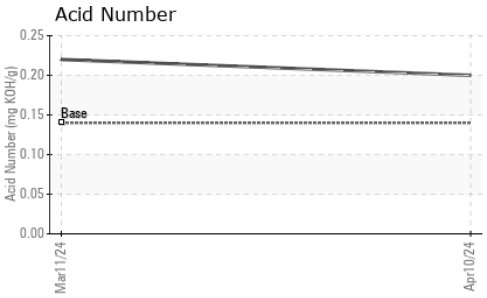
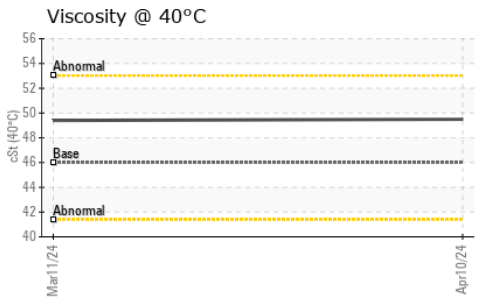


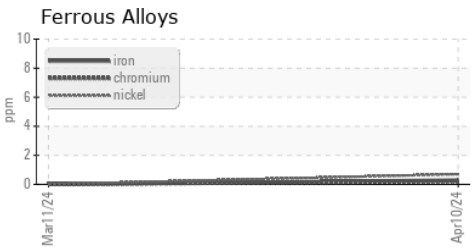



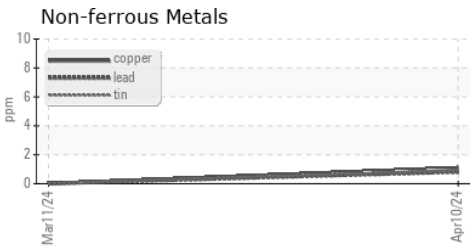

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.1 | **NEG** | NEG | --- |
| Free Water | scalar | *Visual | | **NEG** | NEG | --- |

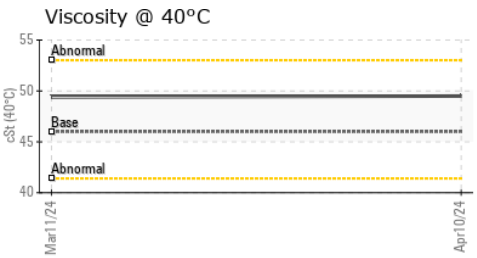
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 46 | **49.5** | 49.4 | --- |

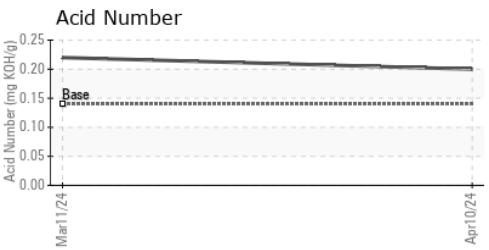
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  |  | *no image* |
| Bottom | | |  |  | *no image* |

## GRAPHS




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : UCH06173959
**Lab Number** : 06173959
**Unique Number** : 11020012
**Test Package** : IND 2

**Received** : 09 May 2024
**Tested** : 10 May 2024
**Diagnosed** : 12 May 2024 - Don Baldridge

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**AIRMATIC COMPRESSOR SYSTEMS**
700 WASHINGTON AVE
CARLSTADT, NJ
US 07072
Contact: ELVIN DIAZ
ediaz@airmaticcompressor.com;canastasio@wearcheckusa.com
T: (800)864-7621
F: (201)342-6241