

# **OIL ANALYSIS REPORT**

Sample Rating Trend

# NORMAL

## Area ROTO Z [420433] ATLAS COPCO AFFS510923 - HOVIONE Component

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06173971		
Sample Date		Client Info		25 Apr 2024		
Machine Age	hrs	Client Info		24751		
Oil Age	hrs	Client Info		15226		
Oil Changed	1115	Client Info		Changed		
0		Cilent Inio		NORMAL		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>5	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	<1		
Lead	ppm	ASTM D5185m	>65	1		
Copper	ppm	ASTM D5185m	>65	<1		
Tin	ppm	ASTM D5185m	>10	1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		651		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		937		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30		
		. 10 1 11 200-70		0.00		

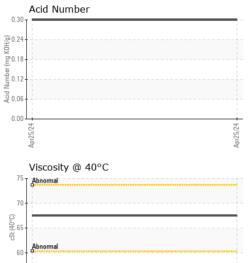


55 Apr25/24

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VISUAL



	VISUAL		method	limit/base	current	nistory i	nistory2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Apr25/24	Appearance	scalar	*Visual	NORML	NORML			
Apri	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.1	NEG			
	Free Water	scalar	*Visual		NEG			
	FLUID PROPERT	IES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445		67.5			
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2	
Apr25/24 +	Color					no image	no image	
	Bottom					no image	no image	
	Non-ferrous Metal	S		Apr25/24	Acid Number			
	75 70 9 65 60 55			5.0 5.0 Vinnes (mg KOH/g) 1.0 Vinnes (mg KOH/g) 0.0	18 12 16			
	Apr25/24			Apr25/24	Apr25/24			
Denotes test methods that	: 11020024 Diagnosed : 12 May 2024 - Don Baldridge							

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