



# OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id  
**NOT GIVEN WC0881667**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- LTR)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### ● Wear

All component wear rates are normal.

### ▲ Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0881667</b>	---	---
Sample Date	Client Info			<b>08 May 2024</b>	---	---
Machine Age	yrs	Client Info		<b>0</b>	---	---
Oil Age	yrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>12</b>	---	---
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>2</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>41</b>	---	---
Lead	ppm	ASTM D5185m	>100	<b>1</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

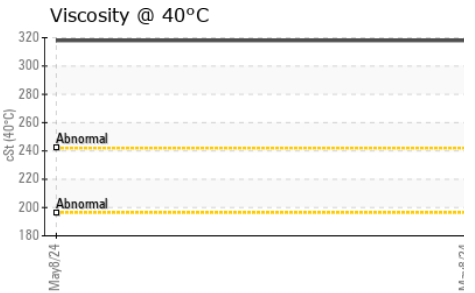
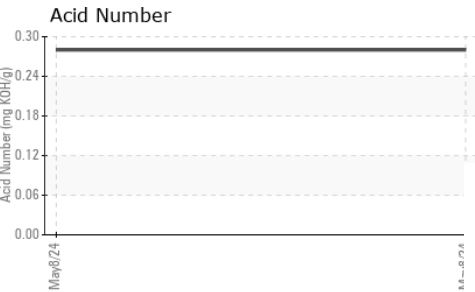
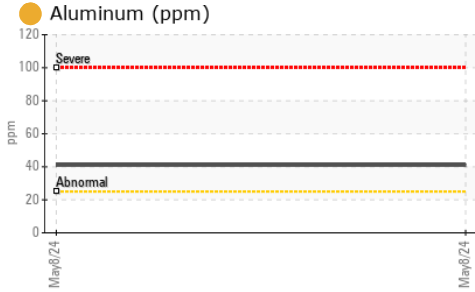
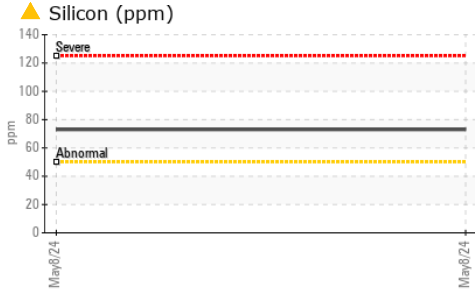
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>4</b>	---	---
Calcium	ppm	ASTM D5185m		<b>299</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>560</b>	---	---
Zinc	ppm	ASTM D5185m		<b>415</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>524</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>▲ 73</b>	---	---
Sodium	ppm	ASTM D5185m		<b>43</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.28</b>	---	---



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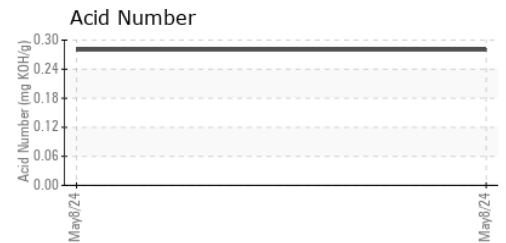
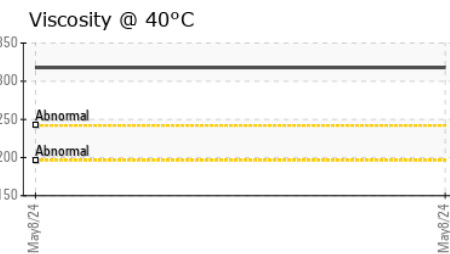
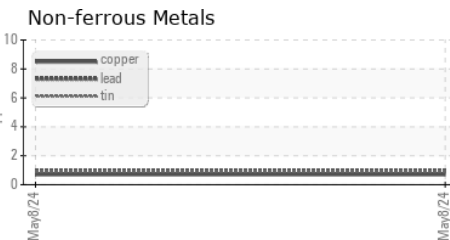
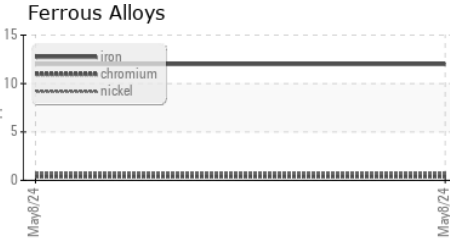
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	318	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0881667  
**Lab Number** : 06173995  
**Unique Number** : 11020048  
**Test Package** : IND 2

**Received** : 09 May 2024  
**Tested** : 10 May 2024  
**Diagnosed** : 12 May 2024 - Don Baldrige

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: