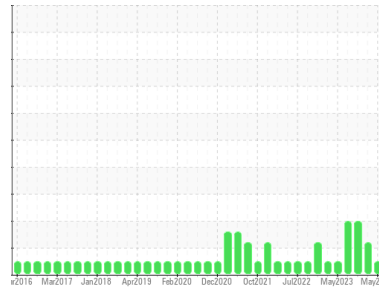




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**CTL74 - HYDRAULIC**

Machine Id

**CTL 74 WEST EMERGENCY HYD UNIT (S/N 16-5210-0405)**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 46 (--- QTS)**

## DIAGNOSIS

### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0042508</b>	RP0039332	RP0035395
Sample Date	Client Info	<b>08 May 2024</b>	13 Feb 2024	07 Nov 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	ATTENTION	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >20	<b>0</b>	0	0
Chromium ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium ppm	ASTM D5185m	<b>0</b>	0	0
Silver ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum ppm	ASTM D5185m >20	<b>&lt;1</b>	1	<1
Lead ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Tin ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium ppm	ASTM D5185m 5	<b>0</b>	2	0
Molybdenum ppm	ASTM D5185m 5	<b>0</b>	0	<1
Manganese ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium ppm	ASTM D5185m 25	<b>0</b>	1	0
Calcium ppm	ASTM D5185m 200	<b>53</b>	44	40
Phosphorus ppm	ASTM D5185m 300	<b>340</b>	274	283
Zinc ppm	ASTM D5185m 370	<b>412</b>	346	397

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	<b>1</b>	<1	<1
Sodium ppm	ASTM D5185m	<b>2</b>	0	2
Potassium ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water %	ASTM D6304 >0.05	<b>0.003</b>	0.004	0.002
ppm Water ppm	ASTM D6304 >500	<b>37</b>	44	23.6

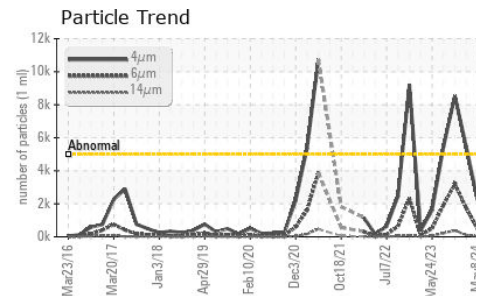
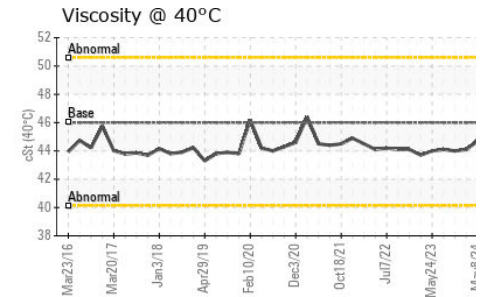
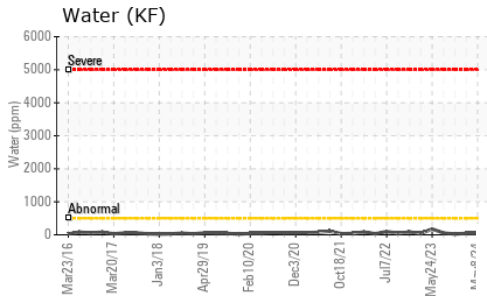
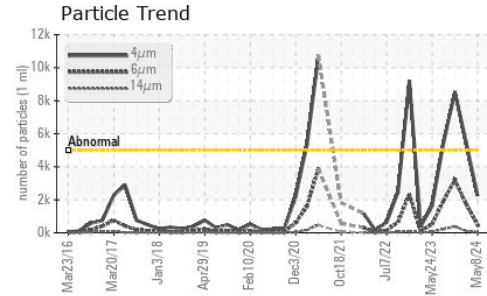
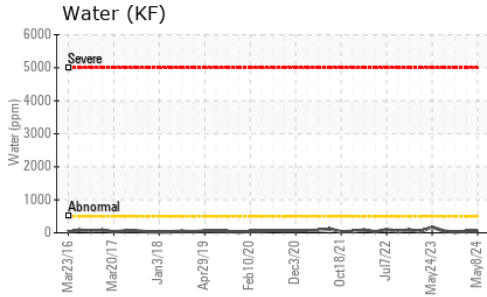
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>2241</b>	● 5468	● 8526
Particles >6µm	ASTM D7647 >1300	<b>465</b>	● 1750	▲ 3197
Particles >14µm	ASTM D7647 >160	<b>22</b>	110	▲ 376
Particles >21µm	ASTM D7647 >40	<b>5</b>	27	▲ 94
Particles >38µm	ASTM D7647 >10	<b>0</b>	2	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>18/16/12</b>	● 20/18/14	▲ 20/19/16

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.57	<b>0.25</b>	0.26	0.27

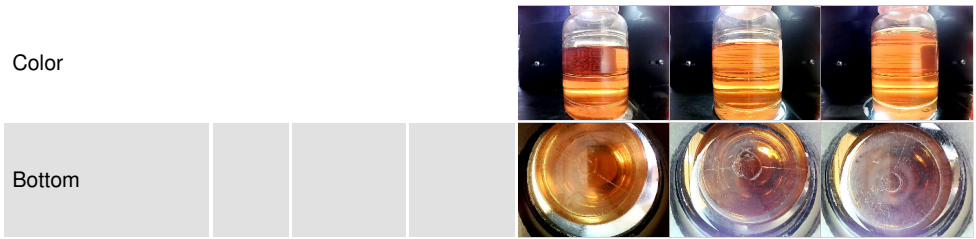
# OIL ANALYSIS REPORT



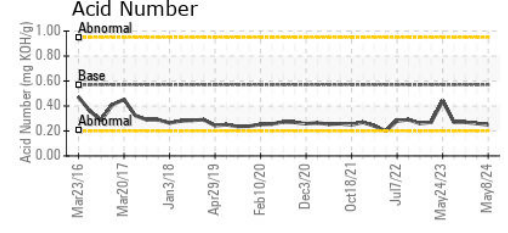
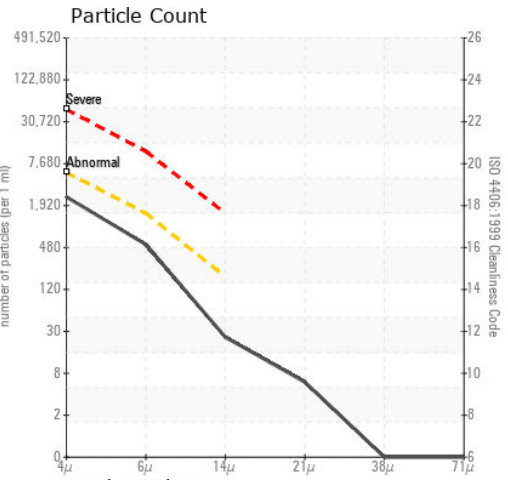
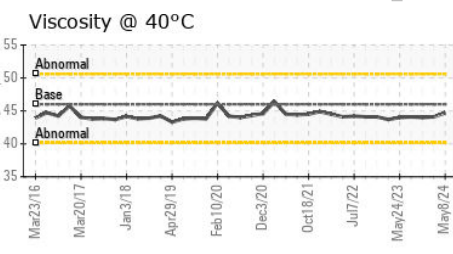
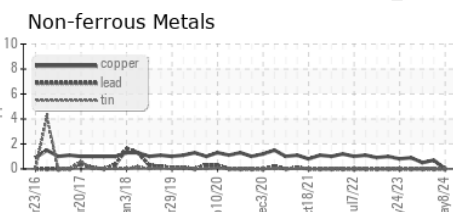
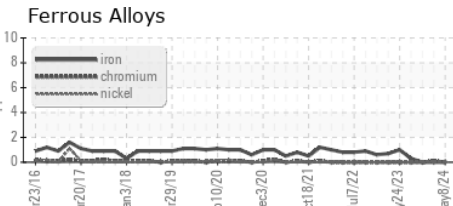
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>44.7</b>	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042508 **Received** : 09 May 2024  
**Lab Number** : **06174596** **Tested** : 10 May 2024  
**Unique Number** : 11020649 **Diagnosed** : 10 May 2024 - Wes Davis  
**Test Package** : IND 2

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)