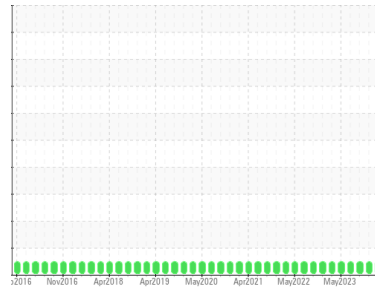




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**CMPL - HYDRAULIC**

Machine Id

**CMPL- EMERGENCY HYDRAULIC UNIT (S/N 16-5500-0405)**

Component

**Hydraulic System**

Fluid

**SAE 10W (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0042520</b>	RP0039333	RP0035398
Sample Date	Client Info			<b>08 May 2024</b>	13 Feb 2024	07 Nov 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

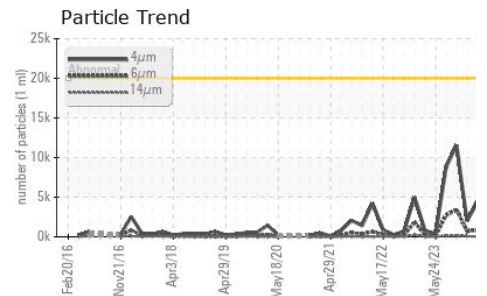
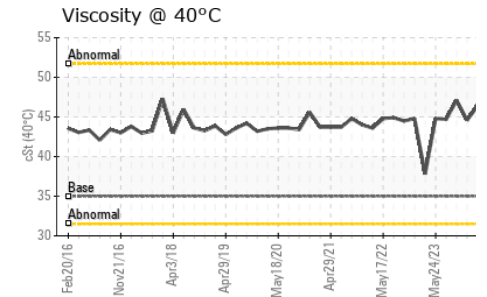
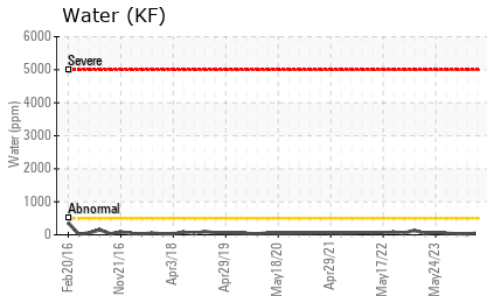
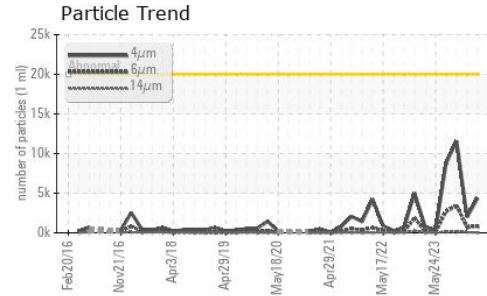
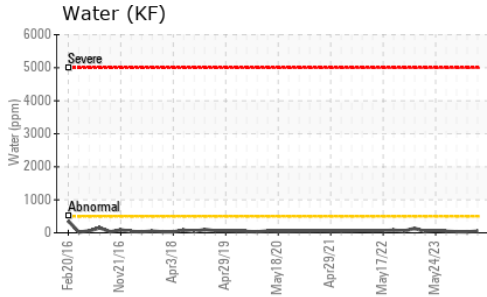
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>43</b>	36	29
Phosphorus	ppm	ASTM D5185m		<b>352</b>	283	282
Zinc	ppm	ASTM D5185m		<b>429</b>	361	418

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Water	%	ASTM D6304	>0.05	<b>0.004</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	<b>49</b>	28	32.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>4382</b>	1996	11578
Particles >6µm		ASTM D7647	>5000	<b>795</b>	731	3407
Particles >14µm		ASTM D7647	>640	<b>23</b>	77	160
Particles >21µm		ASTM D7647	>160	<b>6</b>	24	28
Particles >38µm		ASTM D7647	>40	<b>1</b>	3	1
Particles >71µm		ASTM D7647	>10	<b>0</b>	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>19/17/12</b>	18/17/13	21/19/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.20</b>	0.21	0.25

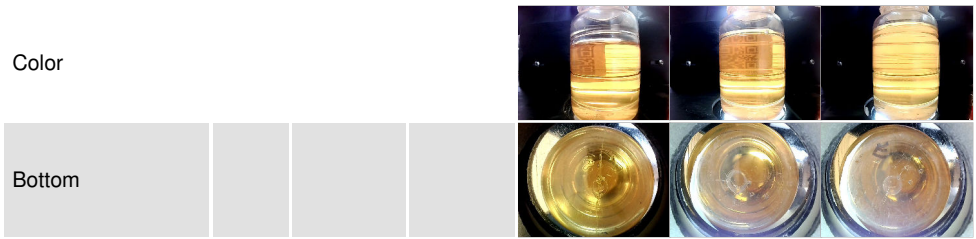
# OIL ANALYSIS REPORT



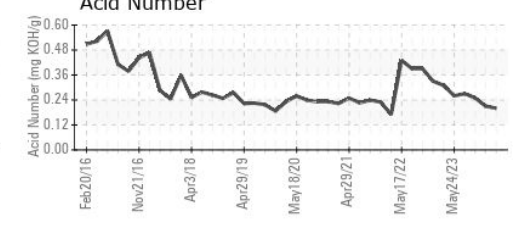
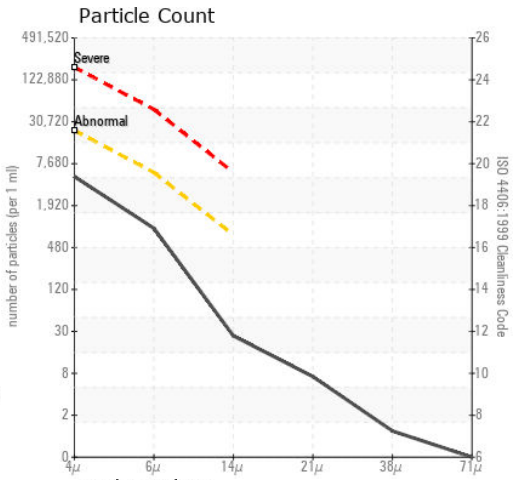
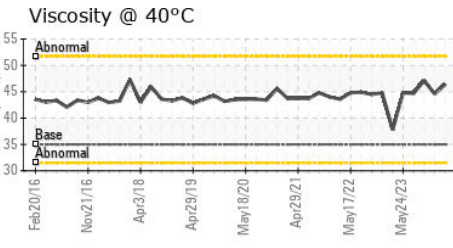
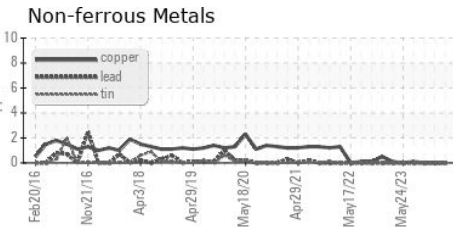
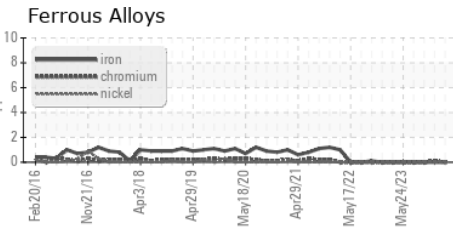
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	35.0	46.4	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042520  
**Lab Number** : 06174602  
**Unique Number** : 11020655  
**Test Package** : IND 2  
**Received** : 09 May 2024  
**Tested** : 10 May 2024  
**Diagnosed** : 13 May 2024 - Don Baldrige

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)