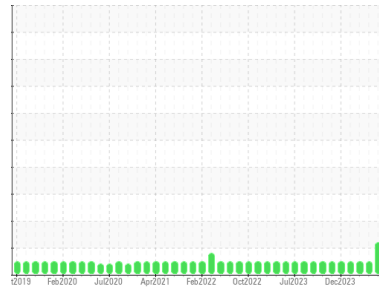




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area

UTILITIES

Machine Id

MAIN INCOMING HYD BULK TANK (S/N 16-2600-0100)

Component

Tank Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates to confirm additives and viscosity.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0042514	RP0038046	RP0042057
Sample Date	Client Info		08 May 2024	11 Apr 2024	14 Mar 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0	<1	0
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	0	1	0
Lead	ppm	ASTM D5185m	>20	0	1	0
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>20	0	1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	1	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	<1	0
Molybdenum	ppm	ASTM D5185m	5	0	1	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	25	2	3	0
Calcium	ppm	ASTM D5185m	200	21	57	43
Phosphorus	ppm	ASTM D5185m	300	740	370	310
Zinc	ppm	ASTM D5185m	370	878	435	406

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1	2	<1
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water	%	ASTM D6304	>0.05	0.002	0.006	0.006
ppm Water	ppm	ASTM D6304	>500	25	64	62

FLUID CLEANLINESS

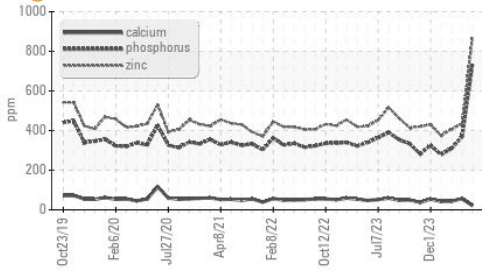
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1455	4477	3129
Particles >6µm	ASTM D7647	>1300	259	558	520
Particles >14µm	ASTM D7647	>160	18	45	23
Particles >21µm	ASTM D7647	>40	7	18	7
Particles >38µm	ASTM D7647	>10	1	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/15/11	19/16/13	19/16/12

FLUID DEGRADATION

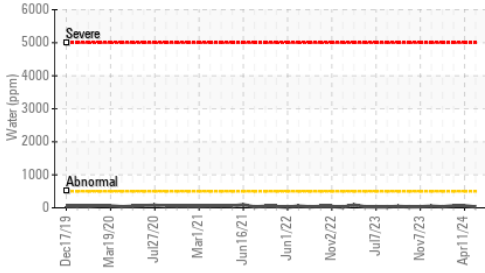
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	1.11	0.38	0.32

OIL ANALYSIS REPORT

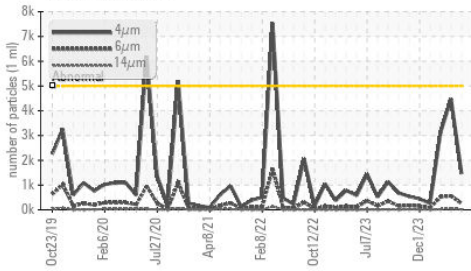
Additives



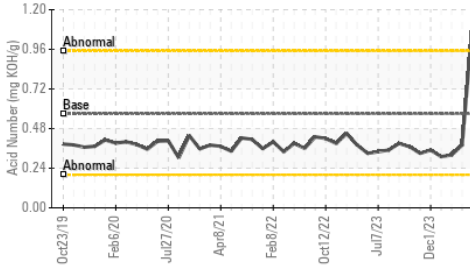
Water (KF)



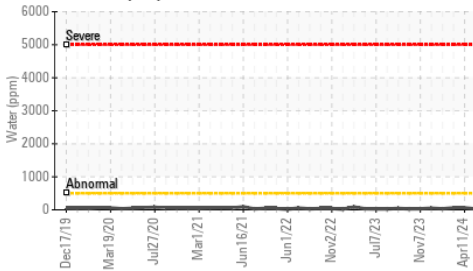
Particle Trend



Acid Number



Water (KF)



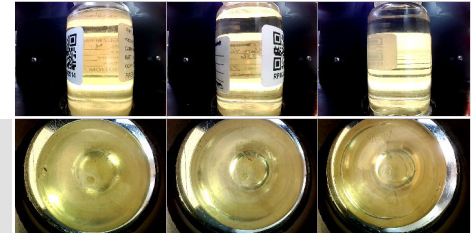
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	66	65.59	49.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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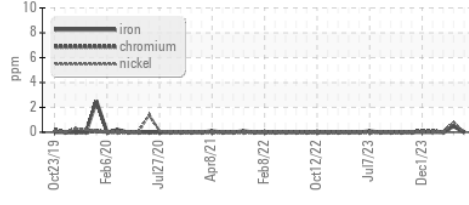
Color

Bottom

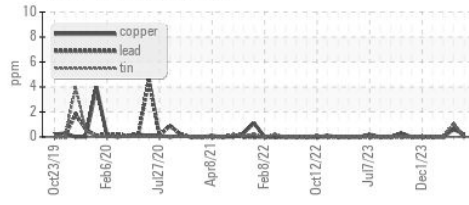


GRAPHS

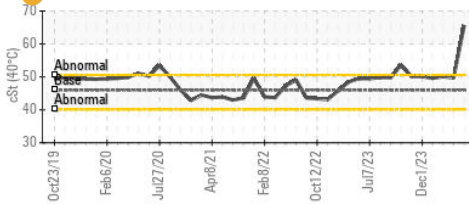
Ferrous Alloys



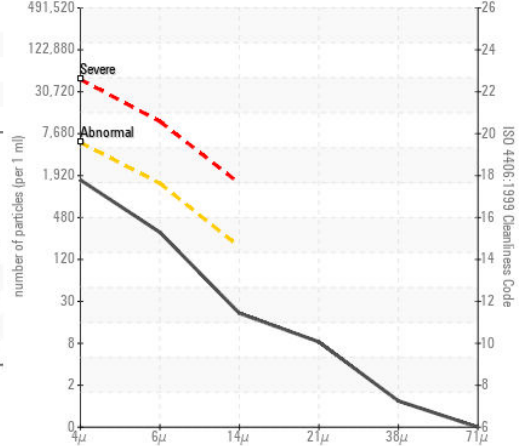
Non-ferrous Metals



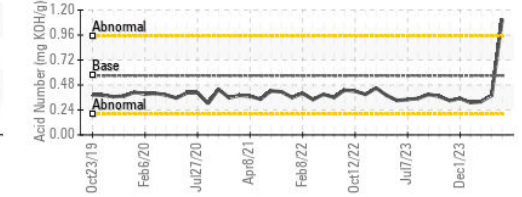
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0042514

Lab Number : 06174606

Unique Number : 11020659

Test Package : IND 2

Received : 09 May 2024

Tested : 22 May 2024

Diagnosed : 22 May 2024 - Jonathan Hester

OUTOKUMPU STAINLESS USA

HWY 43 N

CALVERT, AL

US 36513

Contact: MARIO JOHNSON

Mario.johnson@outokumpu.com

T: (251)321-4105

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)