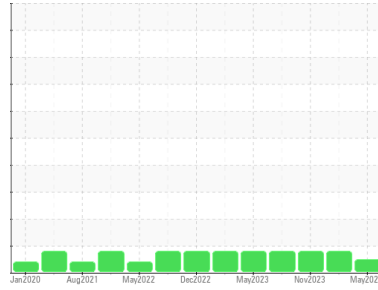




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

P1

Machine Id

3201-B - 3200-B CRYSTALLIZER

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP ISO 150 (27 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0936667	WC0881819	WC0845091
Sample Date	Client Info	06 May 2024	06 Mar 2024	30 Nov 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	3	4	5
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		12	12	11
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		1	<1	0
Calcium	ppm	ASTM D5185m		5	7	2
Phosphorus	ppm	ASTM D5185m		340	309	379
Zinc	ppm	ASTM D5185m		3	5	0
Sulfur	ppm	ASTM D5185m		15784	12051	14391

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	<1	0	0
Sodium	ppm	ASTM D5185m		2	2	0
Potassium	ppm	ASTM D5185m	>20	2	1	2
Water	%	ASTM D6304	>0.2	0.005	0.004	0.009
ppm Water	ppm	ASTM D6304	>2000	53	41	92

FLUID CLEANLINESS

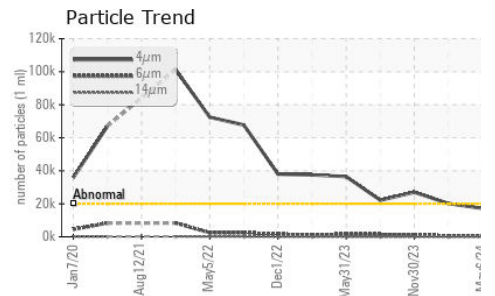
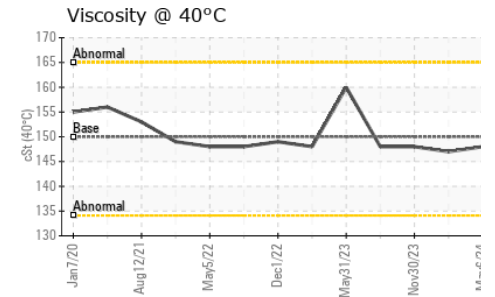
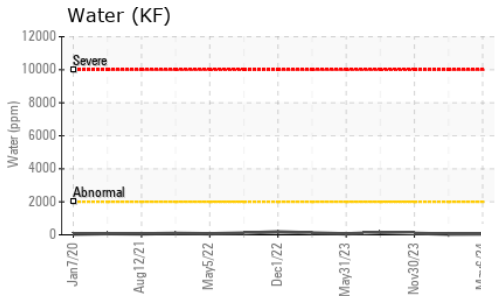
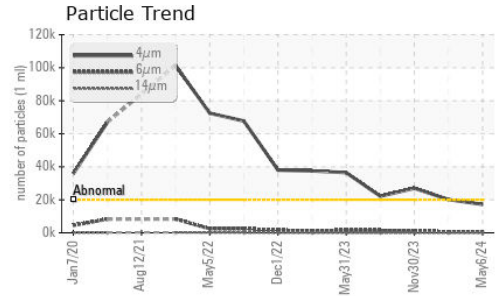
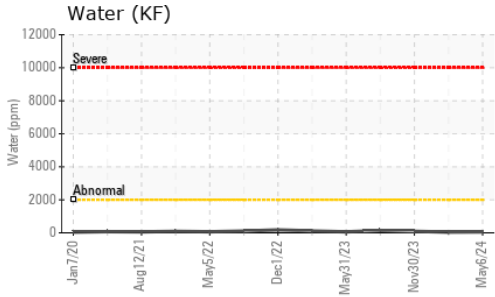
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>20000	17192	20152	26957
Particles >6µm	ASTM D7647	>5000	606	610	995
Particles >14µm	ASTM D7647	>640	26	18	37
Particles >21µm	ASTM D7647	>160	6	3	8
Particles >38µm	ASTM D7647	>40	0	0	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/16/12	22/16/11	22/17/12

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.82	0.81	0.74



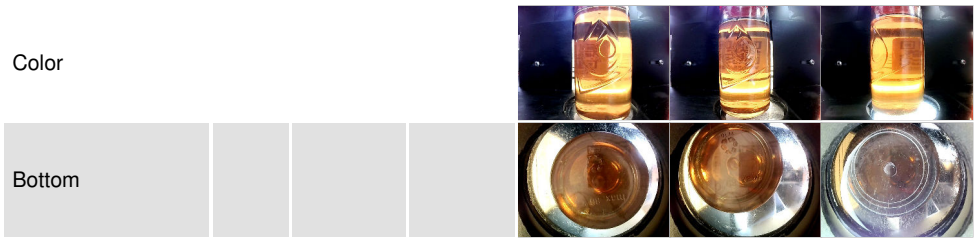
OIL ANALYSIS REPORT



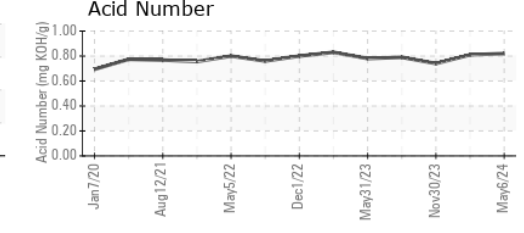
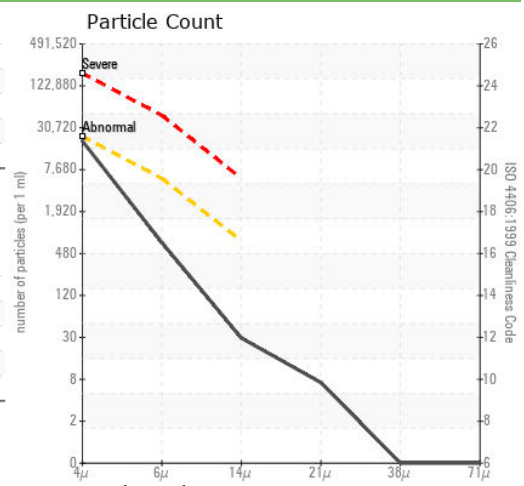
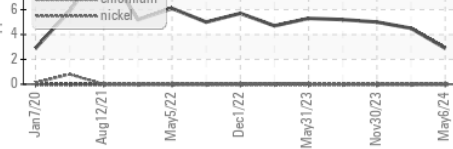
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	148	147

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0936667
Lab Number : 06174667
Unique Number : 11020720
Test Package : PLANT
Received : 09 May 2024
Tested : 13 May 2024
Diagnosed : 13 May 2024 - Wes Davis

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)