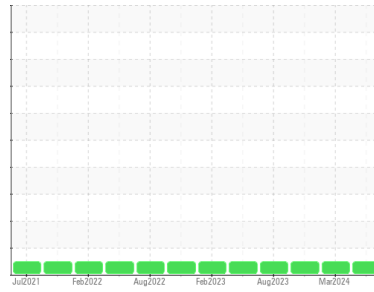




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Fermentation
 Machine Id
1304-A SEED TANK
 Component
Agitator Gearbox
 Fluid
Mobilgear 629 (15 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0928264	WC0914782	WC0845087
Sample Date	Client Info		06 May 2024	06 Mar 2024	30 Nov 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	2	6	4
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	1
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >50	0	0	<1
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	48	28
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	<1	0
Calcium	ppm	ASTM D5185m	<1	4	1
Phosphorus	ppm	ASTM D5185m	327	343	360
Zinc	ppm	ASTM D5185m	6	12	0
Sulfur	ppm	ASTM D5185m	18224	14108	17994

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	0
Sodium	ppm	ASTM D5185m	<1	1	0
Potassium	ppm	ASTM D5185m >20	20	37	21
Water	%	ASTM D6304 >0.1	0.003	0.001	0.007
ppm Water	ppm	ASTM D6304 >1000	30	4	77

FLUID CLEANLINESS

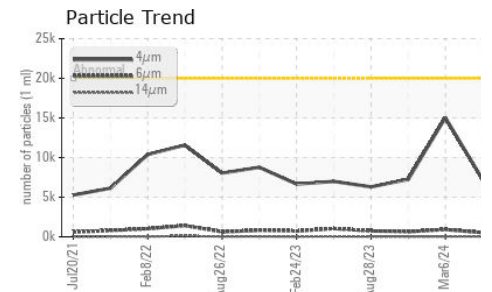
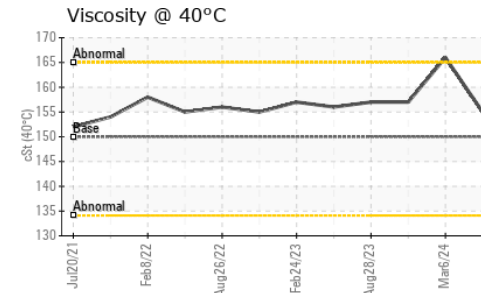
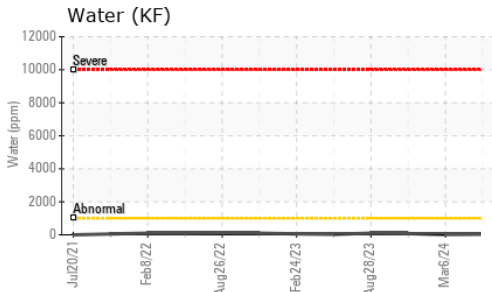
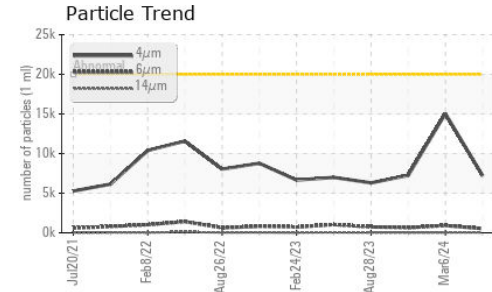
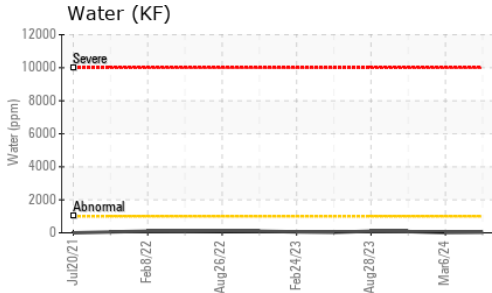
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	7206	15041	7251
Particles >6µm	ASTM D7647	>5000	528	926	647
Particles >14µm	ASTM D7647	>640	30	33	27
Particles >21µm	ASTM D7647	>160	9	8	7
Particles >38µm	ASTM D7647	>40	0	0	0
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/16/12	21/17/12	20/17/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.77	0.80	0.69



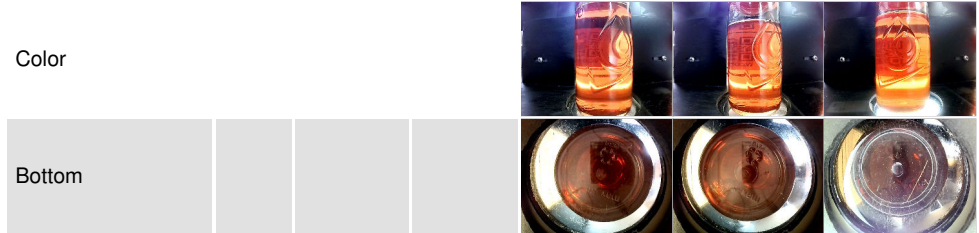
OIL ANALYSIS REPORT



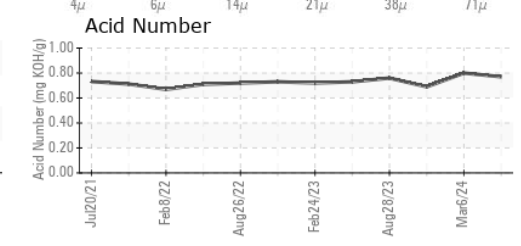
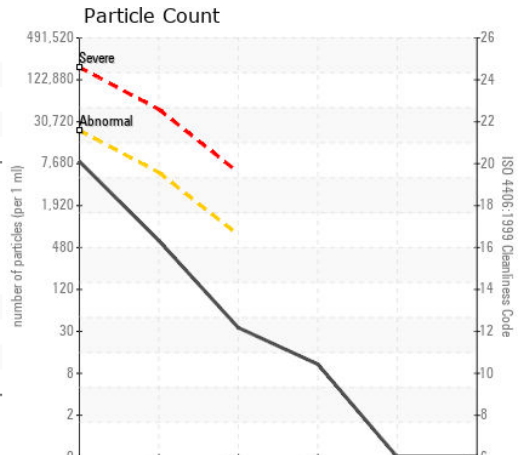
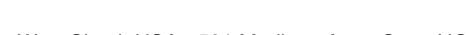
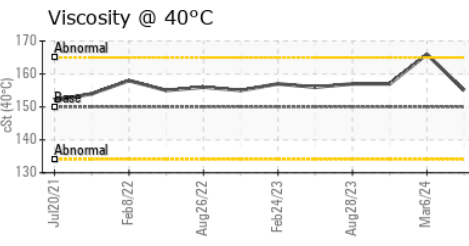
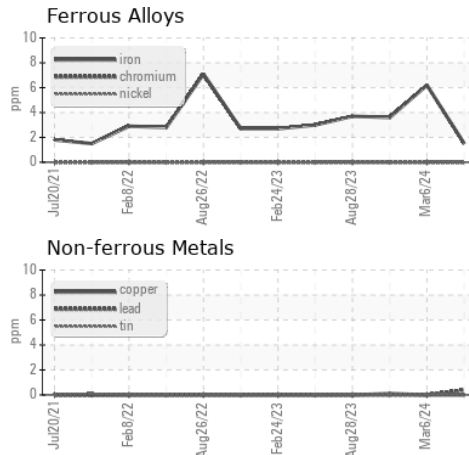
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	155	166

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0928264
Lab Number : 06174671
Unique Number : 11020724
Test Package : PLANT
Received : 09 May 2024
Tested : 13 May 2024
Diagnosed : 13 May 2024 - Don Baldrige

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)