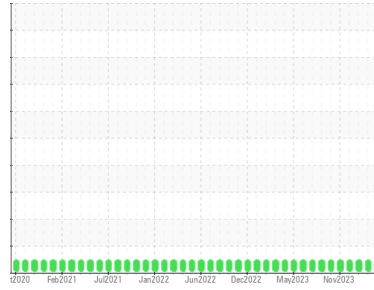




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**CRM64**

Machine Id

**CRM 64 GEAR LUBRICATION SYSTEM MAIN TANK (S/N 16-2300-1030)**

Component

**Gearbox**

Fluid

**GEAR OIL ISO 320 (2510 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0042498</b>	RP0039160	RP0042077
Sample Date	Client Info		<b>08 May 2024</b>	13 Mar 2024	14 Feb 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>46</b>	53	40
Iron	ppm	ASTM D5185m >200	<b>47</b>	46	49
Chromium	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	2	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>6</b>	6	7
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m 50	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 50	<b>6</b>	6	9
Phosphorus	ppm	ASTM D5185m 350	<b>165</b>	164	171
Zinc	ppm	ASTM D5185m 100	<b>16</b>	11	15

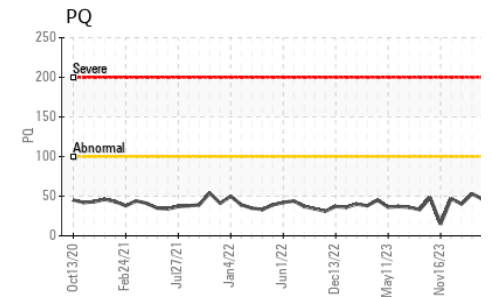
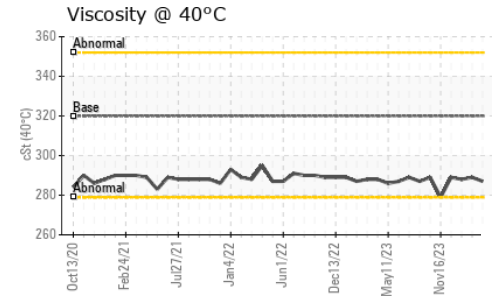
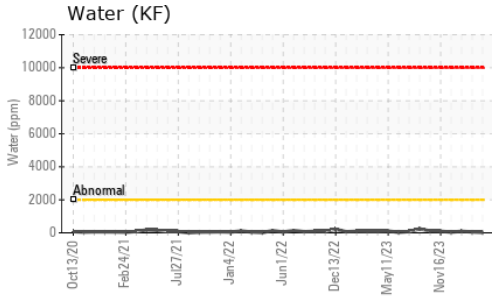
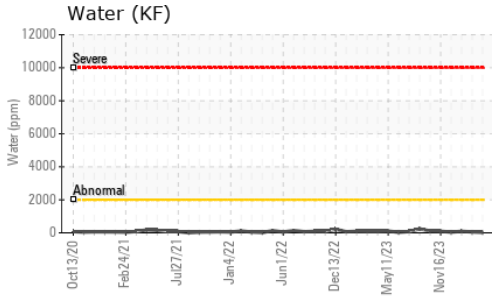
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>2</b>	3	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	0
Water	%	ASTM D6304 >0.2	<b>0.002</b>	0.005	0.008
ppm Water	ppm	ASTM D6304 >2000	<b>21</b>	56	90

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.52</b>	0.55	0.50

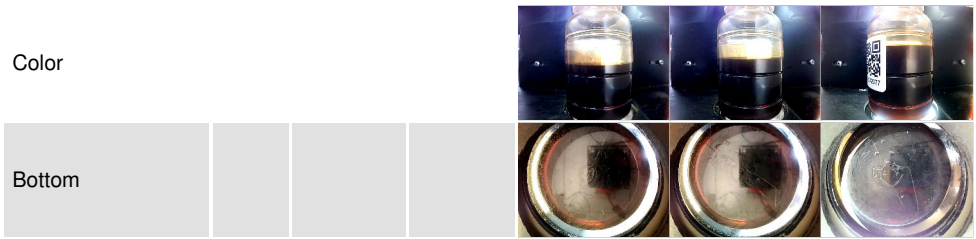
# OIL ANALYSIS REPORT



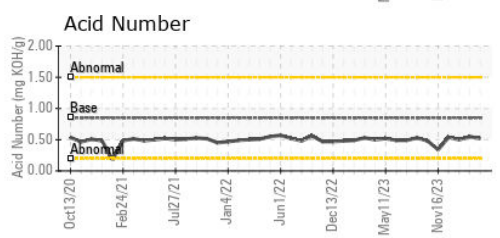
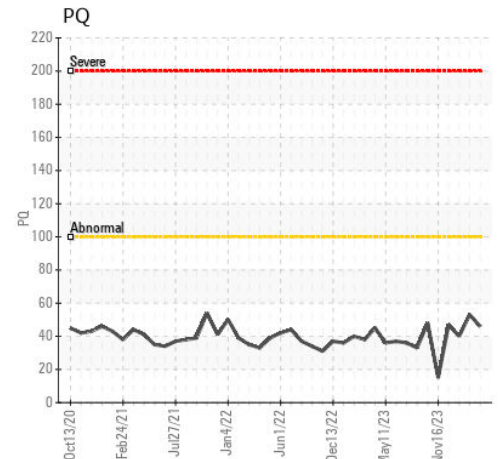
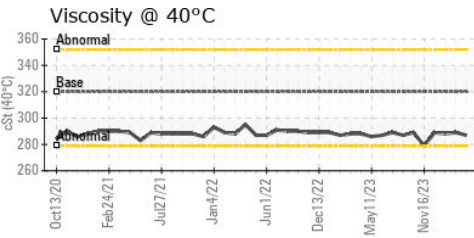
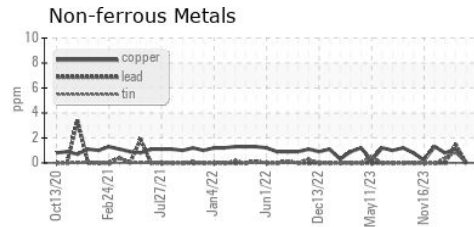
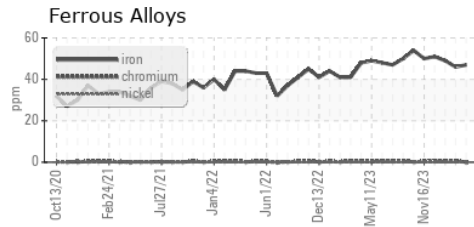
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	<b>287</b>	289	288

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042498 **Received** : 09 May 2024  
**Lab Number** : **06174674** **Tested** : 10 May 2024  
**Unique Number** : 11020727 **Diagnosed** : 10 May 2024 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PQ )

**OUTOKUMPU STAINLESS USA**  
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 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)