

OIL ANALYSIS REPORT



Machine Id

2413 Component Diesel Engine Fluid ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

🔺 Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0720097	WC0720082	
Sample Date		Client Info		04 May 2024	09 Mar 2024	
Machine Age	mls	Client Info		132856	76207	
Oil Age	mls	Client Info		100000	50000	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				ABNORMAL	NORMAL	
	J	method	limit/hase	current	history1	history2
	•		-		1.0	motory
Fuel		WC Method	C<	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Giycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	77	38	
Chromium	ppm	ASTM D5185m	>20	4	2	
Nickel	ppm	ASTM D5185m	>4	<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m	>3	<1	0	
Aluminum	ppm	ASTM D5185m	>20	41	27	
Lead	ppm	ASTM D5185m	>40	0	0	
Copper	ppm	ASTM D5185m	>330	<u> </u>	326	
Tin	ppm	ASTM D5185m	>15	2	1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	<mark>history1</mark> 2	history2
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	limit/base 0 0	current 0 0	history1 2 0	history2
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100	current 0 0 7	history1 2 0 8	history2
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100	current 0 0 7 2	history1 2 0 8 2	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100 60	current 0 0 7 2 89	history1 2 0 8 2 104	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100 60 3050	current 0 0 7 2 89 2645	history1 2 0 8 2 104 2569	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100 60 3050 1050	Current 0 0 7 2 89 2645 1027	history1 2 0 8 2 104 2569 1024	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 0 100 60 3050 1050 1200	Current 0 0 7 2 89 2645 1027 1202	history1 2 0 8 2 104 2569 1024 1241	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 100 60 3050 1050 1200 12500	current 0 0 7 2 89 2645 1027 1202 2935	history1 2 0 8 2 104 2569 1024 1241 3409	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base 0 100 60 3050 1050 1200 12500	Current 0 0 7 2 89 2645 1027 1202 2935 Current	history1 2 0 8 2 104 2569 1024 1241 3409 history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm	method ASTM D5185m	limit/base 0 100 60 3050 1050 1200 12500 limit/base >25	current 0 0 7 2 89 2645 1027 1202 2935 current 11	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7	history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185m	limit/base 0 100 60 3050 1050 1200 12500 limit/base >25	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2	history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base 0 100 60 3050 1050 12500 limit/base >25 >20	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57	history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	imit/base 0 0 0 100 60 3050 1050 1200 12500 imit/base >25 20 imit/base	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm 1 ppm 2 ppm 2 ppm 4 ppm 4	method ASTM D5185m	limit/base 0 100 60 3050 12500 12500 limit/base >20 limit/base >3	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base 0 100 60 3050 12500 limit/base >25 >20 limit/base >3 >20	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5 16.1	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7 10.7	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D78444 *ASTM D7624	limit/base 0 100 60 3050 1050 1200 12500 limit/base >25 >20 limit/base >3 >20 >30	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5 16.1 29.5	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7 10.7 23.1	history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base 0 100 100 60 3050 12500 12500 limit/base >20 limit/base >3 >20 >30	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5 16.1 29.5 current	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7 10.7 23.1 history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7415 method *ASTM D7414	imit/base 0 100 60 3050 12500 il2500 imit/base >25 ≤20 imit/base >3 >20 ≥30 ≥25	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5 16.1 29.5 current	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7 10.7 23.1 history1 19.3	history2 history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation Base Number (BN)	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D78444 *ASTM D78444 *ASTM D7415 method *ASTM D7414 *ASTM D7845	limit/base 0 0 100 60 3050 1050 1200 12500 limit/base >20 limit/base >3 >20 s3 >20 limit/base >30 limit/base >25 100	current 0 0 7 2 89 2645 1027 1202 2935 current 11 3 91 current 1.5 16.1 29.5 current 30.6 4.5	history1 2 0 8 2 104 2569 1024 1241 3409 history1 7 2 57 history1 0.7 10.7 23.1 history1 19.3 5.8	history2 history2 history2 history2 history2 history2 history2 history2 history2 history2



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