

## **OIL ANALYSIS REPORT**



Machine Id **2406** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)** 

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### 📥 Wear

The copper level is abnormal. Cylinder, crank, or cam shaft wear is indicated. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

#### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

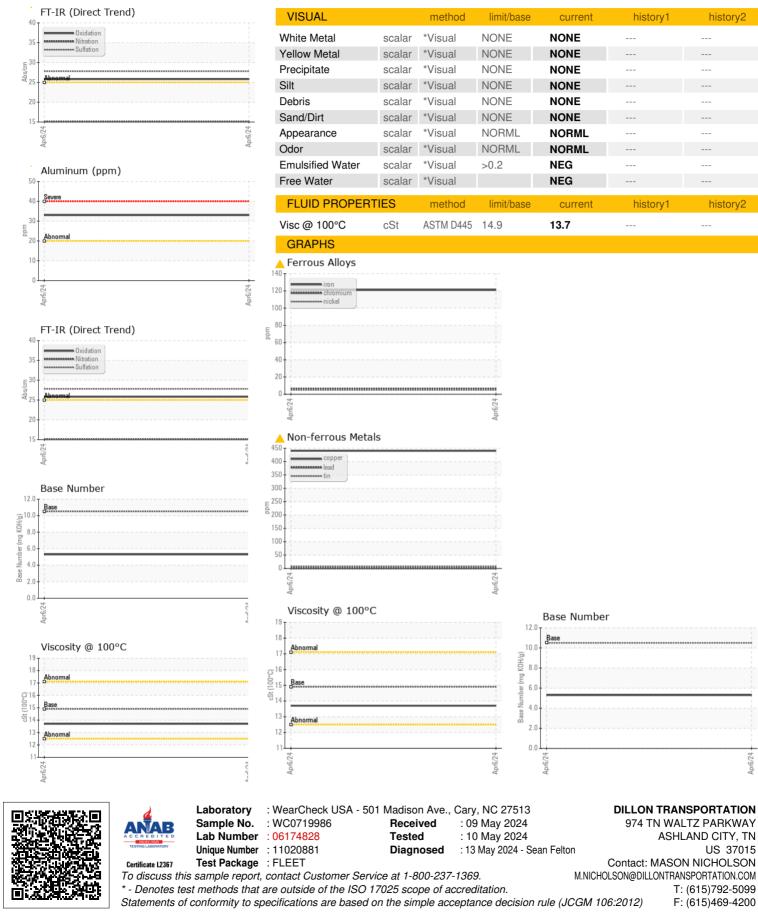
### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0719986		
Sample Date		Client Info		06 Apr 2024		
Machine Age	mls	Client Info		118852		
Oil Age	mls	Client Info		100000		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>A</b> 121		
Chromium	ppm	ASTM D5185m	>20	6		
Nickel	ppm	ASTM D5185m	>4	5		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>3	<1		
Aluminum	ppm	ASTM D5185m	>20	33		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	<u> </u>		
Tin	ppm	ASTM D5185m	>15	7		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
Cadmium ADDITIVES	ppm	ASTM D5185m method	limit/base	0 current	 history1	history2
	ppm ppm		limit/base			
ADDITIVES		method ASTM D5185m		current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	0	current 0	history1	history2
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	0	current 0 0	history1 	history2 
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	0	Current 0 0 8	history1  	history2  
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100	Current 0 0 8 4	history1	history2   
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60	current 0 0 8 4 90	history1   	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050	current           0           0           8           4           90           2669	history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050	Current 0 0 8 4 90 2669 996	history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200	Current 0 0 8 4 90 2669 996 1176	history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500	current           0           0           8           4           90           2669           996           1176           2899           current           13	history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base	Current 0 0 8 4 90 2669 996 1176 2899 Current	history1 history1	history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base	current           0           0           8           4           90           2669           996           1176           2899           current           13	history1 history1	history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base	current           0           0           8           4           90           2669           996           1176           2899           current           13           3	history1   history1	history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 >20	current           0           0           8           4           90           2669           996           1176           2899           current           13           3           74	history1 history1	history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25	Current         0         0         8         4         90         2669         996         1176         2899         current         13         3         74         current	history1                        history1            history1            history1               history1	history2 history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Calcium Calci	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 >20 limit/base >3	Current         0         0         8         4         90         2669         996         1176         2899         current         13         3         74         current         1.5	history1 history1 history1 history1	history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 20 limit/base >3 >20	Current         0         0         8         4         90         2669         996         1176         2899         current         13         3         74         current         1.5         15.1	history1   history1            history1	history2 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method           ASTM D5185m           ASTM D5185m	0 0 100 60 3050 1050 1200 12500 imit/base >25 imit/base >3 >20 >30	Current         0         0         8         4         90         2669         996         1176         2899         current         13         3         74         current         1.5         15.1         27.8	history1                        history1            history1            history1               history1	history2                                       history2            history2



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Contact/Location: MASON NICHOLSON - DILASH