

OIL ANALYSIS REPORT



Machine Id **2414** Component **Diesel Engine**

Fluid ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

A Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

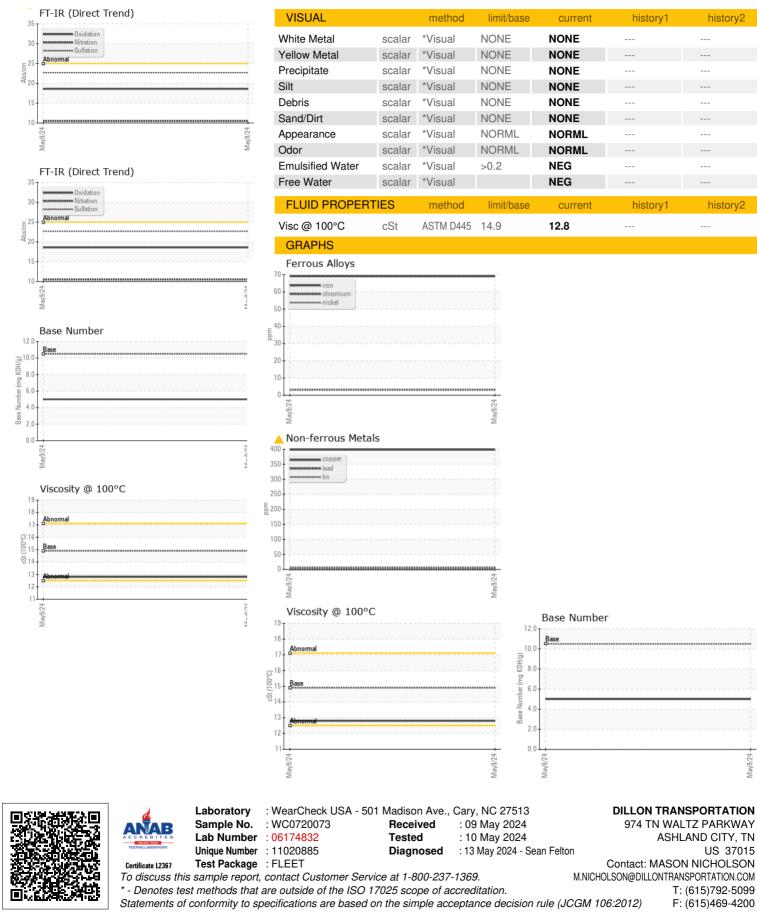
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0720073		
Sample Date		Client Info		09 May 2024		
Machine Age	mls	Client Info		86426		
Oil Age	mls	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	69		
Chromium	ppm	ASTM D5185m	>20	3		
Nickel	ppm	ASTM D5185m	>4	3		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>3	<1		
Aluminum	ppm	ASTM D5185m	>20	17		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	<u> </u>		
Tin	ppm	ASTM D5185m	>15	6		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
				•		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm		limit/base			history2
		method		current	history1	
Boron	ppm	method ASTM D5185m	0	current <1	history1	
Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	0	current <1 0	history1 	
Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	0	current <1 0 9	history1 	
Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100	<pre>current <1 0 9 1</pre>	history1	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60	<pre>current <1 0 9 1 99</pre>	history1	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185m	0 0 100 60 3050	current <1	history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050	Current <1 0 9 1 99 2426 914	history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200	Current <1 0 9 1 99 2426 914 1083	history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500	current <1	history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500	Current <1 0 9 1 99 2426 914 1083 2814 Current	history1 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500	current <1	history1 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500 Imit/base >25	current <1	history1 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 >20	current <1	history1 history1 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25	Current <1 0 9 1 99 2426 914 1083 2814 Current 8 2 40 Current	history1 history1 history1 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 >20 limit/base >3	current <1	history1 history1 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m	0 0 100 60 3050 1050 1200 12500 limit/base >25 20 limit/base >3 >20	current <1	history1 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 100 60 3050 1050 1200 12500 Iimit/base >25 S 3 >20 >3 >20	current <1	history1 history1 history1	 history2 history2 history2



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