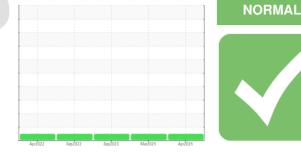
COOLANT REPORT

Sample Rating Trend



OKLAHOMA/102 74.28 [OKLAHOMA^102] Coolant

SAMPLE INFORMATION method





Fluid CATERPILLAR ELC (19 GAL)

| | $\sim N I$ | $\neg e$ | 0 |
|-----|------------|----------|---|
| DIA | יאוב | ບວເ | S |

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Area

Contaminants

There is no indication of any contamination in the coolant.

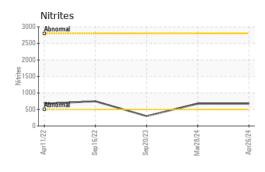
Coolant Condition

The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

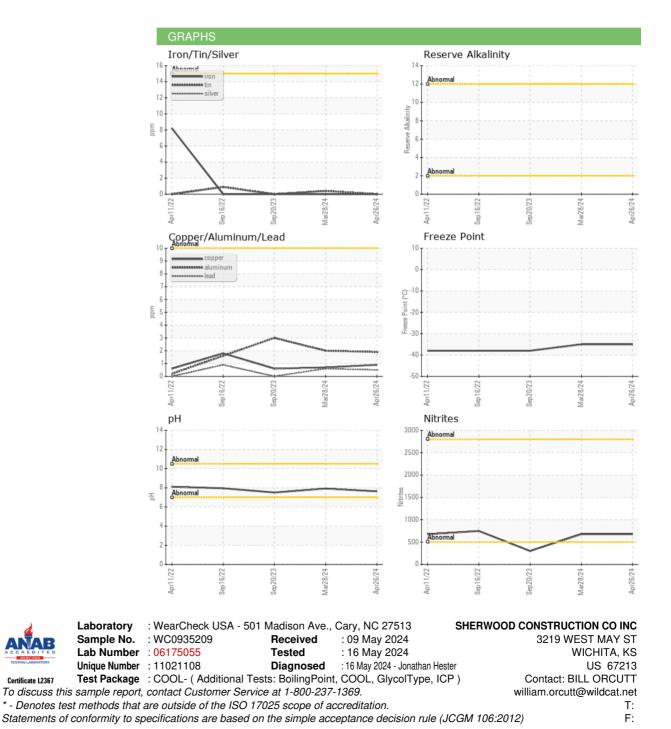
| Sample Number | | Client Info | | WC0935209 | WC0914429 | WC0769738 |
|------------------------|------------|-------------|------------|---------------------|---------------------|-------------|
| Sample Date | | Client Info | | 26 Apr 2024 | 28 Mar 2024 | 20 Sep 2023 |
| Machine Age | hrs | Client Info | | 20 Apr 2024 2320 | 20 Mai 2024 2257 | 20 Sep 2023 |
| Oil Age | hrs | Client Info | | 500 | 0 | 1500 |
| Oil Changed | 1115 | Client Info | | Not Changd | 0 N/A | N/A |
| - | | Cilent Inio | | NORMAL | NORMAL | NORMAL |
| Sample Status | | | | NORMAL | | |
| PHYSICAL TEST R | ESULTS | method | limit/base | current | history1 | history2 |
| Glycol Type | | FT-IR | | | | |
| Specific Gravity | | *ASTM D1298 | | 1.068 | 1.068 | 1.069 |
| рН | Scale 0-14 | ASTM D1287 | | 7.63 | 7.92 | 7.51 |
| Nitrites | ppm | AP-053:2009 | | 676 | 676 | 300 |
| Reserve Alkalinity | Scale 0-20 | *ASTM D1121 | | | | |
| Percentage Glycol | % | ASTM D3321 | | 50.1 | 50.9 | 51.7 |
| Freezing Point | °F | ASTM D3321 | | -35 | -35 | -38 |
| Total Dissolved Solids | | | | 308.5 | 341.0 | 380.0 |
| Carboxylate | | | | pass | fail | fail |
| CORROSION INH | IBITORS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D6130 | 0 | 14 | 19 | 85 |
| Phosphorus | ppm | ASTM D6130 | 0 | 3 | 8 | 0 |
| Boron | ppm | ASTM D6130 | 0 | 0 | 5 | 3 |
| Molybdenum | ppm | ASTM D6130 | 950 | 697 | 680 | 1005 |
| CORROSION | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D6130 | >15 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D6130 | >10 | 2 | 2 | 3 |
| Copper | ppm | ASTM D6130 | >10 | <1 | <1 | <1 |
| Lead | ppm | ASTM D6130 | >10 | <1 | <1 | 0 |
| Tin | ppm | ASTM D6130 | >10 | 0 | <1 | 0 |
| Zinc | ppm | ASTM D6130 | | 0 | 0 | <1 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Chlorine | ppm | ASTM D6130 | | 12 | 12 | 14 |
| CARRIER SALTS | | method | limit/base | current | history1 | history2 |
| Sodium | ppm | ASTM D6130 | | 4517 | 4200 | 5663 |
| Potassium | ppm | ASTM D6130 | | 78 | 97 | 338 |
| SCALE POTENTI | AL | method | limit/base | current | history1 | history2 |
| Calcium | ppm | ASTM D6130 | | <1 | 2 | 3 |
| Magnesium | ppm | ASTM D6130 | | <1 | 2 | 2 |
| | | | | | | |



COOLANT REPORT



| VISUAL | method | limit/base | current | history1 | history2 |
|--------------------|---------|------------|---------|----------|----------|
| Coolant Color | *Visual | | Red | Red | Pink |
| Coolant Appearance | *Visual | Clear | normal | normal | normal |
| Color | | | | | |
| Bottom | | | | 63 | |





Report Id: SHEWIC [WUSCAR] 06175055 (Generated: 05/16/2024 14:06:51) Rev: 1

Certificate 12367

Submitted By: BOBBY JONES Page 2 of 2