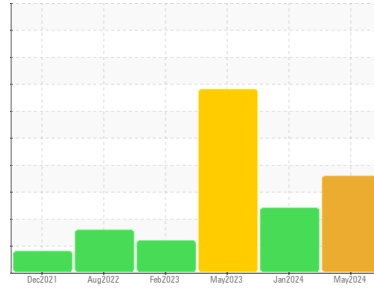




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

VACUUM PUMP

Machine Id

B68184 - VACUUM PUMP ROTARY VANE

Component

Vacuum Pump

Fluid

BUSCH R530S (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The iron level is abnormal. All other component wear rates are normal.

● Contamination

Appearance is hazy. There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0856055	WC0872418	WC0691453
Sample Date	Client Info		06 May 2024	30 Jan 2024	09 May 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ 31	0	4
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	1	0	0
Tin	ppm	ASTM D5185m >20	<1	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	3	0	4
Calcium	ppm	ASTM D5185m	<1	0	0
Phosphorus	ppm	ASTM D5185m	0	0	1
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	3559	0	58

CONTAMINANTS

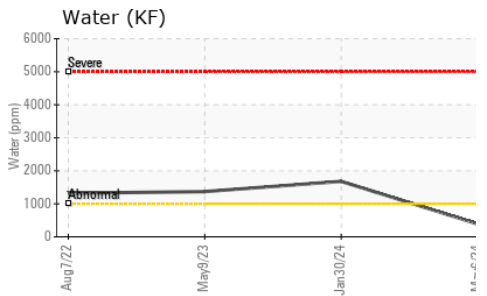
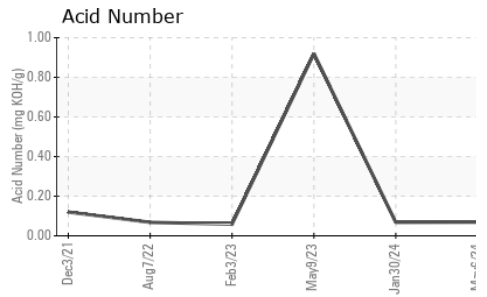
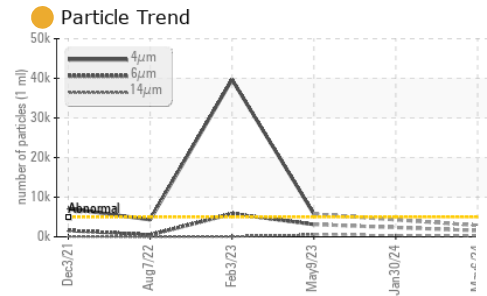
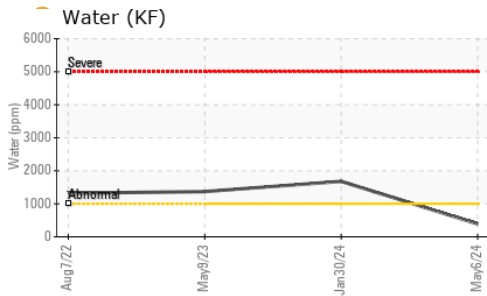
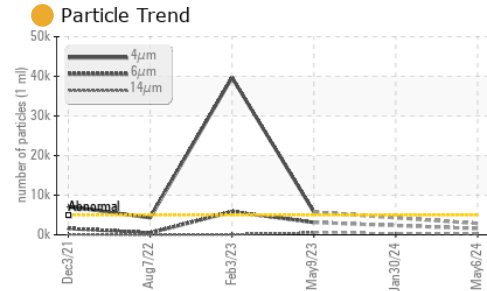
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	7	0
Sodium	ppm	ASTM D5185m	0	<1	<1
Potassium	ppm	ASTM D5185m >20	2	0	<1
Water	%	ASTM D6304 >.1	0.039	▲ 0.168	▲ 0.137
ppm Water	ppm	ASTM D6304 >1000	390	▲ 1680	▲ 1370

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2871	---	● 5742
Particles >6µm	ASTM D7647	>1300	● 1564	---	▲ 3128
Particles >14µm	ASTM D7647	>160	● 266	---	▲ 532
Particles >21µm	ASTM D7647	>40	● 90	---	▲ 179
Particles >38µm	ASTM D7647	>10	● 14	---	▲ 28
Particles >71µm	ASTM D7647	>3	1	---	▲ 3
Oil Cleanliness	ISO 4406 (c)	>19/17/14	● 19/18/15	---	▲ 20/19/16

FLUID DEGRADATION

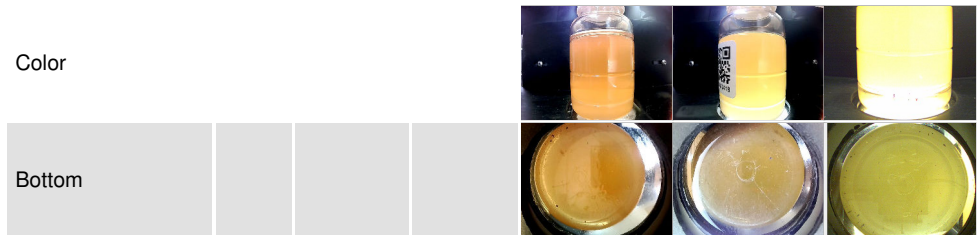
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.069	0.068	0.92



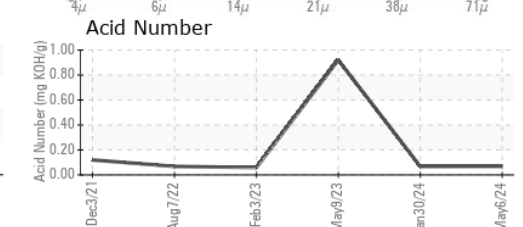
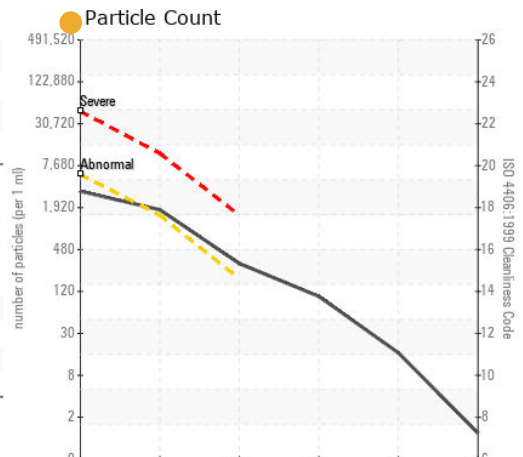
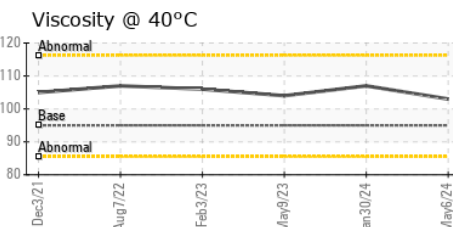
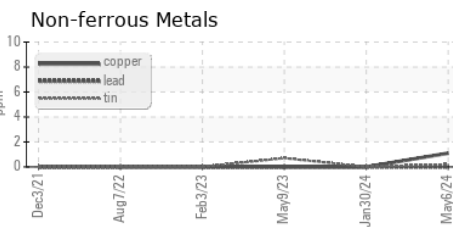
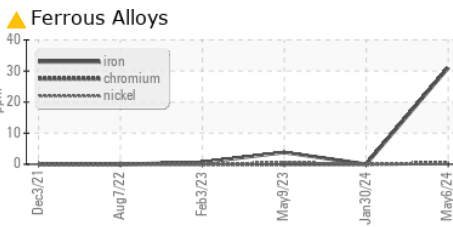
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	● HAZY	NORML	● HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	0.2%	▲ 0.2%
Free Water	scalar	*Visual	NEG	NEG	▲ 10.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	95.0	103	107

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0856055 **Received** : 10 May 2024
Lab Number : 06175445 **Tested** : 18 May 2024
Unique Number : 11021498 **Diagnosed** : 18 May 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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