

OIL ANALYSIS REPORT

Area VACUUM PUMP B68187 - BUSCH ROTARY VANE - ZIPPER 1

Vacuum Pump

BUSCH R530S (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Number Client Info WC0856054 WC0872479 WC0872479 Sample Date Client Info 0 0 04 Nov 2023 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info Not Changd Not Changd Not Changd Sample Status Client Info Not Changd ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method innit/base current history1 history2 War WC Method >.1 NEG NEG NEG WEAR METALS method innit/base current history1 history2 Iron ppm ASTM05185m >20 3 8 0 Nickel ppm ASTM05185m >20 0 0 0 Silver ppm ASTM05185m >20 0 0 -1 Copper ppm ASTM05185m >20 0 0 0 Vanadium ppm </th <th>SAMPLE INFORM</th> <th>IATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
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Phosphorus ppm ASTM D5185m 0 0 <1	Calcium	ppm	ASTM D5185m		2	0	<1
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Potassium ppm ASTM D5185m >20 1 0 <1	Sodium	ppm	ASTM D5185m		3	3	<1
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Particles >14µm ASTM D7647 >160 37 41 ▲ 383 Particles >21µm ASTM D7647 >40 10 9 ▲ 63 Particles >38µm ASTM D7647 >10 0 0 1 Particles >38µm ASTM D7647 >10 0 0 1 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/17/12 ▲ 22/18/13 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history2 Acid Number (AN) mg K0H/g ASTM D8045 0.087 0.15 0.10	Particles >6µm		ASTM D7647	>1300	1254	2222	1 1337
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Particles >38µm ASTM D7647 >10 0 0 1 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/17/12 22/18/13 23/21/16 FLUID DEGRADATION method limit/base current history1 history2 Acid Number (AN) mg KOH/g ASTM D8045 0.087 0.15 0.10	Particles >21µm		ASTM D7647	>40	10	9	6 3
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Oil Cleanliness ISO 4406 (c) >19/17/14 21/17/12 22/18/13 23/21/16 FLUID DEGRADATION method limit/base current history1 history2 Acid Number (AN) mg KOH/g ASTM D8045 0.087 0.15 0.10	Particles >71µm		ASTM D7647	>3	0	0	0
FLUID DEGRADATION method limit/base current history1 history2 Acid Number (AN) mg KOH/g ASTM D8045 0.087 0.15 0.10	Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 21/17/12	▲ 22/18/13	▲ 23/21/16
Acid Number (AN) mg KOH/g ASTM D8045 0.087 0.15 0.10	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.087	0.15	0.10

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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	95.0	106	112	86.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				a. () x		

Bottom



PAPILLION FOODS Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0856054 10808 S 132ND ST Received : 10 May 2024 Lab Number : 06175448 Tested : 13 May 2024 OMAHA, NE Unique Number : 11021501 Diagnosed : 14 May 2024 - Don Baldridge US 68138 Test Package : IND 2 (Additional Tests: PrtCount) Contact: NEIL ARIANO Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. njariano@hormel.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

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