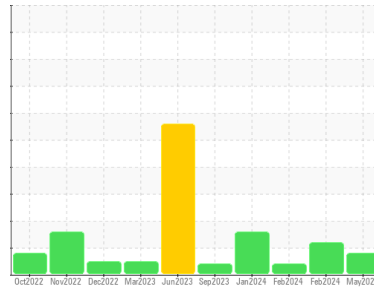


# OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Area  
**Paper Cup Machines**  
 Machine Id  
**PMC 1003 POS-223 (S/N 1180441-2550-1)**  
 Component  
**Circulating System**  
 Fluid  
**SUMMIT Syngear SH-1032 320 (85 GAL)**

**DIAGNOSIS**

**Recommendation**

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

**Wear**

All component wear rates are normal.

**Contamination**

There is a moderate amount of visible silt present in the sample.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>TO50002247</b>	TO50002213	TO50001911
Sample Date	Client Info	<b>06 May 2024</b>	22 Feb 2024	13 Feb 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	Filtered	Not Changd
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

**WEAR METALS**

method	limit/base	current	history1	history2	
PQ	ASTM D8184	<b>41</b>	16	22	
Iron	ppm	ASTM D5185m	<b>14</b>	14	11
Chromium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>5</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m	<b>0</b>	<1	1
Copper	ppm	ASTM D5185m	<b>2</b>	2	2
Tin	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>62</b>	16	22
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	1	2
Calcium	ppm	ASTM D5185m	<b>5</b>	4	4
Phosphorus	ppm	ASTM D5185m	<b>485</b>	435	449
Zinc	ppm	ASTM D5185m	<b>5</b>	1	3
Sulfur	ppm	ASTM D5185m	<b>6637</b>	5370	5276

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	<b>3993</b>	5626	5516
Sodium	ppm	ASTM D5185m	<b>0</b>	2	1
Potassium	ppm	ASTM D5185m	<b>&gt;20</b>	1	3
Water	%	ASTM D6304	<b>0.018</b>	0.013	0.009
ppm Water	ppm	ASTM D6304	<b>182</b>	140	97

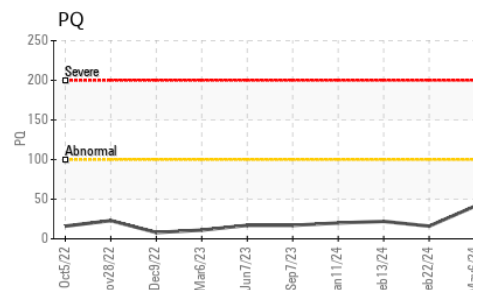
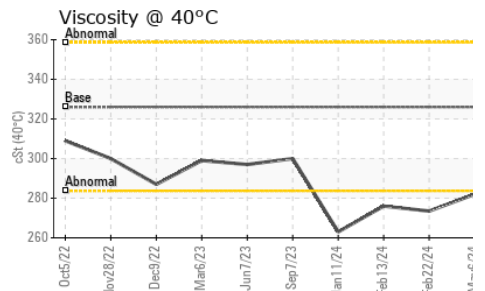
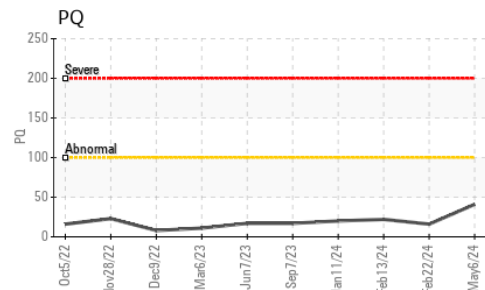
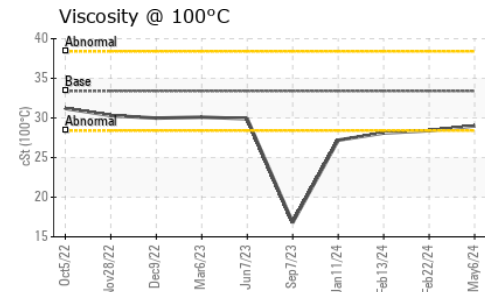
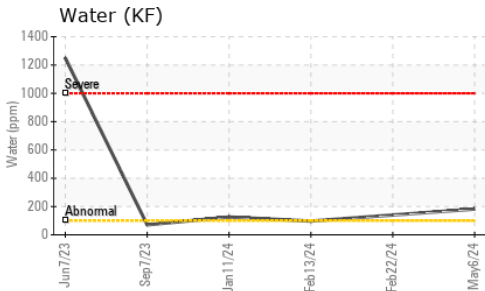
**FLUID CLEANLINESS**

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>1300	---	▲ 31141	---
Particles >6µm	ASTM D7647	>320	---	▲ 2910	---
Particles >14µm	ASTM D7647	>80	---	54	---
Particles >21µm	ASTM D7647	>20	---	10	---
Particles >38µm	ASTM D7647	>4	---	0	---
Particles >71µm	ASTM D7647	>3	---	0	---
Oil Cleanliness	ISO 4406 (c)	>17/15/13	---	▲ 22/19/13	---

**FLUID DEGRADATION**

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.85</b>	0.17	0.65

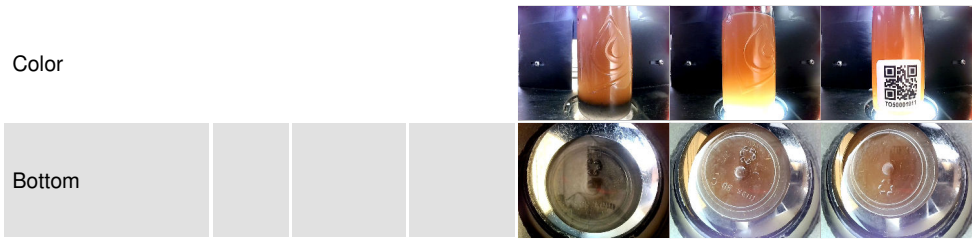
# OIL ANALYSIS REPORT



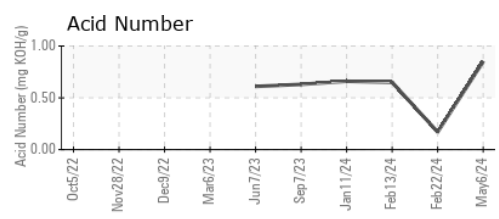
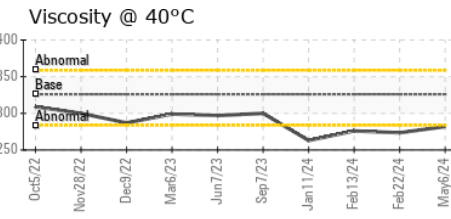
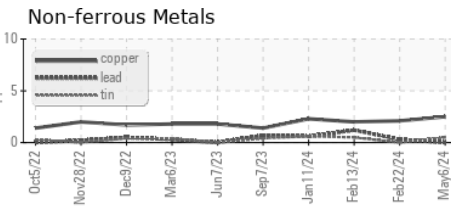
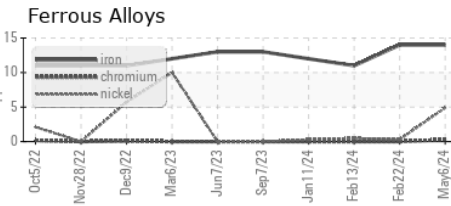
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	326	282	273.5
Visc @ 100°C	cSt	ASTM D445	33.4	29.0	28.4
Viscosity Index (VI)	Scale	ASTM D2270	145	138	135

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO50002247  
**Lab Number** : 06175452  
**Unique Number** : 11021505  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PQ, PrtCount, VI )  
**Received** : 10 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Don Baldrige

**DART CONTAINER CORPORATION**  
 4444 W LEADBETTER DR  
 DALLAS, TX  
 US 75236  
 Contact: YON PALOMINO  
 yon.palomino@dart.biz  
 T: (214)775-5673  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)